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**GENERIC VERIFICATION PROTOCOL FOR
DIESEL EXHAUST CATALYSTS, PARTICULATE FILTERS, AND ENGINE
MODIFICATION CONTROL TECHNOLOGIES
FOR HIGHWAY AND NONROAD USE DIESEL ENGINES**

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1.0 INTRODUCTION

1.1 Environmental Technology Verification

The U.S. Environmental Protection Agency (EPA) through its Office of Research and Development (EPA-ORD) has instituted the Environmental Technology Verification (ETV) Program to verify the performance of innovative and improved technical solutions to problems that threaten human health or the environment. EPA created the ETV Program to substantially accelerate the entrance of new and improved environmental technologies into the domestic and international marketplaces. It is a voluntary, non-regulatory program. Its goal is to verify the environmental performance characteristics of commercial-ready technologies through the evaluation of objective and quality-assured data so that potential purchasers and permittees are provided with an independent and credible assessment of what they are buying and permitting.

The ETV Program does not conduct technology research or development. ETV test results are always publically available, and the applicants are strongly encouraged to ensure, prior to beginning an ETV test, that they are satisfied with the performance of their technologies. Within the ETV Program, this state of development is characterized as “commercial-ready,” and the ETV test is conducted on production units or prototypes having the major characteristics of commercial units.

The provision of high-quality performance data on fully-developed commercial technology encourages more rapid implementation of those technologies and consequent protection of the environment with better and less expensive approaches. The ETV Program is conducted by six ETV centers that span the breadth of environmental technologies.

1.2 Air Pollution Control Technology Verification Center

EPA’s partner in the Air Pollution Control Technology Verification Center (APCTVC) is RTI, a non-profit contract research organization with headquarters in Research Triangle Park, NC. The APCTVC verifies the performance of commercial-ready technologies used to control air pollutant emissions. The emphasis of the APCTVC is currently on technologies for controlling particulate matter, volatile organic compounds, nitrogen oxides (NO_x), and hazardous air pollutants from both mobile and stationary sources. The activities of the APCTVC are conducted with the assistance of stakeholders from various interested parties. Overall APCTVC guidance is provided by the Stakeholders Advisory Committee (SAC), while the detailed development of individual technology ETV protocols is conducted with input from Technical Panels (TP) focused on each technology area.

The APCTVC develops generic verification protocols and specific test/quality assurance (test/QA) plans, conducts independent testing of technologies, and prepares ETV test reports and statements for broad dissemination. Testing costs are ultimately borne by the technology applicants, although initial tests within a given technology area may be partially supported with government funds.

1.3 Mobile Sources Air Pollution Control Technologies

Control of emissions from mobile sources continues to be of great national importance. Several areas of the country are not able to attain ambient air quality standards. The mobile source provisions of the 1990 Clean Air Act Amendments (CAAA) are intended to reduce most vehicle-related air pollutants by more than 40 percent for 1996 and later model year vehicles and engines. Earlier engine models emit pollutants at higher levels, and as these engine are durable and have long useful lives, they will continue to emit pollutants at higher levels many years into the future. For these reasons, the EPA funded and the APCTVC SAC recommended inclusion of air pollution control technologies for mobile sources as a priority for ETV.

One important group of mobile source air pollution control initiatives is concerned with highway and nonroad use diesel engines. The diesel particulate standard for urban buses was reduced in 1993 by 60 percent, from 0.33 to 0.13 g/kWh (0.25 to 0.10 g/bhp-hr). The standard, which applies to urban transit buses, dropped to 0.094 g/kWh (0.070 g/bhp-hr) in 1994 and to 0.067 g/kWh (0.050 g/bhp-hr) in 1996. While existing engine technologies can meet these standards, future standards are expected to be increasingly stringent and will require the use of post-combustion emissions control technologies. New technologies are being developed to meet these goals. In addition, since a NO_x emission level below the level mandated allows the generation of credits through the Voluntary Diesel Retrofit Program (VDRP), pollution prevention becomes more cost effective, and innovations in less-polluting alternatives and control technologies are encouraged.

Retrofit mobile source control technologies are principally exhaust treatment emission control devices and engine modifications. Some require no mechanical changes to engines, while others will involve some modification of the engine or its control system.

Filters for particulate matter (PM) control and diesel exhaust catalysts (DECs) may make use of or require some integration with engines. Engine modifications, in the context of this protocol, refer to pollution reduction technologies integral to the engine or the engine control systems. All these technologies have the potential to affect engine performance, and the concurrence of the engine manufacturer that the changes are compatible with safe, efficient, and reliable operation in the engine is an important element in demonstrating commercial readiness and suitability for ETV. The technologies and their testing are discussed in more detail below.

Selective Catalytic Reduction (SCR) nitrogen oxides (NO_x) control technologies, fuels, fuel additives, reformulated fuels, and lubricants are specifically excluded from consideration under this protocol for testing as retrofit emissions control devices. Protocols for these technologies may be developed in the future.

1.4 The APCTVC Mobile Sources Verification Program

This generic verification protocol (GVP) provides the requirements for APCTVC's ETV of the performance of DEC, PM filter, and engine modification air pollution control technologies applied to highway and nonroad use diesel engines. Other technologies will be addressed

similarly. Other organizations [e.g., EPA's Office of Transportation and Air Quality (EPA-OTAQ) and the California Air Resources Board] also 'verify' the performance of mobile source emissions control devices under different protocols to meet the needs of those organizations. Specifically, EPA-OTAQ has established, for applicants who meet particular criteria, a generally parallel path that does not require the level of external QA that is required for APCTVC ETV. The technology applicant should discuss the intended application of the technology with the appropriate regulatory body to determine the most suitable path for "verification."

This GVP is intended to apply only to DEC's, PM filters, and engine modifications and their combinations. The APCTVC reserves the right to evaluate each technology submitted for ETV and to determine the applicability of this protocol to that specific technology. Special testing may be required in some cases to maintain the integrity and credibility, and, therefore, the value of ETVs. The critical data quality objectives (DQOs) in this document were chosen to provide emissions measurements sufficient to support the VDRP and its emissions credit provisions. Emissions credit allowances will be set by the appropriate state regulatory authority or EPA-OTAQ. (As stated above, the VDRP approving agencies may have data requirements that are in addition to the ETV test report.)

This protocol was developed and has been reviewed by a technical panel composed of a broad group of stakeholders who have expertise in mobile source controls and come from the vendor, user, and regulatory spheres. Technical panel membership is dynamic, and its composition is expected to change over time as technical emphases change. The APCTVC will maintain membership balance on the panel.

The basic APCTVC ETV test will measure and report baseline emissions concentrations and rates for an engine prior to use of the retrofit technology and also the emissions concentrations and rates for this engine following retrofit. It will be conducted at an independent, third-party test laboratory. The data quality requirements of this generic protocol will be applied at approved test laboratories through the preparation of test-specific test/QA plans. Other laboratory-, application-, or technology-specific information may also need to be addressed in the test/QA plan, which is described in Section 10.0. In general, test/QA plans prepared by test laboratories will not be reviewed by the entire technical panel. However, because specific technology areas may require special expertise or emphasis, input and review will be obtained from an ad hoc subcommittee of the technical panel and/or outside experts when deemed appropriate by the APCTVC. Test results will be presented as ETV reports and statements.

1.5 Quality Management Documents

Management and testing in this APCTVC program are performed in accordance with procedures and protocols defined by the following:

- 1) EPA's ETV Quality and Management Plan (ETV QMP) (EPA, 1998a or the quality management plan current at the time of testing),
- 2) the APCT Quality Management Plan (QMP) (RTI, 1998),

- 3) the Generic Verification Protocol for Diesel Exhaust Catalysts, Particulate Filters, and Engine Modification Control Technologies for Highway and Nonroad Use Diesel Engines (this document), and
- 4) the test/QA plan prepared for each specific test or group of tests.

EPA's ETV QMP lays out the definitions, procedures, processes, inter-organizational relationships, and outputs that will ensure the quality of both the data and the programmatic elements of the ETV Program. Part A of the ETV QMP contains the specifications and guidelines that are applicable to common or routine quality management functions and activities necessary to support the ETV Program. Part B of the ETV QMP contains the specifications and guidelines that apply to test-specific environmental activities involving the generation, collection, analysis, evaluation, and reporting of test data.

APCT's QMP describes the quality systems in place for the overall APCTVC. It was prepared by RTI and approved by EPA. Among other quality management items, it defines what must be covered in the GVPs and test/QA plans for technologies undergoing ETV testing.

Generic Verification Protocols (GVPs) are prepared to describe the general procedures to be used for testing a type of technology and define the critical data quality objectives (critical DQOs). The GVP for retrofit air pollution control technologies for highway and nonroad use diesel engines was written by the APCTVC with input from a technical panel and approved by EPA.

A **test/QA plan** is prepared for each test or group of tests. The test/QA plan describes, in detail, how the testing organization will implement and meet the requirements of the GVP. The test/QA plan also sets DQOs for any planned measurements that were not set in the GVP. The test/QA plan addresses issues such as the test organization's management structure, the test schedule, test procedures and documentation, analytical methods, record keeping requirements, and instrument calibration and traceability, and it specifies the QA and quality control (QC) requirements for obtaining ETV data of sufficient quantity and quality to satisfy the DQOs of the generic verification protocol. Section 10 of this GVP addresses requirements for the test/QA plan.

Because multiple testing organizations will be conducting the tests and the desirability to ensure comparability, the APCTVC will develop a prototype test/QA plan (not part of this GVP) for each type of technology. This prototype will be customized by the testing organization to meet its specific implementation of the Federal Test Procedures (FTPs) as defined in 40 CFR Parts 86 and 89, and the secondary measurements, subject to approval by the APCTVC and EPA-ORD. Testing arrangements that do not meet the requirements of the FTP will not be approved, and test instrumentation or test procedures that the APCTVC determines will compromise data reliability or comparability between testing organizations will not be approved.

2.0 OBJECTIVE AND SCOPE

2.1 Objective

The objective of this GVP is to establish the parameters within which DEC's, PM filters, and engine modification air pollution control technologies for highway and nonroad use diesel engines will be tested to verify their performance with uniform and consistent methodologies within the APCTVC. The protocol addresses the requirements for technology submission, outlines the test conditions and procedures to be used, and states the critical DQOs for ETV and states reporting requirements. The control technologies will be verified within a specified range of applicability, and ETV reports and statements will be produced for dissemination to the public.

2.2 Scope

APCTVC testing will be performed to quantify the effectiveness of commercially ready emissions control technologies that are intended for use on diesel engines considered mobile sources of air pollutants. Emissions testing under this ETV Program is based on the applicable FTPs for highway and nonroad engines. As performed by manufacturers to certify their engines, FTPs are fully defined by the regulations and consist of the engine-appropriate cold- and hot-start engine dynamometer tests conducted under specified load cycles. For purposes of this protocol, the number and type of FTP tests may be different from certification requirements, as determined by the applicant and the APCTVC to best verify the performance of the technology under consideration. However, the individual FTP test module -- the cold-start test or the hot-start test -- will be performed completely in accordance with the regulations. (The low NO_x and PM emissions from post-2001 engines are prompting development of new test procedures better suited to these emission levels. As these test procedures become standardized and acceptable to EPA, they will be acceptable for use in ETVs.) The pollutants of major interest are NO_x, hydrocarbons (HCs), PM, and carbon monoxide (CO). Other measurements will also be made of emissions (for instance, carbon dioxide[CO₂]) and operating parameters of the test engine and the control technology. Additional measurements may also be required if the technology might be reasonably expected to generate secondary emissions. Emissions will be measured along with other data useful for evaluating the performance of the technologies and the technologies' associated environmental and efficiency impacts. In this context, the effects of control technologies on fuel economy and engine performance and power will be of particular interest.

Also fundamental to this ETV protocol is providing emissions control efficiency information needed for applicants to participate in the EPA Voluntary Diesel Retrofit Program (VDRP). The VDRP is managed by EPA-OTAQ. The data quality objectives given in Section 2.3 were set to provide emissions control device performance data that can be used in submittals to the VDRP. VDRP determinations are made by EPA-OTAQ, which may require information not included in the ETV.

The APCTVC will consider applications for ETV of air pollution control technologies on test engines specified by the applicant. Depending on the expected application, the data collected,

and the test design, the results obtained may be valid only for that single engine or to groupings of multiple engines. If application of single engine test results to an engine group is made by the regulatory body, the decision will be based on an expectation that the control device, if appropriately sized, will perform similarly on all the engines in that group. Generally, similar emissions control performance is expected from engines that have the same engine technology and use. The sensitivity of emissions control performance to engine type and usage is not known to be the same for all technologies, and the applicability decision will be made separately for each technology type and possibly for each technology. Previously obtained performance data may affect the decision. In all cases, the decision regarding applicability will be made by EPA-OTAQ, which should be contacted at the time a technology is submitted to obtain current information.

Implicit in the potential use of single engine ETV tests as predictive of performance over segments of the total engine population is the availability of non-proprietary application sizing information and that the technology be labeled. The purpose of this requirement is to allow the APCTVC and the potential technology user to evaluate the applicability of the verified technology to other applications. Applicants who utilize application sizing charts must verify their technologies on an engine at the most challenging end of the range of applicability. ETV reports and statements will report the results and the design guidance required to independently extend application of the technology to other engines in the same engine grouping.

To request ETV, the applicant applies to the APCTVC for the technology to be tested and proposes the test engine(s) to be used. The APCTVC will review the application and provide input as required to ensure that the engine(s) proposed are suitable and that the emission control equipment sizing is clear and correct. The equipment/technology will be applied to the engine(s) according to the applicant's instructions. ETV test results for the engine(s) will be reported in the ETV report and statement. The results will provide the emissions performance data required for the VDRP reviewing regulatory authority to determine the emission reduction capability of the technology.

2.2.1 Highway Engines

Applicants may choose to have their technologies verified on a single highway engine or multiple selected engines, depending on the applicant's intended use of the data. EPA-OTAQ will determine the extent of applicability of data from any given engine and should be consulted by the applicant for that purpose. Testing of emissions control technology intended to control emissions from highway diesel engines will be conducted generally under the provisions of 40 CFR, Part 86, Subpart N. The primary emissions measurements will be of NO_x, PM, HC, CO, and other FTP requirements. CO₂ and the engine operating parameters are required secondary measurements. Each engine in the test will be loaded by a dynamometer as described in the transient FTP. Each ETV test will consist of at least a single full FTP test (cold- and hot-start) and two additional hot-start tests (total of three hot-starts) on an emission-stabilized baseline engine and on the engine with the control technology in use. Additional hot-start tests may also be required to meet the number of test requirements described in Section 5, or the applicant may wish to run additional tests to narrow the confidence interval on the result. [An ETV

requirement for multiple hot-start tests may be met using the hot-start results from full FTP test data (both cold- and hot-start), at the applicant's option.] Durability testing, which consists of ETV of aged control technology units as described in Section 5.2.9, is part of the ETV process. Emissions reductions will be computed relative to the baseline engine emissions.

