

Table 1-B

BOILER & PRESSURE VESSEL INSPECTION CYCLES

(OAR 918-225-0570 – effective 4/1/15)

1-year inspection cycle	Power boilers, internal and external
2-year inspection cycle	Cast iron boilers, external Low pressure steam boilers, internal and external Hot water heating & supply boilers, external Pressure vessels subject to internal corrosion or erosion, internally (may be waived) and externally Pressure vessels not subject to internal corrosion or erosion but containing a hazardous substance, internally (may be waived) and externally Pressure vessels not subject to internal corrosion or erosion but located in a place of public assembly, internally (may be waived) and externally
3-year inspection cycle	Pressure vessels containing anhydrous ammonia for use as fertilizer
4-year inspection cycle	Pressure vessels not subject to internal corrosion or erosion, internally (may be waived) and externally
6-year inspection cycle	Hot water heating & hot water supply boilers, internally (when physical construction of the boiler allows) Fixed pressure vessels, containing only air (not in public assembly; 20 cf and 200 psi or less), internally (may be waived) and externally