2.2.2 Nonroad Engines

As with highway engines, applicants select the nonroad engines on which to test their technologies. The ETV testing of emissions from nonroad diesel engines will be conducted generally within the requirements of 40 CFR, Part 89, Subpart E. As for highway engines, the primary emissions measurements for nonroad engines will be of NO_x, PM, HC, CO, and other FTP requirements. CO₂ and engine operating parameters are required secondary measurements. The ETV testing will consist of three or more nonroad steady-state mode tests (40 CFR, Part 89, Subparts D and E), as described in Section 5. (Concerns about transient emissions from nonroad engines are prompting development of new test procedures. As these test procedures become standardized and are codified in the FTP, they will be included in the ETV test protocol.) The test must be conducted over all applicable modes of the test cycle appropriate to the engine (e.g., 8-mode test cycle for variable speed engines or 5-mode cycle for constant speed engines) or may be conducted over all modes at the applicant's request. The ETV report will reflect the extent of the test conducted. Each ETV test will consist of the same assemblage of FTP tests on the broken-in baseline engine and the engine with the control technology in use. Durability testing is required as described in Section 5.2.9. Composite emissions reductions are computed relative to the baseline engine emissions. In addition, the emissions results will be reported in composite and mode-by-mode to allow flexibility in use of the data for different engine applications.

2.2.3 Control Technologies

This GVP is specifically intended to include the following emissions control technologies:

- 1) DECs regenerated continuously or periodically,
- 2) PM filters, and
- 3) Engine modifications.

The basic ETV test remains the same for all emissions control technologies. However, the technologies interact differently with the various engines. Therefore, the engine grouping concept may be applied differently by EPA-OTAQ depending of the nature of the technology. In addition, where technologies require particular fuel characteristics or have other restrictions or interactions, applicants must specify these and any associated requirements in their ETV applications.

In all cases, the ETV test will be designed to reasonably isolate the effects of the retrofit technology from coincident engine adjustments and tune-ups. For example, a retrofit technology that required an engine tune-up following installation would be tested against a tuned-up baseline engine.

Some technologies, by their nature, may reasonably require engine adjustments following installation. To be allowed, such adjustments must be part of the description of the technology, be included in the installation instructions, be described in the application, and be made by the laboratory technician and not by the applicant. They will be examined to determine the effect of those engine adjustments alone, and the baseline engine may be tuned to the same operating condition if the adjustments alone are considered to have a positive effect on emissions. This requires that the APCTVC and the testing laboratory be provided with a full disclosure of the working principles of the technology prior to developing the test. In these cases, the ETV report and statement will define the retrofit technology as consisting of both the device and the engine adjustments, with both required to achieve any emissions reduction observed.

2.2.4 Relationship of ETV Program to EPA-OTAQ VDRP Verified Technology List

EPA-OTAQ is charged with establishing a Verified Technology List of technologies capable of providing emissions reductions. The test results EPA-OTAQ will utilize to evaluate a technology may be generated following the ETV process, with the ETV report and verification statement serving as the data package to EPA-OTAQ. Other paths to the verified technology list also exist. The VDRP program is described and appropriate contacts are identified at <http://www.epa.gov/otaq/retrofit/>. The technology applicant should discuss the intended application of the technology with EPA-OTAQ to determine the most suitable evaluation path for the applicant's technology.

As of the date of this protocol, emissions test data from a full FTP test (whether highway or nonroad), that was generated by a manufacturer to obtain a certificate of conformity may be determined by EPA-OTAQ to constitute a valid data set for VDRP purposes. Certification data do not pass through the ETV Program. The certification and VDRP technology listing processes are independently performed by EPA-OTAQ. In addition, EPA-OTAQ has established for some applicants a technology evaluation pathway whose test requirements parallel those of this GVP, but with reduced QA requirements.

2.3 Data Quality Objectives (DQOs)

The data of primary interest in this ETV are the reduction in emissions of NO_x, HC, PM, and CO. (Numerous other measurements, including CO₂ emissions, will also be made as described in later sections. However, these are not considered critical, and the methods and data quality objectives will be stated in the test/QA plan for each technology.) The DQOs of this GVP are the requirements of the test methods specified in 40CFR Parts 86 or 89 for highway or nonroad diesel engines, respectively, when conducting the number and type of FTP tests called for by the approved test/QA plan for the technology. ETV tests that do not meet the FTP QA requirements must be repeated.

The number of and type of FTP tests (cold- and/or hot-start) required for ETV is determined from the following criteria:

First, a minimum of three tests is required to provide the basic ETV result of a mean emission reduction and the 95% confidence interval on that mean based on measured variability for each of the measured emissions and test parameters. For highway engines this minimum is satisfied with one cold start test and three hot start tests. For nonroad engines three replicates of the appropriate test sequence (i.e., three 8-mode tests, or three 6-mode tests) are required. A three test minimum is currently the same as is required by the State of California for verification.

Second, additional tests may be required to meet the ETV requirement that the test/QA plan provide a 90% probability of detecting the expected emissions reductions when computed using the expected experimental errors for the various measurements. These criteria become controlling for low emissions reductions and/or high test variability. This is a planning requirement for the test/QA plan. The procedure to determine the appropriate number of tests is given in Section 5.

Third, additional tests may be desired by the applicant to reduce the width of the 95% confidence interval on the mean emission reduction. Section 5 provides additional explanation and example scenarios. This third criterion is a consequence of applying standard statistical procedures to the ETV test design and data analysis. At a fixed measurement variability, normal statistical procedures lead to a small number of tests giving a broader 95% confidence interval than a larger number of tests. To any regulator or potential technology user, an emission reduction of $40\% \pm 5\%$ is better than $40\% \pm 20\%$ and will be given more credence.

An applicant may conduct privately sponsored tests at a test laboratory for development purposes with the same test engine prior to and/or after conducting ETV tests. Such testing is understood to be common and important to ensure the technology is properly adjusted and tuned to the application. However, two important principles of ETV are that the verified technology be commercial ready when tested and that all data obtained under the ETV process be reported.

Therefore, preparation for the ETV test (submittal of the technology to the APCTVC, discussion of engine selection, and preparation of the test/QA plan) must be completed prior to conducting the ETV test itself. In particular, declaration of the test run which is to be the ETV test must be made prior to starting the test, the engine must be brought to a starting point in accordance with the test/QA plan, and the results of that test will be documented and reported in accordance with the test/QA plan. The data from all ETV tests will be retained and reported to the APCTVC, including invalid FTP test results. Data that meet the QA requirements of the FTP are considered valid and will be used to compute emissions reductions for ETV purposes. Section 8.0 addresses a technology applicant's options should the technology perform below expectations.

Tests conducted at qualified laboratories will be accepted as ETV tests provided the technology is submitted to the APCTVC and all requirements of this GVP are met, including approval of the test/QA plan prior to testing. This requires that the technology be submitted

to the APCTVC, that a test/QA plan be prepared by the laboratory in conjunction with the APCTVC, and that the test/QA plan be approved by the APCTVC prior to testing. All QA requirements of the FTP methods must be met, and the test and test laboratory must meet the QA requirements of ETV as established in this GVP and the test/QA plan.

Engine emissions are expressed in grams of pollutant per kilowatt-hour (g/kWh) or in units of grams per brake horsepower-hour (g/bhp-hr). The primary measurement of HC and NO_x is normally concentration in the exhaust stream in parts per million by volume (ppmv), which is then converted to g/kWh in accordance with the FTP. For calculation of the technology's removal efficiency, the baseline emissions of the tested engine must also be known. The control technology performance will be reported as both absolute emissions in g/kWh and as percentage emissions reduction for a specific engine or engine family. The percentage emission reduction reported will be the mean emission reduction (relative to the baseline emission) with attendant upper and lower 95% confidence limits on that mean.

3.0 ETV TESTING RESPONSIBILITIES

This ETV program is conducted by the APCTVC under the sponsorship of the EPA-ORD and with the participation of technology applicants. The APCTVC is operated under a cooperative agreement by RTI, EPA's ETV partner. RTI's role as ETV partner is to provide technical and administrative leadership and either conduct or manage the conduct of ETV testing and reporting. Various subcontractors have roles in the APCTVC under RTI's management.

ETV tests are conducted by qualified test laboratories as contractors to RTI. Test laboratory-specific ETV test/QA plans are prepared by the testing laboratories to meet the requirements of the GVP.

The test/QA plan includes a chart that presents the test program organization and major lines of communication. The organizations involved in the ETV of mobile diesel engine air pollution control technologies are the EPA, RTI, testing laboratory, and technology applicant.

The primary responsibilities for each organization involved in the test program are:

- 1) The EPA-ORD, following its procedures for ETV, reviews and approves GVPs, test/QA plans, ETV reports and statements, and conducts QA audits.
- 2) The APCTVC prepares the GVP, provides oversight of the testing organization, provides a template for test/QA plans, and jointly with EPA-ORD reviews and approves the ETV reports and statements.
- 3) The testing organization prepares the test/QA plan in accordance with the GVP, coordinates test details and schedules with the applicants, conducts the tests, and prepares and revises draft ETV reports and statements. The testing organization QA staff is responsible for conducting internal QA on test results and reports.
- 4) EPA-ORD and/or APCTVC QA staff, at their discretion, will conduct assessments of the test organization's technical and quality systems.

- 5) The technology applicant provides complete, commercial-ready equipment for ETV testing; provides logistical and technical support, as required; and assists the testing organization with operation and monitoring of the equipment during the ETV testing. The applicant's responsibilities are defined by a contract or letter of agreement with RTI.

4.0 TECHNOLOGY CAPABILITIES AND DESCRIPTION

This section outlines the information to be submitted by the ETV applicant, who is the basic source of the information regarding its mobile source air pollution control technology. This information is used by the test laboratory and APCTVC to prepare and review a test/QA plan that meets the requirements of the applicant and potential users of the ETV. No general outline can anticipate the data requirements for all possible technologies, so the applicant may be requested to supplement this outline when additional information is needed. This protocol has been developed with an awareness of the California Air Resources Board (CARB) "verification" program, and an application to CARB for retrofit "verification" is expected to provide adequate information. The basic application form to be used for ETV is that posted by EPA-OTAQ for the voluntary retrofit program, which can be found at:

<http://www.epa.gov/otaq/retrofit/documents/forms.xls> (as an Excel file)

<http://www.epa.gov/otaq/retrofit/documents/forms.wk4> (as a Quattro file)

EPA-OTAQ has also posted application form guides, which can be found by replacing "forms" with "forms_guide" in the links above. The ETV test/QA plan will summarize this information in a form that clearly describes the technology being verified and states, for potential users of the technology, its intended range of applicability as stated by the applicant. The test/QA plan will also include a draft ETV statement, based on Appendix A, customized to the specific technology being verified and measurements being made. The balance of this section independently describes the information requirements that led to development of these forms.

4.1 Basic Technology Identification and ETV Requirements

The basic technology identification should be a concise description of the technology that describes what is being verified and summarizes the emissions control performance expected. This information will be used to describe the technology in the ETV statement.

It should include such information as: technology name, model number, manufacturer's name and address, serial number or other unique identification, warning and caution statements, capacity or throughput rate, specific installation instructions, adjustments, limits on flow, temperature, pressure, and other information necessary to describe the specific technology and its intended use. Warranty information on the technology should be provided, including a sample warranty statement.

In addition, the applicant must state the goal of the ETV in terms of range of applicability

(single or multiple engine, fuel requirements, equipment sizing, etc.), expected emissions reduction, and anticipated data use. This information will be used to develop the ETV test/QA plan.

4.2 Technology Descriptive Information

This section of the application is intended to describe the technology more fully. It will be used to prepare the test/QA plan and as a more complete description of the technology in the ETV report.

The applicant should describe the technology in a brief (300 word) statement, referring to the scientific principles of the technology's operation. Depending on the complexity of the technology, this may be followed by more extensive information. When applicable, the inclusion of schematic drawings explaining operation of the technology is encouraged. Examples of descriptive information that should be included are:

Installation requirements. Space occupied, installation time, any physical modifications, placement issues, identification of ancillary equipment, if any, recommended duration of degreening as well as any special start-up procedures, and any other special requirements.

Operation. Description to include identification of any favorable or unfavorable operating conditions and their effect on performance, fuel requirements (such as fuel sulfur limit), consequences of misfueling, identification of any chemicals or other consumable reactants, regeneration requirements, and expected engine back-pressure. Any requirement for energy sources (e.g., heat, electricity, compressed air, hydraulic fluid, pressure) external to the engine must be identified so they can be accounted for in the test/QA plan.

Maintenance and warranty. Identification of recommended maintenance procedures, cleaning instructions, and spare parts and supplies. The warranty being offered should be stated.

Operator or mechanic qualifications/training/safety. Qualifications needed to operate and service the technology, amount and type of training needed for operation and maintenance, and special safety considerations. Use of personal protective equipment (eyeglasses, hearing protection, etc.) should be noted.

Secondary emissions. Identification of any secondary emission to the air that impacts water quality, or liquid or solid waste.

Technology's life expectancy. Special attention should be given to the technology's regeneration requirements, if any, including a description of the regeneration process, any operating condition requirements for successful regeneration (e.g., temperature), and any manual or computer control of regeneration.

In the case of combinations of independent technologies that are being submitted for ETV, the description of the combined technology should completely identify and describe those technologies being combined and fully state the nature of the combined test and expected result.

4.3 Technology Performance

The technology applicant must quantify the performance expected from the technology and support that expectation with background test data, including both initial performance and technology durability test descriptions and results. In general, these data will not be used to verify the performance of the technology, but will be used to develop an ETV test/QA plan that can adequately support the expected performance. The level of descriptive detail required for existing tests and their results cannot be generally stated because it is dependent on the ETV goals. Applicants are encouraged to supply pertinent data supporting their claims, which will include test facility descriptions, procedures, quality assurance and control, and any deviations from the FTP.

All aspects of the technology's performance should be addressed, beginning with performance during routine steady-state operation, but also including unsteady or unfavorable operation such as extended idling periods, uncontrolled regeneration, in-place maintenance, etc. Any known or expected impact the technology might have on the character of the emissions (gas composition, temperature, particle size or composition, etc.) should be identified.

4.4 Technology/Engine Interactions

The applicant must describe interactions between the proposed engine(s) and the technology, to include the known or expected effects of the technology on the engine(s). Backpressure, additional parasitic loads, fuel consumption, effects on engine durability, and oil consumption are of special concern. The relationship of the technology, engine control logic, and engine operation should be addressed for the engine(s) under consideration.

The applicant should defend the applicability of the technology to the applicable engine(s) by including exhaust temperature profiles, duty cycles, and other relevant performance information. The operating conditions that are favorable for the control technology should be compared with those of the engine.

The opinion of the engine(s)'s manufacturers regarding compatibility of the technology with their engine should be solicited, summarized, and the correspondence included in the application. Any known or anticipated impact of the technology on engine warranty is to be identified. The relationship between technology warranty and engine warranty should be discussed.

5.0 ETV TESTING

As stated in Section 2.3, Data Quality Objectives, an ETV test consists of a minimum of three FTP tests, and may include additional FTP tests to differentiate a low emission reduction technology from zero or to narrow the confidence limit on the mean emission reduction. Section 5.1 presents the methods that are used to design an ETV test to accomplish the applicant's goal, beginning from an expected emissions reduction for a

particular pollutant and progressing through the methods used to generate the 95% confidence interval on the mean emission reductions. Section 5.2 presents other general ETV test considerations that apply to most retrofit air pollution control technologies. The remaining sections of this chapter are specific to the indicated types of technologies.

5.1 ETV Test Design

The data of primary interest in this ETV are the reduction in emissions of NO_x, HC, PM, and CO. (Numerous other measurements, including CO₂ emissions, will also be made as described in later sections. However, these are not considered critical, and the methods and data quality objectives will be stated in the test/QA plan for each technology.) NO_x emissions will be used to compute the number of tests required unless the applicant specifically requests that the reduction in another of the pollutants be used to control test design.

The number of and type of FTP tests required for ETV will be as follows:

A minimum of three tests is required to provide a mean emission reduction and the 95% confidence interval on that mean based on measured variability for each of the measured emissions and test parameters. For highway engines this minimum is satisfied with one cold start test and three hot start tests. For nonroad engines the minimum is satisfied with three replicates of the test sequence appropriate for the engine classification for which the technology is intended (i.e., three 8-mode tests for applicable engines, three 5-mode test for constant speed engines, three 6-mode test for variable speed engines under 19 kW.)

Additional tests may be required to meet the ETV requirement that the test/QA plan provide a 90% probability of detecting the expected emissions reductions when computed using the expected experimental errors for the various measurements. These criteria become controlling for low emissions reductions and/or high test variability for the controlling pollutant, which will be NO_x unless another pollutant is selected. This is a planning requirement for the test/QA plan. Section 5.1.1 describes the calculation procedure.

Relative to the minimum number, additional tests may be desired by the applicant to reduce the width of the 95% confidence interval on the mean emission reduction. Section 5.2 provides additional explanation and example scenarios.

5.1.1 Determination of Number of Tests Required to Meet ETV Requirements

Minimizing the cost of ETV testing is important, and reducing the number of tests conducted is one way to minimize cost. However, if too few tests are conducted, normal experimental variability could prevent the ETV from producing a useful outcome. For measurements having known variability and for stated expected reductions in emissions, the probability that a given number of tests can detect the expected reduction can be computed from statistical theory based on normal distributions. This ETV protocol requires that all ETV test/QA plans

include sufficient tests to have a high probability of detecting the emissions reductions expected by the applicant. This requirement was implemented to ensure, as much as was practical, that the ETV test would accomplish the applicant's goals. This requirement will generally only be important to ETV test design for low emissions reductions and/or measurements having high variability. Specifically, the ETV test is to be designed such that there is 95% confidence that there is a 90% probability of detecting the emission reductions expected by the applicant, computed from the expected experimental variability for the various measurements. In this context, "detecting" means that the 95% confidence interval does not include zero emissions reduction. (This requirement is for test design purposes, and does not require that the test/QA plan be modified should actual test data show that the assumptions that went into the calculation were incorrect. However, as explained below, insufficient replication can result in inability to issue a verification and publication of an ETV report stating that a technology had no statistically significant benefit.)

An equation was derived to explicitly compute the number of tests required for normally distributed measurements having known standard deviations. Some results of applying that calculation are presented in Table 1 for PM and NO_x emission reductions. The equation used to compute the number of tests required is presented in Appendix B.

In Table 1 the baseline engine is assumed to be at a fixed emission value (the 1990 certification emission level for highway diesel engines) for PM (top of table) and NO_x (bottom three rows). PM and NO_x measurements are used in Table 1 because the measurement standard deviations were known for one laboratory. The results in Table 1 are limited by the requirement in the derivation that the measurements be normally distributed with known variability. As will be shown in Section 5.1.2, the determination of the measurement variability from data, as will be done during the ETV data analysis, leads to a broadening of the confidence interval. Consequently, more tests than shown in Table 1 may be required under those conditions, and careful examination of the number of tests needed will be required during test/QA plan development.

The column headings in the first row of the PM and NO_x sections of the table give the assumption that installing the control technology gives emissions reductions of 5%, 20%, 50%, or 85% from the baseline emissions levels, which might be the applicant's estimate of emission reduction for different technologies. The second row gives the constant and known baseline engine (without control technology) variability when emitting at the 1990 certification level. The third row is the known measurement variability for the baseline engine after having been fitted with control technology that achieves the reduction shown in the column heading. (Variability is expressed as the known standard deviation at the emission level divided by the corresponding baseline engine mean emission and multiplied by 100%.) The variability increases as the emission reduction increases from left to right because the absolute error is roughly constant, while the magnitude is decreasing. The fourth row gives the calculated number of tests required to have 90% confidence that the 95% confidence interval about the mean expected emission reduction would not include zero.

Table 1. Number of replicate tests (on both baseline and controlled engine) to achieve a 90% probability of detecting a PM emission reduction at a confidence level of 95%

Expected emission reduction (relative to the respective 1990 certification levels for PM and NO _x , respectively)	5%	20%	50%	85%
Variability for baseline engine PM measurement at 1990 levels	2%	2%	2%	2%
PM measurement variability at specified emission reduction	2%	2%	3%	10%
Number of tests required to have 90% probability (ETV requirement) of detecting expected PM emission reduction ^a	3	1	1	1
Variability for baseline engine NO _x measurement at 1990 levels	2%	2%	2%	2%
NO _x measurement variability at specified emission reduction	2%	2%	7%	NA ^b
Number of tests required to have 90% probability (ETV requirement) of detecting expected NO _x emission reduction ^a	3	1	1	NA ^b

^a Computed under the assumption of normally distributed measurements having known variability. Additional tests may be required for sample standard deviations obtained during ETV.

^b NA = Not Available.

The fifth through the seventh rows (shaded) repeat the calculation for the NO_x measurement. No estimate of variability was available for the NO_x measurement at an 85% reduction from the 1990 level. Table 1 shows that, for both PM and NO_x, three tests are sufficient to distinguish between zero and emissions reductions as low as 5%, provided the estimates of measurement variability are met in the actual ETV. One test would be sufficient to detect the other emissions reductions, but three are required by ETV to provide a measured standard deviation. No specific estimates of variability for HC emissions were available, but at high emissions reductions (low absolute levels) the HC variability may be on the order of 30%. Three tests would not be sufficient in that case. In the development of the test/QA plan, the test laboratory will report its known measurement variability, and the expected number of tests required. This estimate will be reviewed by the APCTVC.

Appendix C presents a sensitivity analysis for additional levels of measurement variability. As explained in section 5.1.2, below, the number of tests may be increased further if an applicant desires to reduce the width of the confidence interval on the mean emission reduction.

5.1.2 Confidence Interval on the ETV Result

A consequence of the unavoidable variability in emissions measurements is that the mean of a small number of measurements has a small probability of giving the true emission reduction. In some cases it may not be possible to make a statistically-significant determination that the measured emission reduction is different from zero. The results of ETV measurements will be presented in verification statements and reports as the mean and

95% confidence interval on that mean, calculated using the sample standard deviations determined from the ETV test data. Because sample standard deviations are available, the t-statistic is applied to compute the confidence intervals. This results in a broader error distribution than indicated in Table 1.

Table 2 illustrates the results that would be obtained for the PM emissions measurement variability numbers that were presented in Table 1 should those results be obtained during an ETV. Two additional 20% reduction columns have been added as examples of the effects of still higher variability at moderate reductions. (As was true in Table 1, the measurement variability in Table 2 is expressed as a measurement standard deviation divided by the baseline engine mean emission. However, relative to Table 1, the use of the t-distribution broadens the confidence interval.) The first three rows of Table 2 are the same as those in Table 1. Rows 5 through 7 give the two-sided 95% confidence intervals on the indicated mean percent emissions reduction from the 1990 certification emission value for three, six, and nine tests. For the 5% reduction column, Table 2 shows that the three test ETV minimum does not detect the 5% reduction in that a zero reduction is within the 95% confidence interval of -1.7 to 11.7% reduction. Six tests do detect the difference. Therefore, between three and six tests would be required.

The fourth and fifth columns of Table 2 illustrate the effects of higher variability levels for the controlled engine than were presented in Table 1 for a 20% emissions reduction, and more clearly show the potential benefits of additional testing. This hypothetical additional variability would arise from some interaction between the engine and the control device, because the variability of the test method is affected by modest changes in emissions levels such as are contemplated here. With 3 tests and an 8% test variability, the confidence interval on the mean reduction would be $\pm 16.4\%$. Obtaining the same mean from 6 tests, at the same variability, would give a confidence interval of $\pm 6.9\%$, less than half the width of that with 3 tests.

Table 2. 95% confidence intervals on example mean emission reductions relative to baseline engine emissions at 1990 certification value.

Emission reduction, % of baseline engine emission	5	20	20	20	50	85
PM measurement variability for baseline engine, % of baseline engine emission	2	2	2	2	2	2
PM measurement variability for controlled engine, % of baseline engine emission	2	2	4	8	3	10
Number of replicate verification tests	95% confidence intervals on emission reduction, % of baseline engine emission					
3	5 \pm 6.7	20 \pm 5.6	20 \pm 8.9	20 \pm 16.4	50 \pm 4.5	85 \pm 3.8
6	5 \pm 2.8	20 \pm 2.4	20 \pm 3.8	20 \pm 6.9	50 \pm 1.9	85 \pm 1.6
9	5 \pm 2.1	20 \pm 1.7	20 \pm 2.8	20 \pm 5.1	50 \pm 1.4	85 \pm 1.2

When planning a test, the ETV program will use the applicant's estimated emissions reduction, available test results, and experience with similar technologies to design an ETV that is capable of detecting the emission reduction expected and meeting the applicant's goals for confidence interval. However, the technology may not perform as expected. Section 8.0 addresses these circumstances.

5.2 General ETV Test Considerations

Unless specified otherwise, the general test considerations in this section will apply to all technologies covered by this protocol.

5.2.1 Submittal of Technologies and ETV Sequence

The ETV process begins with the applicant indicating to the APCTVC or to a test laboratory an interest in the ETV process. In either case, the second step is agreement between the APCTVC, the applicant, and the test laboratory regarding the general form of the ETV process and the responsibilities of all parties. This second step culminates with a formal application for ETV to the APCTVC, providing the information about the technology described in Section 4. The approximate cost of the ETV will be estimated and a contractual relationship between the APCTVC and the applicant will be started.

The test laboratory will then develop the ETV test/QA plan, reviewing it with the applicant and the APCTVC to ensure that it meets the requirements of the APCTVC, and, to the extent possible, accomplishes the applicant's goals for ETV. The test/QA plan will then be reviewed formally by the APCTVC and EPA. Test/QA plan development consists of a series of sequential activities, and the test/QA plan must be approved before testing begins.

The applicant will provide the technology to be tested. The applicant has the responsibility to arrange for provision of the engine on which the test will be conducted. Scheduling of the ETV test will be done by the test lab. De-greening of the technology is the applicant's responsibility, as is providing a de-greened unit and an aged unit for durability testing. The applicant must also provide any special ancillary equipment required for operation of the technology.

The applicant may choose to conduct private, proprietary test work at the test lab during the same time period the ETV is taking place. Such arrangements are between the test lab and the applicant. However, a clear differentiation is required between such private test work and the ETV test itself. In addition, the APCTVC must have adequate notice regarding an ETV test to be able to audit those tests if desired. The manner in which the start and end of the ETV test will be established and when the APCTVC will be notified must be specified in the test/QA plan. All ETV data must be reported.

Following the ETV test, the test lab will report the data to the APCTVC, which will incorporate those data into the ETV report and statement. These documents will be reviewed with the test lab and the applicant to address comments and concerns as appropriate. The draft report will then be submitted to the multi-step EPA review and revised as needed. The ETV report and signed statement will be provided by the APCTVC to the applicant and EPA, and posted on the ETV and APCTVC websites.

5.2.2 Highway Engine ETV

Testing of technology intended to control emissions from highway diesel engines will be conducted generally under the provisions of 40 CFR Part 86 Subpart N. The primary emissions measurements will be of NO_x, PM, HCs, CO, and other FTP specified emissions. CO₂ and other emissions and measurements described by this protocol are secondary measurements. Each ETV test will consist of the same number of tests on the baseline broken-in engine, the de-greened emission control technology, and the technology after aging. The number of tests will include a single cold- and hot-start highway transient FTP engine dynamometer test and may include additional hot-start tests in numbers determined using the test design procedure described above. The emissions reductions will be reported as the composite of the cold and mean of the hot starts, as required by the FTP, and as the mean and confidence interval on multiple hot-start tests. The smoke test is not required. The test parameters will be derived from the baseline engine mapping procedure. Emissions reductions will be computed relative to the baseline engine emissions using the same test cycle used during the baseline testing. As required by the FTP, tests that do not meet the FTP QA requirements must be repeated.

The test/QA plan for a specific technology will specify the engines that will be tested and any other aspects of the test that are specific to the technology or the test laboratory.

5.2.3 Highway Test Engines

The emissions characteristics of diesel engines of the same PM certification level are arguably similar because the engine technologies required to achieve those certification levels are likely to be similar. The emissions characteristics are also similar for engine families that have a breadth of technology similar to the tested engine. These similarities may provide an opportunity to group engines and reduce the ETV testing burden on applicants. As of the date of this protocol, EPA-OTAQ has proposed allowing the ETV test results from a single engine test to apply to multiple engines of different manufacturers. This is a decision that has been reserved by EPA-OTAQ, who should be consulted for details regarding the engines required to be tested as part of the ETV, the applicability of that ETV, and the magnitude of the associated emissions reduction credit under the VDRP.

5.2.4 ETV Testing of Nonroad Engines - General

The basic ETV test for nonroad engines will consist of the nonroad steady-state mode tests as described in 40 CFR, Part 89, Subpart E. The primary emissions measurements will be of NO_x, PM, HC, CO and other FTP required measurements. CO₂ emissions and other measurements described by this protocol are required secondary measurements. Each ETV test will consist of one or more full steady-state multimode FTP test(s) on the baseline broken-in engine, the de-greened technology, and the technology after aging. The test condition will be derived from the baseline engine mapping procedure. The test may be conducted over all modes of the Part 89 test or over portions selected by the applicant. The emissions reductions will be reported as the composite mean and confidence interval of the multiple test modes, computed as stated in the FTP.

Composite emissions reductions are computed relative to the composite baseline engine emissions and will be reported in composite and mode-by-mode to allow flexibility in use of the data for different engine applications.

5.2.5 Nonroad Test Engines

Following an approach similar to that used for the highway engines, the results of ETVs conducted on individual nonroad engines may be applicable to broader groups of engines. Technology applicants may select the engines on which to test their technologies. Coordination with EPA-OTAQ is encouraged because the decision regarding acceptable engine grouping has been reserved by EPA-OTAQ, who should be consulted regarding the engines required to be tested as part of the ETV, the applicability of that ETV, and the magnitude of the associated emissions reduction credit under the VDRP.

5.2.6 De-greening

For many hardware technologies, a brief period of use (de-greening) is needed to achieve a stable emissions reduction that allows representative testing. For instance, the pressure drop across a continuously regenerating PM filter reaches an equilibrium value. The de-greening time period required varies for different technologies, but is on the order of 25 to 125 hours. In all cases, the technology applicant must propose and justify the extent of the de-greening process in the ETV application. The APCTVC office will review and comment on this proposal, advise regarding the documentation requirements, and append the de-greening process description to the technology test/QA plan. When complete, the actual process used must be documented. A description of the de-greening process will be included in the ETV report.

For purposes of this protocol, the de-greening time requirement will be specified by the technology applicant as indicated by either previous testing or the requirements of the data user. To allow flexibility for the applicant, de-greening is not required to be conducted at the test lab. It may be done and documented by the applicant or conducted by the test lab by arrangement with the applicant. In either case, the applicant will ensure that such de-

greening activity documentation as start and stop date and time, engine and fuel description, and operating conditions are available and signed by the person responsible for the activity.

De-greening may occur in a laboratory or during in-use field operations on an engine that is equivalent to the proposed ETV test engine, or another engine of the same size which utilizes the same engine technology (and thus falls within the range of the technology's stated applicability).

5.2.7 Regeneration

Emissions control devices whose normal operation includes a periodic regeneration will be tested over sufficient test cycles (described below) until a test cycle includes a "regeneration" event. The verified emissions rate and emissions reduction achieved will be computed as the time-weighted average of the emissions rate and reduction achieved over this complete operating cycle.

Technologies that are continuously regenerated in normal operation are not the subject of this paragraph. Continuous cleaning PM filters should reach a stable operating range (as evidenced by near constant pressure drop) before testing, which may be accomplished in the de-greening activity.

5.2.8 Device Scaling

The performance of most retrofit air pollution control technologies is affected by the relative sizes of the tested technologies and the engines. Therefore, the use of single engine ETV tests as predictive of performance over segments of the total engine population requires the availability of non-proprietary application sizing information and that the technology be labeled. Sizing information may be provided in sizing charts [e.g., model AA1 is suitable for 37 to 74 kW (50 to 100 hp) engines, model AA2 to 74 to 112 kW (100 to 150 hp) engines] or through the release of basic design information (e.g., space velocity, catalyst loading). The purpose of this requirement is to allow the APCTVC and the potential technology user (the public) to evaluate the applicability of the verified technology to other applications. Applicants who utilize application sizing charts must verify their technologies on an engine at the most challenging end of the range of applicability. ETV reports and statements will report the results and the design guidance required to independently extend application of the technology to other engines in the same engine grouping. Device scaling and engine selection decisions will be explained and documented in the test/QA plan to the extent possible and will be reported in the ETV report. The ETV report and statement will report the results and the design guidance required to independently extend application of the technology to other engines in the same engine grouping.

5.2.9 Durability

The emissions reductions measured for the de-greened air pollution control device will not account for changes in product performance that may occur as the device ages. For

participation in the VDRP, additional testing of an “aged” control device is required by EPA-OTAQ. If done as part of the ETV program, the “aged” device test will meet the same data requirements as a new device test. This testing is followed by extrapolation of the “initial de-greened” and “aged” verified performance measurement to the end of the warranted life of the control technology using a method determined by EPA-OTAQ. The aging process details and the extrapolation of the data to an “end of life point” are not part of this protocol. Provided for information only, the description below is current as of December, 2001 and may change. The details should be confirmed prior to ETV.

- 1) Aging entails subjecting the control device to operating conditions that cause normal wear equivalent to at least 33% of the Minimum Durability Testing Period established in the California “verification” procedure for diesel retrofit systems (CARB, 2001). Table 3 provides the testing periods that were current as of the date of this protocol. The applicant should verify the testing period current at the date of ETV. The technology applicants must conduct the aging process on their technology. They have discretion to tailor this process to product requirements. Applicants may age an exhaust catalyst by using it during real-world operation, or through accelerated bench testing. It is expected that applicants will submit identical parts (one in a de-greened state, one aged to at least 33% expected full-life) so that testing with the baseline may occur sequentially. However, applicants may conduct the de-greened and aged technology tests as separate tests, in which case the baseline engine test must be repeated. All aging protocols must accompany the ETV application and explain the technical basis for stating the aging protocol results in at least 33% full-life aging. If real-world aging is performed, the application must describe and provide documentation of the usage and maintenance history of the aged unit as well as the engine with which it was aged.
- 2) Emissions testing using the aged device will be part of the ETV process and will follow the same procedures applied to the de-greened technology. First, baseline emissions testing shall be conducted, followed by testing with the de-greened device, and then finally testing the aged device with a re-test of the baseline engine if technically feasible. An applicant may elect to age a unit to its full useful life prior to testing and request ETV on that basis.
- 3) The full useful-life reduction capabilities will be estimated by EPA-OTAQ following procedures they will provide to applicants.

5.2.10 Standard Diesel Test Fuel

The standard diesel test fuel for highway engines should meet the EPA specifications outlined in 40 CFR Part 86.1313-98 with the exception of the sulfur content. For nonroad engines, the test fuel

Table 3. Minimum durability testing periods (CARB, 2001)

Engine Type	Engine Size	Minimum Durability Testing Period	
Highway	Light heavy-duty, generally 70 to 170 hp, GVWR ^a normally less than 19,500 lb.	5 yr or 60,000 miles (or equivalent time in hours)	
	Medium heavy-duty, generally 170 to 250 hp, GVWR ^a normally from 19,500 to 33,000 lb.	5 yr or 100,000 miles (or equivalent time in hours)	
	Heavy heavy-duty, generally exceeds 250 hp, GVWR ^a normally exceeds 33,000 lb.	5 yr or 150,000 miles (or equivalent time in hours)	
Nonroad and Stationary	Under 25 hp and for constant speed engines rated under 50 hp with rated speeds greater than or equal to 3,000 rpm	3 yr	1,600 hr operation
	At or above 25 hp and under 50 hp	4 yr	2,600 hr operation
	At or above 50 hp	5 yr	4,200 hr operation

^aGVWR = Gross Vehicle Weight Rating

should be that described in 40 CFR Part 89.330 or another fuel as specified by the control technology applicant. Because the performance and durability of many types of diesel retrofit technologies are affected by the sulfur content of the diesel fuel, applicants should specify the maximum sulfur level of the fuel for which their technologies are designed. The sulfur content of the ETV test fuel should be no less than 66% of the stated maximum sulfur content. (Because refinery and blending operations are such that very low sulfur content control is difficult, test fuel with a sulfur content of 15 ppm or below is not constrained to the “66% rule”. The actual sulfur content of the test fuel batch is to be reported.) Other test fuels should meet the applicable EPA specifications outlined in 40CFR Part 86.1313. Adding sulfur to the fuel by the test laboratories is permissible if necessary to achieve the required fuel sulfur content for either baseline or controlled engine tests.

During ETVs, baseline engines should be fueled with the standard fuels that are representative of nominal in-use fuels and controlled engines with low sulfur versions of the standard fuels that are representative of the applicant’s recommended or required fuel.

5.2.11 Engine Performance and Power

Engine performance and power will be measured and reported for both the baseline engine (without the control device installed) and the engine with the control technology. Engine performance measurements will be made with the engine operating at maximum power (rated conditions) and at peak torque as defined in the applicable FTP.

5.2.12 Fuel Consumption

Fuel consumption will be measured for both the baseline engine (without the control device installed) and the engine with the control device installed to determine the effect of the technology on fuel consumption. The engine fuel consumption measurements will be made at maximum power at rated conditions and at peak torque at intermediate speed. Multiple tests, if available, will be averaged. The results will be reported as a fractional increase or decrease relative to the baseline engine. Also reported will be fuel economy and brake specific fuel consumption from testing by the applicable FTP.

5.2.13 Back-pressure

Within the test cell, baseline engine back-pressure will be set to the value required by the applicable FTP (highway or nonroad). Once installed for the ETV test, the back-pressure of the retrofit control technology may be greater than the FTP requirement. If so, the ETV test will be conducted without adding additional back-pressure; if not, the test cell will be adjusted to meet the FTP requirements. Because back-pressure of a retrofit control technology may affect the performance of an engine, the ETV test will measure and report back-pressure with the control device at full-load and rated speed. Back-pressure will be measured and reported for both the baseline engine (as set for the FTP test without the technology installed) and the engine with the de-greened or aged control technology installed.

5.2.14 Control Technology Operating Temperature

Inlet (engine exhaust) and discharge temperatures must be measured for technologies that are either dependent on specific operating temperature ranges or affected by engine or exhaust temperatures.

5.2.15 Other Measurements and Conditions

ETV of technologies that may produce secondary pollutants or have other secondary effects must include measurement of those pollutants in the ETV test. CO₂ emissions, while not primary, must be measured using instrumentation and/or estimated from a carbon balance from the fuel usage. ETV must include the appropriate measurements for technologies that require other specific operating conditions or affect emissions over only a limited range of a particular pollutant. For example, because the long-term operation of DEC's and PM filters is affected by the soluble organic fraction (SOF) of the PM, SOF must be measured during ETV testing for these and similar technologies. The details of these non-critical measurements and their QA goals will be part of the test/QA plan.

5.3 ETV of DEC's and PM Filters

5.3.1 Technology Description

For the purposes of this GVP, DEC's are defined as devices made of active catalyst material (often containing precious metal) deposited on a support medium. The engine exhaust passes through the device, where the pollutants catalytically react and more environmentally acceptable reaction products are exhausted. PM filters mechanically trap PM emissions and subsequently oxidize them. Filters may also employ a catalyst for gaseous emissions control and to enhance the oxidation of the collected PM.

Physically, DEC's and PM filters have the general appearance of a large muffler and are placed in the engine exhaust at approximately the same location. They are therefore well-suited to retrofit applications. No external liquid or gaseous reactants are required for them to function.

DEC's have been reported to decrease HC and CO emissions by over 50%. They decrease PM emissions by about 20%. PM filters have been reported to decrease PM and HC emissions by 80% or more and to decrease CO at about the level achieved by exhaust catalysts. NOx emissions may be decreased slightly by exhaust catalysts.

Operational issues with DEC's and PM filters are primarily achieving or maintaining adequate temperature within the device to complete the reactions and functioning satisfactorily with an accumulation of catalyst poisons and/or non-combustible lubricant ash residue. Lubricant ash and wear metals can largely be removed by infrequent "blowing" with compressed air. Guidance on technique and frequency of such cleaning should be provided in the ETV application.

5.3.2 Test Considerations Specific to DEC's and PM Filters

The general considerations in Section 5.2 apply to DEC and PM filter ETV testing. ETVs of DEC's and PM filters require measurement of the SOF content of the exhaust stream prior to entering the DEC. (The SOF may be measured for PM collected during the baseline engine test. The method to be used is the *Test Method for Soluble Organic Fraction (SOF) Extraction* [CARB, 1989] or a equivalent method recognized by EPA-OTAQ.) Both DEC's and PM filters require measurements of inlet and outlet temperatures.

5.4 ETV of Engine Modifications

5.4.1 Technology Description for Engine Modifications

Engine modifications are defined as a change integral to an engine (e.g., component modifications or change or engine control system calibration change) that is proposed as an emissions reduction technology.

5.4.2 Test Considerations Specific to Engine Modifications

The general considerations in Section 5.2 apply to engine modification ETV. Baseline engine performance will be measured prior to modification, followed by modification of the baseline engine in accordance with the application instructions, operation for a de-greening/stabilization period, and then measurement of the de-greened technology's performance. An aged engine modification technology's emissions performance will be evaluated as described in Section 5.2.9. However, there is no requirement to re-run the baseline engine which was modified. It cannot be shown that a modified engine can be returned to its original state to again serve as a baseline.

Engine modifications whose use is warranted by engine manufacturers will be taken to have no adverse impact on engine durability, and that endorsement will be noted in the verification report (VR) and verification statement (VS) along with the verified emissions reductions for the aged engine. The lack of any verified knowledge regarding the impact on engine durability of technologies not warranted by the engine manufacturer will similarly be noted.

6.0 REPORTING AND DOCUMENTATION

This section describes the procedures for reporting data in the VR and VS. The specifics of what data must be included and the format in which the data must be included are addressed in this section (e.g., QA/QC summary forms, raw data collected, photographs/slides/video tapes). The VR for each technology will include near its beginning the VS. The VS is a short summary of the ETV results. An example draft is attached as Appendix A. The VR, including the VS, will be written by the APCTVC based on the test report submitted by the testing organization. The VR and VS will be reviewed by the APCTVC and the technology applicant before being submitted to EPA for review and approval as specified in the ETV QMP.

6.1 Reports

Based on the test report from the laboratory, the APCTVC will prepare the draft VR, which includes the following topics:

- 1) VS;
- 2) Introduction;
- 3) Description and identification of product tested;
- 4) Procedures and methods used in testing;
- 5) Statement of operating range over which the test was conducted;
- 6) Summary and discussion of results as required to:
 - a) Support the VS,
 - b) Explain and document necessary deviations from test plan, and
 - c) Discuss QA issues;
- 7) Conclusions and recommendations;
- 8) References; and

- 9) Appendices:
 - a) QA/QC activities and results,
 - b) Raw test data, and
 - c) Equipment calibration results.

The VS will include the following:

- 10) Technology applicant's name and technology's descriptive information,
- 11) Summary of ETV test program,
- 12) Results of the ETV test,
- 13) Any limitations of the ETV results, and
- 14) Brief QA statement.

Review and approval of the draft ETV report and statement are as described in Section 3.0. A draft VS is attached to this protocol as Appendix A.

6.2 Data Reduction

Data from measurements made as part of the ETV test will be reported as emissions rates in g/kWh (g/bhp-hr) and as percentage emission reductions from the baseline engine. The confidence limits will be presented as well as the mean emissions reduction, as discussed in Section 5.1.2. When they would be helpful to the mobile sources community because of established usage, the appropriate English Engineering units will be supplied parenthetically.

7.0 DISSEMINATION OF ETV REPORTS AND STATEMENTS

After a retrofit control technology has been tested and the draft VR and VS received from the testing organization, the APCTVC will send a draft of both to the applicant for review prior to submission to EPA-ORD and release of the approved report to the public. This gives the applicant opportunity to review the results, test methodology, and report terminology while the drafts remain working documents and are not publically accessible. The applicant may submit comments and revisions on the draft statement and report to the APCTVC. The APCTVC will consider these comments and may suggest revisions of its own.

After incorporating appropriate revisions, the draft final VR and VS will be submitted to EPA-ORD for review and approval. A signed original VS and VR will be filed and retained by the APCTVC, and signed originals will also be provided to the applicant and to EPA. Three additional paper copies of the ETV report will be provided to the applicant. Further distribution of the ETV report, if desired, is at the applicant's discretion and responsibility. However, approved VSs and VRs will be posted on the ETV web site for public access without restriction. The VR report appendices will not be posted on the website, but will be publically available from the APCTVC.

8.0 APPLICANT'S OPTIONS SHOULD A TECHNOLOGY PERFORM BELOW EXPECTATIONS

ETV is not a technology research and development program; technologies submitted for ETV are to be commercial-ready and with well-understood performance. Tests that meet the ETV data quality requirements (a valid FTP test) are considered valid and suitable for publishing. However, a technology may fail to meet the applicant's expectations. Based on limited testing, for instance, the applicant might expect an emission reduction of $30\% \pm 7\%$ result. However, the actual ETV result from the more complex FTP test cycle might be $20\% \pm 15\%$. The APCTVC will use its experience to avoid this situation, but it is possible. In this case, the applicant may choose to schedule additional tests, may accept the result and complete the verification, or may request that a VS not be issued. However, ETV reports are always in the public domain. VRs will be written and will be available from EPA-ORD for review by the public regardless of a request not to issue a verification statement, and summaries of the results of ETV testing may be published by ETV and/or EPA-OTAQ.

Another example of a technology not meeting expectations would be an expected result of a mean of 10% reduction with a confidence interval of $\pm 5\%$ reduction, but an actual ETV mean reduction of 5% with a confidence interval of $\pm 7\%$ reduction. In this case, the data are insufficient for ETV to verify that the technology does anything at all. Additional tests must be scheduled and a statistically significant reduction obtained for a VS to be issued. Inability to detect a statistically significant emission reduction (equivalently, failure to have sufficient tests) will prevent completion of the ETV, and the results of the ETV will be reported publically stating that performance could not be distinguished from 0% reduction. An ETV statement will not be issued in these cases.

In either of these cases, the applicant may improve the product and resubmit it under a new model identification for ETV testing. ETV Statements for acceptable tests of the new product will be issued as they are processed by the APCTVC and EPA-ORD (except that the results for several identical tests performed in rapid succession will all be released at the same time).

9.0 LIMITATIONS ON TESTING AND REPORTING

To avoid having multiple ETV reports for the same product and to maintain the ETV testing as a cooperative effort with the applicant, the following restrictions apply to ETV testing under this protocol:

- 1) Applicants may submit only products they manufacture or whose distribution they control. Applicants may not submit for ETV testing control devices whose use is not in their control except with the agreement of the manufacturer or vendor.
- 2) For a given product (e.g., brand and model), APCTVC policy is that only one ETV report and statement will be issued for any single application.
- 3) Air pollution control technology frequently performs differently in different

applications. Applicants may request additional tests of essentially identical technology if it is being applied to pollution sources that are clearly different from those for which ETVs have been obtained.

10.0 REQUIREMENTS FOR TEST/QA PLAN

10.1 Quality Management

All testing organizations participating in this ETV Program must meet the QA/QC requirements defined below and have an adequate quality system to manage the quality of work performed. Documentation and records management must be performed according to the *ETV Quality and Management Plan for the Pilot Period (1995-2000)* (ETV QMP, EPA, 1998a). Testing organizations must also perform assessments and allow audits by the APCTVC (headed by the APCT QA Officer) and EPA corresponding to those in Section 11.

All testing organizations participating in the Retrofit Air Pollution Control Technologies for Highway and Nonroad Use Diesel Engines Program must have an ISO 9000-accredited (ISO, 1994) or ANSI E4-compliant (ANSI, 1994) quality system and an EPA- or APCTVC-approved QMP.

10.2 Quality Assurance (QA)

All ETV testing will be done following an approved test/QA plan that meets *EPA Requirements for Quality Assurance Project Plans* (EPA, 2001a) and Part B, Section 2.2.2 of EPA's ETV QMP (EPA, 1998a). These documents establish the requirements for test/QA plans and the common guidance document, *Guidance for Quality Assurance Project Plans* (EPA, 1998b), provides guidance on how to meet these requirements. The APCT Quality Management Plan (RTI, 1998) implements this guidance for the APCTVC.

ETVs conducted under this generic protocol utilize test procedures described in the FTP (40 CFR Part 86 for highway engines and 40 CFR Part 89 for nonroad engines). The test/QA plan must describe, in adequate detail, how the FTP test methods are implemented by the testing organization. Replication of the FTP text is neither expected nor desired. The test/QA plan should reference the FTP in detail, by section and subsection, as appropriate for the topic under consideration. Any deviations from the FTP must be identified and explained. Internal standard operating procedures (SOPs) may be referenced provided they are available for audit review. (SOPs need not be incorporated into the test/QA plan except by reference. If considered proprietary to the test organization, they should be clearly marked.) When the FTP offers alternative test procedures or equipment, the test/QA plan must identify the alternative implemented. Similarly, if a range of operating parameters is allowed by the FTP, the specifics of the particular implementation must be provided. For a test organization with multiple test cells, these details may be tabulated and incorporated by attaching a table and identifying the test cell on the test report. Steps the testing organization will take to ensure acceptable data quality in the test results are also identified in the test/QA plan. As above, detailed reference to SOPs, the calibration portions of the FTP, or other

available documents is encouraged. Any needed SOPs will be developed in accordance with *Guidance for Preparing Standard Operating Procedures (SOPs)* (EPA, 2001b.)

The testing organization must prepare a test/QA plan and submit it for approval by the APCTVC. The test/QA plan must be approved before the test organization can begin ETV testing.

A test/QA plan contains the elements listed below, the contents of which may be stand alone or include references to the FTP or other widely distributed and publically available sources. Legible hand-notated diagrams from the FTP are acceptable. If specific elements are not included, an explanation for not including them must be provided.

- 1) Title and approval sheet;
- 2) Table of contents, distribution list;
- 3) Test description and test objectives;
- 4) Identification of the critical measurements, data quality objectives (DQOs) and indicators, test schedule, and milestones;
- 5) Organization of test team and responsibilities of members of that team;
- 6) Documentation and records;
- 7) Test design;
- 8) Sampling procedures;
- 9) Sample handling and custody;
- 10) Analytical procedures;
- 11) Test-specific procedures for assessing data quality indicators;
- 12) Calibrations and frequency;
- 13) Data acquisition and data management procedures;
- 14) Internal systems and performance audits;
- 15) Corrective action procedures;
- 16) Assessment reports to EPA;
- 17) Data reduction, data review, data validation, and data reporting procedures;
- 18) Reporting of data quality indicators for critical measurements;
- 19) Limitations of the data; and
- 20) Any deviations from methods from this generic verification protocol.

The APCTVC will provide a test/QA plan template that illustrates it's expectations.

10.3 Additional Requirements to be Included in the Test/QA Plan

The test/QA plan must include or reference a diagram and description of the extractive gaseous measurement system to be used for the testing and a list of the reference analyzers and measurement ranges to be used for quantifying the concentrations of all gaseous compounds to be measured, including both primary and ancillary pollutants.

The test/QA plan must include or reference a schematic drawing showing all sample and test locations, including the inlet and outlet to the technology sampling locations. The location of

flow disturbances and the upstream and downstream distances from the sampling ports to those flow disturbances must be noted. The number of traverse points that will be sampled must be provided.

The test/QA plan must include or reference the appropriately detailed descriptions of all measuring devices that will be used during the test.

The test/QA plan must explain or reference the specific techniques to be used for monitoring process conditions appropriately for the source being tested. It must also note the techniques that will be used to estimate any other operational parameters.

The test/QA plan must include and document estimates of historical measurement variability that will be used, as discussed in Section 5.1.1, to compute the number of tests required and provide confidence intervals on single test ETVs.

11.0 ASSESSMENT AND RESPONSE

Each independent test laboratory must conduct internal assessments of its quality and technical systems and must allow external assessments of these systems by the APCTVC QA personnel and by EPA QA personnel. After an assessment, the test laboratory will be responsible for developing and implementing corrective actions in response to the assessment's findings.

As appropriate, the APCTVC and/or EPA will conduct assessments to determine the testing organization's compliance with its test/QA plan. The requirement to conduct assessments is specified in EPA's *Quality and Management Plan for the Pilot Period (1995 - 2000)* (EPA, 1998a), and in RTI's QMP (RTI, 1998). EPA will assess RTI's compliance with RTI's test/QA plans. RTI will assess the compliance of other organizations with their test/QA plans. The assessments will be conducted according to *Guidance on Technical Audits and Related Assessments for Environmental Data Operations* (EPA, 2000) and *Guidance on Assessing Quality Systems* (EPA, 2001.)

11.1 Assessment Types

Quality system assessment - Qualitative assessment of a particular quality system to establish whether the prevailing quality management structure, policies, practices, and procedures meet EPA requirements and are adequate for ensuring that the type and quality of measurements needed are obtained.

Technical systems audit - Qualitative on-site audit of the physical setup of the test. The auditors determine the compliance of testing personnel with the test/QA plan.

Performance evaluation audit - Quantitative audit in which measurement data are independently obtained and compared with routinely obtained data to evaluate the accuracy (bias and precision) of a measurement system.

Audit of data quality - Qualitative and quantitative audit in which data and data handling are reviewed and data quality and data usability are assessed.

Surveillance audit - Observation of ongoing work to document conformance with specified requirements and/or procedures, such as those given in a test/QA plan or SOP.

11.2 Assessment Frequency

Activities performed during ETV performance operations that affect the quality of the data shall be assessed regularly and the findings reported to management to ensure that the requirements stated in the generic verification protocols and the test/QA plans are being implemented as prescribed.

The types and minimum frequency of assessments for the ETV Program are listed in Part A Section 9.0 of EPA's *Quality and Management Plan for the Pilot Period (1995 - 2000)*. Tests conducted by the APCTVC will have at a minimum the following types and numbers of assessments:

- 1) Technical systems audits and surveillance audits: Self-assessments (qualitative) by test laboratory as provided for in the test/QA plans and at least one independent assessment of the test laboratory.
- 2) Performance evaluation audits: Self-assessments (quantitative) by test laboratory as provided for in the test/QA plans and at least one independent assessment of the test laboratory.
- 3) Audits of data quality: Self-assessments (quantitative and qualitative) by the test laboratory of at least 10% of all the ETV data with detailed reports of the audit results to be included in the data packages sent to the APCTVC for review.
- 4) Assessments of quality systems: Self-assessments by the test laboratory as provided for in the test/QA plans and at least one independent assessment of the test laboratory.

The independent assessments of tests conducted by RTI will be performed by EPA. The independent assessments of other organizations will be by RTI.

11.3 Response to Assessment

When needed, appropriate corrective actions shall be taken and their adequacy verified and documented in response to the findings of the assessments. Data found to have been taken from non-conforming technology shall be evaluated to determine its impact on the quality of the required data. The impact and the action taken shall be documented. Assessments are conducted according to procedures contained in the APCT QMP. Findings are provided in audit reports. Responses by the test laboratory to adverse findings are required within 10 working days of receiving the audit report. Follow up by the auditors and documentation of responses are required.

12.0 SAFETY MEASURES

12.1 Safety Responsibilities

The test laboratory's project leader is responsible for ensuring compliance with all applicable occupational health and safety requirements. Each individual staff member is expected to follow the requirements and identify personnel who deviate from them and report such action to their supervisor.

12.2 Safety Program

The test company must maintain a comprehensive safety program and ensure that all test personnel are familiar with and follow it.

13.0 REFERENCES

ASQC. *AMERICAN NATIONAL STANDARD Specifications and Guidelines for Quality Systems for Environmental Data Collection and Environmental Technology Programs*. ANSI/ASQC E4-1994. American Society for Quality Control. Milwaukee, WI. 1994.

CARB. *Proposed Regulation Order (DRAFT) Verification Procedure for Diesel Retrofit Systems*. <http://www.arb.ca.gov/msprog/mailouts/msc0114/msc0114att1.pdf>, California Air Resources Board, El Monte, CA. August, 2001.

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EPA. *Environmental Technology Verification Program, Quality and Management Plan for the Pilot Period (1995-2000)*. EPA 600/R-98/064. <http://www.epa.gov/etv/qmp.htm>, National Risk Management Research Laboratory - National Exposure Research Laboratory, Office of Research and Development, U.S. Environmental Protection Agency. Cincinnati, OH. May 1998a.

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ISO. *ISO 9001-1994, Quality Systems Model for Quality Assurance in Design, Development, Production, Installation, and Servicing*. International Organization for Standardization. Geneva, Switzerland. In USA, American National Standards Institute, New York, NY. 1994.

RTI. *Verification Testing of Air Pollution Control Technology - Quality Management Plan*. Air Pollution Control Technology Program. J. R. Farmer, Program Director, Research Triangle Institute, Research Triangle Park, NC. 1998.

U.S. Government. Protection of Environment. Title 40, Part 86, Code of Federal Regulations, as of July 1, 1999. Federal Register. Washington, DC. 1999.

U.S. Government. Protection of Environment. Title 40, Part 89, Code of Federal Regulations, as of July 1, 1999. Federal Register. Washington, DC. 1999.

APPENDIX A: EXAMPLE VERIFICATION STATEMENT

Appendix A is an example verification statement written for a generic PM filter control technology. The technology is assumed to be directed at a highway use engine. It is assumed to be an efficient control device, requiring only a single test by the minimum-number-of-tests calculation. The PM values in Table A-2 are taken from the 85% reduction column of Table 3, while the other values are completely hypothetical.

This generic verification statement is intended only to show the form of a verification statement. It will require modification for each technology verified, depending on the details of that technology's design, construction, and operation. The test/QA plan written for each test will include a draft verification statement customized for the technology actually being tested. The text of that specific verification statement will address the significant parameters that apply to the technology tested.

THE ENVIRONMENTAL TECHNOLOGY VERIFICATION
PROGRAM



U.S. Environmental Protection Agency



ETV Joint Verification Statement

TECHNOLOGY TYPE: MOBILE DIESEL ENGINE AIR POLLUTION CONTROL

APPLICATION: CONTROL OF EMISSIONS FROM MOBILE DIESEL ENGINES IN (HIGHWAY) (NONROAD) USE BY (TECHNOLOGY TYPE)

TECHNOLOGY NAME: TECHNOLOGY NAME

COMPANY: COMPANY NAME

ADDRESS: ADDRESS PHONE: (000) 000-0000
CITY, STATE ZIP FAX: (000) 000-0000

WEB SITE: <http://www.company.com>

E-MAIL: some.one@company.com

The U.S. Environmental Protection Agency (EPA) has created the Environmental Technology Verification (ETV) Program to facilitate the deployment of innovative or improved environmental technologies through performance verification and dissemination of information. The goal of the ETV Program is to further environmental protection by substantially accelerating the acceptance and use of improved and cost-effective technologies. ETV seeks to achieve this goal by providing high quality, peer reviewed data on technology performance to those involved in the design, distribution, financing, permitting, purchase, and use of environmental technologies.

ETV works in partnership with recognized standards and testing organizations; stakeholder groups which consist of buyers, vendor organizations, permittees, and other interested parties; and with the full participation of individual technology developers. The program evaluates the performance of innovative technologies by developing test plans that are responsive to the needs of stakeholders, conducting field or laboratory tests (as appropriate), collecting and analyzing data, and preparing peer-reviewed reports. All evaluations are conducted in accordance with rigorous quality assurance protocols to ensure that data of known and adequate quality are generated and that the results are defensible.

The Air Pollution Control Technology Verification Center (APCTVC), one of six centers under the ETV Program, is operated by the RTI, in cooperation with EPA's National Risk Management Research Laboratory. The APCTVC has evaluated the performance of a TYPE emission control technology for mobile diesel engines, the TECHNOLOGY by COMPANY NAME.

ETV TEST DESCRIPTION

All tests were performed in accordance with the APCTVC *Generic Verification Protocol for Diesel Exhaust Catalysts, PM Filters, and Engine Modification Technologies for Highway and Nonroad Use Diesel Engines* and the specific technology test plan “ETV Test/QA Plan for TECHNOLOGY NAME” These documents include requirements for quality management, quality assurance, procedures for product selection, auditing of the test laboratories, and test reporting format.

The mobile diesel engine air pollution control technology was tested at TEST LABORATORY. The performance verified was the percentage emission reduction achieved by the technology for particulate matter (PM), nitrogen oxides (NO_x), hydrocarbons (HCs), and carbon monoxide (CO) relative to the performance of the same baseline engine without the technology in place. Operating conditions were documented and ancillary performance measurements were also made. The basic modules of the test procedure are found in the federal test procedures (FTPs) for highway engines (40CFR, Part 86, Subpart N) and nonroad engines (40CFR, Part 89, Subpart E). For highway use, a single full FTP test was conducted, augmented by additional hot start transient tests as needed to meet the requirements of the generic verification protocol (GVP). For nonroad use, one or more multimode tests were conducted as described in the GVP. A summary description of the ETV test is provided in Table A-1.

Table A-1. Summary of the conditions for ETV test of TECHNOLOGY NAME on ENGINE DESCRIPTION.

Test Conducted	Highway Transient FTP
Engine Family	<u>ENGINE MFR NAME</u> Series <u>XXXXXX</u> , ??? operating hours prior to test
Engine Size	YYY kW (XXX hp)
Technology	ACME Mark II PM Trap, Model AA1 for diesel engines up to 150 hp on standard fuel
Technology description	Honeycomb PM filter packaged in an muffler-sized can for retrofit installation by a moderately skilled mechanic. No engine modifications required.
Test cycle or mode description	1 full FTP test (1 cold start and 1 hot start)
Test fuel description	EPA standard diesel per 40 CFR Part 86.1313-98
Critical measurements	PM, NO _x , HCs, and CO per the FTP
Ancillary measurements	CO ₂ , backpressure at engine exhaust port, exhaust temperature, fuel consumption, regeneration requirements

VERIFIED TECHNOLOGY DESCRIPTION

This verification statement is applicable to the TECHNOLOGY NAME (to include model number and other identifying information as needed), which is an cordierite-based PM filter manufactured by MANUFACTURER NAME. TECHNOLOGY NAME is packaged and marketed for particular engine families (for example, Model AA1 is properly sized for the A1A1 engine) or as a unit suitable for use on engines below a particular diesel power rating. The unit whose performance was verified was the Model AA1, which is rated for engines up to YYY kW (XXX hp) fueled by standard diesel fuel.

This verification statement describes the performance of TECHNOLOGY NAME on the diesel engine

identified in Table A-1. The retrofit device, *TECHNOLOGY NAME*, is expected to provide similar emissions control performance on other engines having similar exhaust stream characteristics (similar fuel and engine technology) when properly sized for the application.

VERIFICATION OF PERFORMANCE

TECHNOLOGY NAME achieved the emissions reduction shown in Table A-2 at the stated conditions. The number of required ETV tests was estimated to be one complete FTP test, and this

Table A-2. Verified emissions reductions for hypothetical *TECHNOLOGY NAME*

Test Engine: Manufacturer name Model No. AA1	Degreened (XX hours) Technology Test			Aged (XXXX hours) Technology Test		
	Baseline Engine	Controlled Engine	Emissions Reduction % ^a	Baseline Engine	Controlled Engine	Emissions Reduction % ^a
Critical Measurements of Emissions						
Hot Start PM, g/bkWh (g/bhp-hr)	0.804 (0.600)	0.012 (0.090)	85±3	0.790 (0.590)	0.012 (0.091)	84.6±3
Composited PM, g/bkWh (g/bhp-hr)						
Hot Start NO _x , g/bkWh (g/bhp-hr)						
Composited NO _x , g/bkWh (g/bhp-hr)						
Composited HC, g/bkWh (g/bhp-hr)						
Composited CO, g/bkWh (g/bhp-hr)						
Ancillary Measurements						
Engine Power, kW (hp)						
Peak Torque, N-m (lb _r -ft)						
Composited CO ₂ , g/bkWh (g/bhp-hr)						
PM SOF, g/bkWh (g/bhp-hr)						
Exhaust Flow, L/min (ft ³ /min)						
Exhaust Temperature, °C (°F)						
Backpressure, kPa (in. Hg)						
Fuel Usage, % reduction						
Technology In/Out Temp., °C (°F)						
Regeneration	brief description					
Maintenance Schedule	brief description					
Comments						

^a units of rows as indicated except shaded columns in %

estimate was confirmed by the ETV test results. Table A-2 may include ETV results for both the initial operation (degreened) and for the technology following the stated period of aging. For the

APPENDIX B: EXAMPLE CALCULATION OF NUMBER OF TESTS REQUIRED

This appendix presents example calculations to illustrate calculation of the minimum number of tests for ETV.

The calculation is based on:

- 1) PM and NO_x hot-start FTP emissions measurement variability experience for a diesel emissions laboratory, which is a function of both the type of measurement and the emissions level. The emissions variability is taken to be known for the population of measurements. Therefore the normal distribution value is appropriately used in the calculations. Eq. B-1 is not strictly applicable for a set of measurements for which only sample standard deviations are available;
- 2) A known baseline mean emission; and
- 3) A mean controlled emission (the product of the baseline emission and the expected emissions reduction).

The criterion being used is that the minimum number of hot-start FTP tests required for ETV is the number of tests required to have a 90% probability of detecting the specified emission reduction at the 95% confidence level. The basic equation being used for the calculation is:

$$n \approx (z_{\alpha} + z_{\beta})^2 [\sigma_1^2 + (1 - \delta/100)^2 \cdot \sigma_2^2] / \delta^2 \quad (\text{B-1})$$

where:

- n = sample size in each group, rounded up to the next integer;
- z_{α} = normal distribution value corresponding to upper-tail probability of α ; and
- z_{β} = normal distribution value corresponding to upper-tail probability of β .
- $1 - \alpha$ = confidence coefficient on comparison of means (0.95 minimum for ETV);
- $1 - \beta$ = probability of detection of reduction (0.90 minimum for ETV);
- σ_1^2 = squared standard deviation of baseline-engine emission data, expressed as a percent of the baseline emission value;
- σ_2^2 = squared standard deviation of controlled-engine emission data, expressed as a percent of the baseline emission value;
- δ = difference between baseline and controlled engine emissions mean, expressed as a percent of the baseline emission value;

Note that σ_1 , σ_2 , and δ , are expressed as percentages of the baseline emission. This transformation was used to simplify the equation and allow its use for Table 1. For Table 1, the baseline emission value was chosen as the 1990 EPA certification value. The parameter 'z' is tabulated under different names in statistics reference texts. It is the 'z' value corresponding to 'the tail area of the unit normal distribution' in Box, Hunter, and Hunter (1978). In the Standard Mathematical Tables (CRC, 1968), 'z' is known as 'x', and the tail area is labeled '1 - F(x)', where F(x) is the cumulative distribution function of a standardized normal random variable. To obtain the value of 'z' from the statistical tables, α (or β) is the probability (ranging from 0.5000 to 0.0000) in the body of the table, and 'z' is read (or interpolated) from the appropriate column and/or row, ranging from 0.00 to 4.00 over that

range. The value 'z' can be calculated within an EXCEL® or QUATTRO PRO® spreadsheet as the absolute value of the function returning the inverse of the standard normal cumulative distribution, NORMSINV(probability), by setting probability equal to α or β , as appropriate.

Table B-1 gives a step-by-step calculation example drawn from Table 1 for a 90% probability ($\beta = 0.10$) of detecting a 5% and a 50% emission reduction at the 95% confidence level ($\alpha = 0.05$).

Table B-1. Example calculation of minimum number of ETV tests.

	Table 1, Col.1	Table 1, Col. 3
Emission reduction relative to baseline (certification) emission, δ , %	5	50
Known measurement variability at specified emission reduction, σ_2 , %	2	3
Known measurement variability for baseline engine, σ_1 , %	2	2
α	0.05	0.05
z_α	1.645	1.645
β	0.10	0.10
z_β	1.282	1.282
$(\sigma_1^2 + (1 - \delta/100)^2 \cdot \sigma_2^2) / \delta^2$	0.304	0.0016
$(z_\alpha + z_\beta)^2 (\sigma_1^2 + (1 - \delta/100)^2 \cdot \sigma_2^2) / \delta^2$	2.61	0.014
Number of tests required ^a , n	3	1 ^a

Note: ^a The minimum number of ETV tests is three. If 'n' is less than three, 'n' equals three.

Substitution of the t-statistic for z in Equation B-1 implicitly violates some of the assumptions made in the derivation and is therefore not strictly valid. An iterative calculation results, and it may not converge. However, it does provide a number of tests estimate that is larger and closer to the result of the population statistics confidence interval described in Section 5.1.2.

References for Appendix B

- CRC. Standard Mathematical Tables, 16th Ed. S. Shelby, Ed. The Chemical Rubber Company, Cleveland, OH. 1968.
- Box, G. E. P., W. G. Hunter, and J. S. Hunter. *Statistics for Experimenters*. John Wiley & Sons, New York, NY. 1978.
- EXCEL®. Microsoft Corporation, Redland, WA. 2001.
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APPENDIX C: SENSITIVITY OF NUMBER OF TESTS CALCULATION TO MEASUREMENT VARIABILITY

Table C-1 presents the results of a sensitivity analysis of the calculation of the required number of tests in the particular cases of high (85%) and low (10% and 5%) reductions in emissions. The number of tests reported in the final column is the number required to have a 90% probability of detecting the emissions reduction with 95% confidence. The equation in Appendix B was used to compute the required number of tests. As in these sections, all calculations utilize the normal distribution under the assumption that the test measurement error is known and constant.

Within Table C-1, the variability of the baseline engine measurement ranges from 2 to 30%, and the controlled engine measurement variability from 10 to 30%. All of the percentage numbers in the table are referenced to a baseline engine emission. To convert the percentages to an absolute emission rate, they must be multiplied by a baseline engine emission rate, and at 30% variability the standard deviations are twice the emission rate in g/bhp-hr. The emissions and standard deviations in Table C-1 have all been calculated for a baseline engine emitting PM at the 1990 certification level of 0.6 g/bhp-hr. For example, from the first row, an 85% reduction means an absolute PM emission of 0.09 g/bhp-hr. A 10% controlled engine measurement variability means the standard deviation for that measurement is 0.06 g/bhp-hr. For the baseline engine, the variability is 2%, so the baseline engine standard deviation is 0.012 g/bhp-hr. The same approach can be used to make a similar table for any other emission rate by multiplying the percentages by the desired baseline emission rate.

While the number of required tests increases as the test variability increases, Table C-1 shows that the increase is modest at high emissions reduction levels. While higher variability is expected at higher levels of control because the absolute emissions concentrations are low, the large reduction in emissions is easily detected.

On the other hand, lower variability is expected for low emissions reductions, but the smaller changes are harder to detect and more tests are required. Therefore even modest variability levels (relative to those in the top block of Table C-1) lead to very large numbers of tests.

As was discussed in Section 5.1.2, calculation of the confidence intervals on the mean emissions reduction will be based on population statistics and will utilize the t-distribution. Thus the number of tests calculated using Equation B-1 (population statistics) may be fewer than will be required by the data itself based on sample statistics. As mentioned in Appendix B, an approximate calculation can be made for sample variability utilizing the Student's t-distribution rather than the normal (z-distribution) in Equation B-1. This use of Equation B-1 is not strictly valid, but may be useful for low emission reduction and/or high variability test designs to make a better estimate of the number of tests required.

Table C-1. Sensitivity of number of tests to measurement variability

Expected emissions reduction, %	Controlled engine emissions, g/bhp-hr, relative to a baseline engine at the 1990 PM certification emission limit	Controlled engine variability, % of baseline engine	Controlled engine standard deviation, g/bhp-hr for baseline emission of 0.6 g/bhp-hr	Baseline engine variability, %, with the 1990 certification limit as baseline	Baseline engine standard deviation, g/bhp-hr, for 1990 emission limit baseline emission of 0.6 g/bhp-hr	Number ^a of tests to achieve 90% probability of detecting reduction with 95% confidence
85	0.09	10	0.06	2	0.012	1
85	0.09	15	0.09	2	0.012	1
85	0.09	20	0.12	2	0.012	1
85	0.09	30	0.18	2	0.012	1
85	0.09	10	0.06	10	0.060	1
85	0.09	15	0.09	10	0.060	1
85	0.09	20	0.12	10	0.060	1
85	0.09	30	0.18	10	0.060	1
85	0.09	10	0.06	30	0.150	2
85	0.09	15	0.09	30	0.150	2
85	0.09	20	0.12	30	0.150	2
85	0.09	30	0.18	30	0.150	2
10	0.54	2	0.012	2	0.012	1
10	0.54	4	0.024	4	0.024	3
10	0.54	6	0.036	6	0.036	6
10	0.54	8	0.048	8	0.048	10
10	0.54	10	0.06	10	0.060	16
5	0.57	2	0.012	2	0.012	3
5	0.57	4	0.024	4	0.024	11
5	0.57	6	0.036	6	0.036	24
5	0.57	8	0.048	8	0.048	42
5	0.57	10	0.06	10	0.060	66

Note: ^a For ETV, the minimum number of tests is three.

US EPA ARCHIVE DOCUMENT

September 2003

Environmental Technology Verification Protocol

DETERMINATION OF EMISSIONS REDUCTIONS OBTAINED BY USE OF ALTERNATIVE OR REFORMULATED LIQUID FUELS, FUEL ADDITIVES, FUEL EMULSIONS, AND LUBRICANTS FOR HIGHWAY AND NONROAD USE DIESEL ENGINES AND LIGHT DUTY GASOLINE ENGINES AND VEHICLES

Prepared by:



Under a Cooperative Agreement with



U. S. Environmental Protection Agency

ET ✓ ET ✓ ET ✓

US EPA ARCHIVE DOCUMENT

**GENERIC VERIFICATION PROTOCOL FOR DETERMINATION OF EMISSIONS
REDUCTIONS OBTAINED BY USE OF ALTERNATIVE OR REFORMULATED
LIQUID FUELS, FUEL ADDITIVES, FUEL EMULSIONS, AND LUBRICANTS
FOR HIGHWAY AND NONROAD USE DIESEL ENGINES
AND LIGHT DUTY GASOLINE ENGINES AND VEHICLES**

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RTI Project No. 08281-001-003

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ABBREVIATIONS AND ACRONYMS

APCT	air pollution control technology
APCTVC	Air Pollution Control Technology Verification Center
BSFC	brake-specific fuel consumption
CARB	California Air Resources Board
CBI	confidential business information
CFR	Code of Federal Regulations
CI	confidence interval
CO	carbon monoxide
CO ₂	carbon dioxide
CTM	conditional test method
DEC	diesel exhaust catalyst
DQO	data quality objective
EGR	exhaust gas recirculation
EPA	Environmental Protection Agency
ETV	Environmental Technology Verification Program
FM	fuel modification
FTIR	Fourier transform infrared
FTP	federal test procedure
g/bhp-hr	grams per brake horsepower-hour
g/kWh	grams per kilowatt-hour
GVP	generic verification protocol
HAP	hazardous air pollutant
HC	hydrocarbon
HHD	heavy-heavy duty
hp	horsepower
LDV	light duty vehicle
LHD	light-heavy duty
MHD	medium-heavy duty
MIL	maintenance indicator light
NH ₃	ammonia
NMHC	non-methane hydrocarbon
NO _x	nitrogen oxides
OBD	on-board detection
OEM	original equipment manufacturer
ORD	Office of Research and Development
OTAQ	Office of Transportation and Air Quality
PCV	positive crankcase ventilation
PM	particulate matter
ppm	parts per million
QA	quality assurance
QC	quality control
QMP	quality management plan
RFG	reformulated gasoline
RTI	Research Triangle Institute
SAC	stakeholders advisory committee
SCR	selective catalytic reduction

SET	Supplemental Emissions Test (40 CFR 86.1360)
SOP	standard operating procedure
ULSD	ultralow sulfur diesel
VDRP	Voluntary Diesel Retrofit Program
VOC	volatile organic compound

1.0 INTRODUCTION

This protocol describes the Environmental Technology Verification (ETV) Program's considerations and requirements for verification of emissions reduction provided by fuel and lubricant technologies. For purposes of this protocol, all such technologies will be identified as fuel modifications (FMs). The basis of the verification will be comparison of the emissions and performance of well-maintained, conventionally fueled (or lubricated) engines or vehicles to the same engines or vehicles with FMs. The protocol applies to diesel- and gasoline-fueled engines and light-duty vehicles in mobile source applications and describes the requirements for a single engine or vehicle ETV having narrow application and for a multiple engine or vehicle ETV to evaluate fleet-wide emissions reductions.

ETV provides verified emissions reduction data for FM technologies. It may be part of an overall process that leads to inclusion of FMs on the U.S. Environmental Protection Agency (EPA) mobile sources retrofit emissions reduction verified technology list. This protocol describes the ETV portions of that process in detail. Table 1 provides an overview of mobile source FM ETV and its interface with the EPA retrofit emissions reduction program.

Table 1. Overview of Mobile Source ETV Process and Participants' Responsibilities

Step in Process	Applicant	ETV		EPA-OTAQ ^b	EPA-ORD ^c
		APCTVC ^a	Testing Org.		
Preparation of preliminary application (without ETV data)	Primary	None	None	Advise	Access
Preliminary test dialog	Participate	Organize & participate	Participate	Participate	Access
Test/quality assurance (QA) plan	Review	Shared preparation, APCTVC approve		Review	Review & approve
Acceptance of ETV test/QA plan, and terms and payment	Primary	Advise	Advise	Access	Access
Conduct ETV test	Access	Audit	Primary	Access	Audit
Prepare test report	Access	Review	Primary	Access	Access
Publish ETV report & statement	Review	Primary	Review	Access	Review & approve

^a APCTVC = Air Pollution Control Technology Verification Center at RTI.

^b EPA-OTAQ = EPA's Office of Transportation and Air Quality.

^c EPA-ORD = EPA's Office of Research and Development, the ETV sponsor.

1.1 Environmental Technology Verification

EPA through its Office of Research and Development (EPA-ORD) has instituted the ETV Program to verify the performance of innovative and improved technical solutions to problems that threaten human health or the environment. EPA created the ETV Program to accelerate the entrance of new and improved environmental technologies into the marketplace. It is a voluntary, nonregulatory program. Its goal is to verify the environmental performance characteristics of commercially ready technologies through the evaluation of objective and quality-assured data so that potential purchasers and permittees are provided with an independent and credible assessment of what they are buying and permitting.

The ETV Program does not conduct technology research or development. ETV test results are always publicly available, and the applicants are strongly encouraged to ensure prior to beginning an ETV test that they are satisfied with the performance of their technologies. Within the ETV Program, this state of development is characterized as “commercially ready.”

The provision of high-quality performance data on a commercial technology encourages more rapid implementation of that technology and consequent protection of the environment with better and less expensive approaches. The ETV Program is conducted by seven ETV centers that span the breadth of environmental technologies.

1.2 Air Pollution Control Technology Verification Center

EPA’s partner in the Air Pollution Control Technology Verification Center (APCTVC) is RTI International,¹ a nonprofit contract research organization with headquarters in Research Triangle Park, NC. The APCTVC verifies the performance of commercially ready technologies used to control air pollutant emissions. The emphasis of the APCTVC is currently on technologies for controlling particulate matter (PM), volatile organic compounds (VOCs), nitrogen oxides (NO_x), and hazardous air pollutants (HAPs) from both mobile and stationary sources. The activities of the APCTVC are conducted with the assistance of stakeholders from various interested parties. Overall, APCTVC guidance is provided by the Stakeholders Advisory Committee (SAC), whereas the detailed development of individual technology ETV protocols is conducted with input from technical panels focused on each technology area.

The APCTVC develops generic verification protocols and specific test/quality assurance (QA) plans, conducts independent testing of technologies, and prepares ETV test reports and statements for broad dissemination. Testing costs are ultimately borne by the technology applicants, although initial tests within a given technology area may be partially supported with government funds.

1.3 The APCTVC Mobile Sources Verification Program

The various retrofit technologies have been divided into three groups to facilitate ETV:

- Retrofit diesel mobile source control devices,
- FMs, and
- Selective catalytic reduction (SCR) devices.

Retrofit mobile diesel control devices include exhaust treatment emission control devices, other retrofit devices, and engine modifications. Some require no mechanical changes to engines, whereas others will involve some modification of the engine or its control system. Filters for PM control and diesel exhaust catalysts (DECs) may make use of or require some integration with engines. Engine modifications, in this context, refer to pollution reduction technologies integral to the engine or the engine control systems. All these technologies have the potential to affect engine performance, and the concurrence of the engine manufacturer that the changes are compatible with safe, efficient, and reliable operation in the engine is an important element in demonstrating commercial readiness and suitability for ETV. ETV of these technologies is guided by *Generic Verification Protocol for Diesel Exhaust Catalysts, Particulate*

¹RTI International is a trade name of Research Triangle Institute.

Filters, and Engine Modification Control Technologies for Highway and Nonroad Use Engines (RTI, 2002).

SCR NO_x control technologies are also retrofit technologies, but they require more integration with the controlled engine than most other retrofit devices and therefore are being treated as a separate category (for which a separate verification protocol is being developed).

This generic verification protocol (GVP) provides the requirements for APCTVC's verification of the performance of FMs applied to mobile source diesel and gasoline engines. Other organizations (e.g., EPA's Office of Transportation and Air Quality [EPA-OTAQ] and the California Air Resources Board) also verify the performance of FMs under different protocols to meet the needs of those organizations. The technology applicant should discuss the intended application of the FM with EPA-OTAQ to determine the most suitable path for verification.

This GVP is intended to apply only to FMs. The APCTVC reserves the right to evaluate each technology submitted for verification and to determine the applicability of this protocol to that specific technology. Regulatory authorities (EPA-OTAQ and others) may also have requirements. Special testing may be required in some cases to maintain the integrity and credibility and, therefore, the value of verifications. The critical data quality objectives (DQOs) in this document were chosen to provide emissions measurements sufficient to support the vendor's application for emissions credits under the Voluntary Diesel Retrofit Program (VDRP).

This protocol was developed and has been reviewed by a technical panel composed of a broad group of stakeholders who have expertise in mobile source controls and come from the vendor, user, and regulatory spheres. Technical panel membership is dynamic, and its composition is expected to change over time as technical emphases change. The APCTVC will maintain membership balance on the panel.

The basic FM verification will measure and report baseline emissions concentrations and rates using the Federal Test Procedures (FTPs) applicable to a particular engine or vehicle on a baseline fuel compared to that same engine or vehicle using the FM. The test requirements will differ depending on whether the FM provides its full emissions reduction immediately (immediate-effect FM) or requires operation for some period of time to reach full effect (cumulative-effect FM). The engines or vehicles required to be tested will depend on the intended use and applicability of the FM. The tests will be conducted at an independent, third-party testing organization that has been qualified and audited by the APCTVC. The data quality requirements of this GVP will be applied at approved testing organizations through the preparation of an FM-specific test/QA plan. Other laboratory-, application-, or technology-specific information may also need to be addressed in the test/QA plan, which is described in Section 10.0. Because specific technology areas may require special expertise or emphasis, input and review will be obtained from an ad hoc subcommittee of the technical panel and/or outside experts when deemed appropriate by the APCTVC. Test results will be presented as ETV reports and statements.

This generic protocol will be revised as necessary. Changes to the protocol will not affect products that have been verified. However, such changes will be reflected in test/QA plans not yet finalized regardless of the applicant's application status. Test/QA plans that are being carried out when a protocol change is enacted will be examined to determine whether any modifications must be made.

1.4 Quality Management

Management and testing in the APCTVC program are performed in accordance with procedures and protocols defined by the following:

- EPA's ETV Quality and Management Plan (QMP) (U.S. EPA, 2002a or the QMP current at time of testing);
- APCTVC Quality Management Plan (RTI, 1998);
- *Generic Verification Protocol for Determination of Emissions Reductions Obtained by Use of Alternative or Reformulated Liquid Fuels, Fuel Additives, Fuel Emulsions, Lubricants, and Lubricant Additives for Highway and Nonroad Use Diesel Engines and Light Duty Gasoline Engines and Vehicles* (this document); and
- Test/QA plan prepared for each FM test or group of tests.

EPA's ETV QMP lays out the definitions, procedures, processes, interorganizational relationships, and outputs that will ensure the quality of both the data and the programmatic elements of the ETV Program. Part A of the ETV QMP contains the specifications and guidelines that are applicable to common or routine quality management functions and activities necessary to support the ETV Program. Part B of the ETV QMP contains the specifications and guidelines that apply to test-specific environmental activities involving the generation, collection, analysis, evaluation, and reporting of test data.

The APCTVC QMP describes the quality systems in place for the overall APCTVC. It was prepared by RTI and approved by EPA. Among other quality management items, it defines what must be covered in the GVPs and test/QA plans for technologies undergoing ETV testing.

Generic Verification Protocols are prepared to describe the general procedures to be used for testing a type of technology and to define the critical DQOs. The GVPs for retrofit air pollution control technologies for highway and nonroad use engines were written by the APCTVC with input from a technical panel and approved by EPA.

A test/QA plan is prepared for each test or group of tests. The test/QA plan describes, in detail, how the testing organization will implement and meet the requirements of the GVP. The test/QA plan also sets DQOs for any planned measurements that were not set in the GVP for a particular technology. The test/QA plan addresses issues such as the testing organization's management structure, the test schedule, test procedures and documentation, analytical methods, recordkeeping requirements, and instrument calibration and traceability, and it specifies the QA and quality control (QC) requirements for obtaining ETV data of sufficient quantity and quality to satisfy the DQOs of the GVP. Testing organizations will be audited by the APCTVC against the approved GVP and test/QA plan they are expected to follow. Section 10 of this GVP addresses requirements for the test/QA plan.

Because multiple testing organizations may be conducting the tests, the APCTVC will develop a prototype test/QA plan (not part of this GVP) for each type of technology to ensure comparability. This prototype will be customized by the testing organization to meet its specific implementation of the FTPs as defined in 40 Code of Federal Regulations (CFR) Parts 86 and 89, and the secondary measurements, subject to approval by the APCTVC and EPA-ORD. Testing arrangements that do not meet the requirements of the FTP will not be approved, and test instrumentation or test procedures that the APCTVC determines will compromise data reliability or comparability between testing organizations will not be approved.

2.0 OBJECTIVE AND SCOPE

2.1 Objective

The objective of this GVP is to establish the parameters within which FMs to diesel or gasoline engines will be tested to verify their emissions control performance with uniform and consistent methods.

2.2 Scope

This protocol describes the considerations and requirements for ETV of emissions reduction by FMs. The FMs to which it applies are

- Alternative diesel and gasoline fuels,
- Reformulated diesel and gasoline fuels,
- Additives to standard diesel and gasoline fuels,
- Alternative lubricants for diesel- and gasoline-fueled engines, and
- Lubricant additives and systems for diesel- and gasoline-fueled engines.

Although FMs may achieve similar emissions reductions on many engines, each ETV test is conducted on and reported for the actual test conditions: engine (vehicle), base fuel, and FM test conditions. The base engine (vehicle) will be well maintained and will produce emissions at levels consistent with a well-maintained engine (vehicle) of its age and use. FMs may be combined with other technologies for verification testing as a single entity emissions control system. Before systems can be accepted for verification,

- the controlling interests in each technology must be in agreement to pursue ETV (in this context, low sulfur diesel fuels are considered commodities available to all, not technologies, and therefore no permission is required),
- the applicant must be a single organization with authority to pay for the applicant's cost, and
- the applicant must show that each component of the system has a credible impact on emissions.

Verification testing for a system will incorporate into the test/QA plan elements from the protocols applicable to the individual technologies. In general, the test for a system will include the more stringent aspects of each protocol where they differ. Each test may be different, and the APCTVC should be consulted for assistance.

For purposes of ETV, the emission reduction effects of FMs are classified as either of two types:

1. Immediate effect—FMs whose emissions reduction effect is immediate for a well-maintained, base-fueled engine. No long-term residual effect is expected from an immediate-effect FM. The applicant agrees and the test confirms that reproducible results can be obtained for both the base and FM fuels on the same engine with an alternating fuel test pattern, allowing only for fuel flushing and a brief stabilization period (as many as three preconditioning cycles [EPA Urban Dynamometer Driving Schedule 40 CFR 86.132-90] for a light duty vehicle (LDV) and 1 hour of engine operation for a diesel) between tests.
2. Cumulative effect—FMs that require more than 10 hours of engine operation for a diesel or 500 miles of driving for a LDV on the FM for the product to reach its full effectiveness. Cumulative-effect FMs are expected to have residual effects on the test engine, and repeated base-fueled tests

separated by FM tests would not be meaningful. Return to base fuel emissions rates is expected only after an extended period of operation or manual cleaning and rebuild.

FMs may be evaluated based on either of these categories. The applicant's requests and the product's performance mechanism will be considered. For example, an applicant may have a fuel additive that reaches its full potential only after an extended period of time, but the applicant may prefer to evaluate the additive with the immediate-effect procedure. The applicant must recognize and accept the implied liability for selecting the appropriate test program.

Emissions testing under this protocol is based on the FTPs for emissions certification of diesel highway engines (40 CFR Part 86), diesel nonroad engines (40 CFR Part 89), and light duty gasoline engines (40 CFR Part 86). For diesel nonroad engines, emissions testing under this protocol will also include the nonroad transient test cycle as published in the NPRM (Notice of Proposed Rulemaking) for "Control Emissions of Air Pollution from Nonroad Diesel Engines and Fuel" on May 23, 2003. (New test procedures become standardized and are incorporated into the FTPs from time to time. Verifications are to be conducted under the current applicable FTP.)

2.3 Applicability

2.3.1 Applicability of ETV Results to Other Engines and Engine Families

The basic ETV test remains the same for all FMs and engines; however, the FMs may interact differently with the various engines. The extension of emissions reductions from one engine or engine family to another requires engineering analysis of the data and may require additional testing. Determination of the applicability of single-engine tests to other engines is an EPA-OTAQ decision and not part of ETV.

2.3.2 Relationship of ETV Program to EPA-OTAQ VDRP Verified Technology List

EPA-OTAQ is charged with establishing a verified list of technologies capable of providing emissions reductions. The test results EPA-OTAQ will use to evaluate a technology may be generated following the ETV process, with the ETV report and verification statement submitted by the vendor as the data package to EPA-OTAQ. Other paths to the verified technology list also exist. The VDRP program is described and appropriate contacts are identified at <http://www.epa.gov/otaq/retrofit/>. The technology applicant should discuss the intended application of the technology with EPA-OTAQ to determine the most suitable evaluation path for the applicant's technology.

2.3.3 Assignment of Emissions Benefits to FMs

The emissions from engines vary as engines age and progress through the cycle of routine maintenance. The intent of ETV under this GVP is to determine the emissions reductions provided by FMs, exclusive of oil and filter changes, engine tune-ups, and similar scheduled maintenance that, by themselves, may provide emissions benefits. Emissions benefits may also accrue from tuning an engine to lower power output or other operating points different from those recommended by the engine manufacturer. The ETV test will be designed to isolate the effects of the FMs from coincident engine adjustments and tune-ups to the extent possible. Baseline engines will be tuned and set to the engine manufacturer's recommendations, and the baseline emissions are expected to be consistent with the age and usage history of the engine (near certification levels for diesel engines; in conformance with the expected model year standard for gasoline vehicles).

Engine modifications may be appropriate for particular FMs that have different energy contents than standard fuels, and these will be implemented on the required test engines provided they are part of the description of the FM as a single technology.

2.4 Data Quality Objectives

The data of primary interest in this verification are the reduction in emissions of the FTP primary pollutants: NO_x, hydrocarbons (HCs), PM, and carbon monoxide (CO). The DQOs of this GVP are the requirements of the test methods specified in 40 CFR Part 86 (light duty gasoline and diesel highway engines) or 89 (nonroad diesel engines) when conducting the number and type of FTP tests called for by the approved test/QA plan for the FM. ETV tests that do not meet the FTP QA requirements are invalid.

The number and type of FTP tests (cold- and/or hot-start) required for ETV is determined from the following criteria:

First, a minimum of three tests is required to provide the basic ETV result of a mean emission reduction and the 95% confidence interval on that mean based on measured variability for each of the measured emissions and test parameters. For highway engines this minimum is satisfied with one cold start test and three hot start tests. For nonroad engines three replicates of the appropriate test sequence (i.e., three 8-mode tests, or three 6-mode tests) are required. A three test minimum is currently the same as is required by the State of California for its program.

Second, additional tests may be required to meet the ETV requirement that the test/QA plan provide a 90% probability of detecting the expected emissions reductions when computed using the expected experimental errors for the various measurements. These criteria become controlling for low emissions reductions and/or high test variability. This is a planning requirement for the test/QA plan. The procedure to determine the appropriate number of tests is given in Appendix B.

Third, additional tests may be desired by the applicant to reduce the width of the 95% confidence interval on the mean emission reduction. Section 5 provides additional explanation and example scenarios. This third criterion is a consequence of applying standard statistical procedures to the ETV test design and data analysis. At a fixed measurement variability, normal statistical procedures lead to a small number of tests giving a broader 95% confidence interval than a larger number of tests. To any regulator or potential technology user, an emission reduction of 40% ± 5% is better than 40% ± 20% and will be given more credence.

Noncritical measurements, including carbon dioxide (CO₂) emissions, fuel utilization, and power, will also be made as described in later sections. These are not considered critical, and the methods and DQOs will be stated in the test/QA plan.

The FTP tests referenced above are conducted following test cycles specified in 40 CFR. As discussed in Section 5, other test cycles may also be required for verification of an FM. A single test data set would consist of a single FTP test cycle and any other special cycle required for the FM. The requirements for the emissions tests remain the same in both cases.

An applicant may conduct privately sponsored tests at a testing organization for development purposes with the same test engine prior to or after conducting verification tests. Such testing is understood to be

common and important to ensure the technology is properly adjusted and tuned to the application. The ETV data quality objectives do not apply to privately sponsored testing. However, the applicant and testing organization must coordinate the entire testing effort with the APCTVC so that:

- Preparation for the ETV test (submittal of the technology to the APCTVC, discussion of engine selection, and preparation of the test/QA plan) is completed prior to conducting the ETV test itself;
- The APCTVC is notified of the ETV test dates in time to schedule QA activities at the discretion of the APCTVC; and
- Declaration of the test run that is to be the ETV test is made prior to starting the test, the engine must be brought to a starting point in accordance with the test/QA plan, and the results of that test are documented and reported in accordance with the test/QA plan.

An applicant may desire to run the base-fueled ETV test, conduct private developmental testing, and then complete the ETV tests following the private testing. This approach may be acceptable provided the base-fueled run is considered to remain valid for the duration of and for the activities that occur during the private testing. If not, the base-fuel case will have to be rerun.

The data from all ETV tests will be retained and reported to the APCTVC, including invalid FTP test results. Data that meet the QA requirements of the FTP are considered valid and will be used to compute emissions reductions for ETV purposes.

The FM emissions reduction performance will be reported as both absolute emissions in the appropriate units (per applicable FTP) for the base-fueled and FM-fueled cases, and as percentage emissions reduction for a specific engine or engine family. The percentage emissions reduction reported will be the mean emissions reduction (relative to the baseline emission) with attendant upper and lower 95% confidence limits on that mean.

3.0 ETV RESPONSIBILITIES

The primary responsibilities for each organization involved in the FM ETV verification program were summarized in Table 1. Additional comments are provided below:

- The technology applicant provides the complete, commercially ready product for ETV testing, and logistical and technical support, as required, during the ETV testing. The applicant's responsibilities are defined by a contract or letter of agreement with the APCTVC (RTI.) The preliminary application (Table 1, Row 1) provides relevant background data and technology information to facilitate test/QA plan development. The applicant must pay the portion of the verification cost required at the time its contractual relationship with the APCTVC begins.
- In addition to the items in Table 1, the APCTVC prepares the GVP (this document); qualifies, approves, and audits the testing organization; provides a template for test/QA plans; prepares the ETV reports and statements from the laboratory test reports; and, jointly with EPA-ORD, reviews and approves the ETV reports and statements.
- Qualified testing organizations conduct ETV verifications under contract to the APCTVC. The order of activities in Table 1 is mandatory, with the test/QA plan being prepared and approved before testing. The testing organization also conducts internal QA on test results and reports.

4.0 APPLICATION AND TECHNOLOGY DESCRIPTION

The ETV applicant is the basic source of information regarding its technology, information which is provided to the APCTVC and EPA-OTAQ through an application form. This information is used by the testing organization and APCTVC to prepare and review a test/QA plan that meets the requirements of the applicant and by EPA-OTAQ and other users to verify data. In keeping with the voluntary nature of ETV, the applicant must control the technology within the United States to submit it for verification.

For the applicant's convenience, the application form used by the EPA-OTAQ retrofit program can also be used for ETV. The applicant should complete as much of the form as possible and submit it to OTAQ and the APCTVC. ETV will provide test data that will allow completion of the form for submission to EPA-OTAQ and participation in the VDRP. The form can be obtained from the APCTVC and is also posted on the EPA-OTAQ retrofit website at <http://www.epa.gov/otaq/retrofit/retrofittech.htm>. Both Microsoft Excel and Lotus 123 versions are provided. Alternatively, an applicant who is not participating in the VDRP can use the APCTVC's shorter general application form.

The VDRP application consists of four worksheets: (1) Manufacturer Information, (2) Product Information, (3) Test Information, and (4) Component Information. There is a separate spreadsheet containing directions and examples for completing the forms. This guidance document begins with a page of general instructions for the entire form. Since no general form can anticipate the data requirements for all possible FMs, the applicant should use the applicable portions of the form. Additional information will be requested to supplement this form if needed.

The mobile sources ETV program is intended to provide independent and quality-assured performance data to potential users of technologies through a documented public process. Existing data (whether Confidential Business Information [CBI] or not) cannot be used to substitute for ETV tests, although they can be used to help design the ETV test. The ETV documents (protocol, test/QA plans, reports, and verification statements) are publicly available. For these reasons, the submittal of CBI to the APCTVC is unlikely to be necessary. The application form **is not** intended to convey CBI to the APCTVC and none should be included in the form. Any applicant who believes that CBI is required to provide input to the ETV process should explain that belief in a cover letter to the APCTVC. It should be noted that all information submitted on the application is subject to the Freedom of Information Act.

4.1 Manufacturer Information

This first page of the application requests background and contact information for the applicant who is seeking product verification. Guidance and examples supporting its use are provided on the second page of the guidance form.

4.2 Fuel Modification Descriptive Information

The second page of the application is used to describe the FM fully and concisely. It will be used to prepare the test/QA plan and as a more complete description of the technology in the ETV report. It requires a concise (300-word or less) description of the FM being verified and requests a number of operating details that summarize the emissions control performance expected, along with the product's operation. All questions may not apply. Instructions for completing this page can be found in the "Explan_Prod" page of the guidance document.

In the case where combinations of independent technologies are being submitted for verification, the description of the combined technology should completely identify and describe those technologies being combined and fully state the nature of the combined test and expected result.

4.3 Test Information

Results of verification testing on the applicant FM are to be detailed on the third sheet of the application form. Completion of this page is not required for application to the APCTVC for verification of a technology because the verification itself will be providing the test results. However, the applicant is encouraged to report all available test data, which can be used by the APCTVC to better plan the ETV test program for the applicant's technology. These existing test data will not be included in the verification report. The Explan_Tests page of the guidance document provides information for completing this page.

4.4 Component Information

The last page of the application form, Component Information, lists the major components of the technology system. For fuels and fuel additives, it is expected that few components will need to be listed here, although for combined systems this will be an important document. Directions are given in the Explan_Components page of the guidance.

5.0 ETV TESTING

This section gives the test requirements for verification of FMs. It also describes reduction of the data to produce the emissions reduction measures that are the product of the tests. Section 5.1 gives an overview of the testing and data analysis as it applies to all FMs. Section 5.2 gives ETV testing details for FMs intended for use in diesel engines. Section 5.3 gives the detailed test requirements for ETV of FMs intended for use in gasoline vehicles and engines. Section 5.4 gives detailed test requirements for ETV of lubricants.

5.1 Test Design and Data Analysis for ETV of FMs

5.1.1 Overview of Testing Requirements

The data of primary interest in this verification testing are the reduction in emissions of NO_x, HC, PM, and CO. Emissions reductions are defined as the percentage reduction obtained between a base case and the FM candidate case or the natural log equivalent. For all engine and vehicle types, emissions measurements are made using the FTP certification test cycles applicable to the engine or vehicle for which the FM is intended. Additional special test cycles are sometimes also required in addition to the FTP certification test. The details of the tests are different for different engines and vehicles and are given below.

A simple test of an engine without a control device installed followed by one with the device installed is not considered to be adequate for all FM ETVs. Emissions from engines or vehicles may increase over their service life, particularly for gasoline-fueled engines or vehicles. FMs may require significant service life to have their full effect. These characteristics require that the ETV test for FMs be designed to provide emissions reductions with a changing baseline emission.

Testing conducted under this protocol utilizes individual FTP and special tests that measure emission rates, *E*, of various pollutants. Replicate tests are conducted at a particular test point in the service life of an engine or vehicle, fueled or lubricated by either the base or the FM candidate. The FTP and special tests are combined to give a combined emissions rate for each pollutant. The complete ETV test sequence includes several test points, each of which gives a combined emissions rate for either the base engine or the candidate FM engine. The combined emissions rates from all valid data are then used to estimate the emissions reduction, *ER*, for each pollutant.

The requirements for testing diesel and gasoline FMs for immediate and cumulative effects in highway and nonroad diesel applications will be discussed in greater detail in the following sections. Table 2 summarizes the tests required at each test point in the test sequence.

ETV provides engine emissions reductions from which EPA-OTAQ or others estimate fleet emissions reductions. Estimation of fleet-wide emissions reductions from single engine emissions reductions requires knowledge of the composition of the entire fleet, identification of the number and kind of representative engines or vehicles, and numerous other assumptions. All of these considerations factor into the experimental design. Making these assumptions is uniquely the responsibility of the agency evaluating the data.

Table 2. Summary of Tests Required at Each Test Point

Type	Effect	Engine	Sequence of Test Points ¹	Tests at Each Point ²	Reference
Diesel FMs	Immediate	Highway	BCCB or BCBC	(Cold + 3 hots + SET)	5.2.3.4, 5.2.4.1
Diesel FMs	Immediate	Nonroad	BCCB or BCBC	3 (multi-mode steady-state) + NTTC ³	5.2.3.4, 5.2.4.1
Diesel FMs	Cumulative	Highway	BBBBCCBB	(Cold + 3 hots + SET)	Fig. 1, 5.1.3.4
Diesel FMs	Cumulative	Nonroad	BBBBCCBB	3 (multi-mode steady-state) + NTTC	Fig. 1
Gasoline FMs	Immediate	Highway	BCCB	3 (Cold + hot + US06) ⁴	5.3.3.2, 5.3.4
Gasoline FMs	Immediate	Nonroad	BCCB	3 (multi-mode steady-state)	5.3.3.2, 5.3.4
Gasoline FMs	Cumulative	Highway	BBBBCCBB	3 (Cold + hot + US06) ⁴	5.3.3.2, 5.1.3.4
Gasoline FMs	Cumulative	Nonroad	BBBBCCBB	3 (multi-mode steady-state)	5.3.3.2, 5.1.3.4
Lubricant FM	(diesel)	Highway	BBBBCCCCBBBB	(Cold + 3 hots + SET)	Fig. 2, Table 7
Lubricant FM	(diesel)	Nonroad	BBBBCCCCBBBB	3 (multi-mode steady-state) + NTTC	Fig. 2, Table 7
Lubricant FM	(gasoline)	Highway	BBBBCCCCBBBB	3 (Cold + hot + US06)	Fig. 2, Table 7
Lubricant FM	(gasoline)	Nonroad	BBBBCCCCBBBB	3 (multi-mode steady-state)	Fig. 2, Table 7

¹ B = Baseline condition; C = Candidate technology.

² Minimum requirement. When emissions reductions are expected to be low, more tests may be required to achieve the 95% confidence interval.

³ Nonroad transient test cycle.

⁴ Highway fuel economy test, cold CO, and evaporative emissions testing will be required on any FM that may reasonably be expected to affect fuel volatility.

5.1.2 Test Design Requirement for Single Engine Verification

Minimizing the cost of ETV testing is important, and limiting the amount of testing required is one way to lower costs. However, if too few tests are conducted, normal experimental variability could prevent the ETV from finding a significant result. All ETV test/QA plans for FMs are required to include

sufficient tests to have a high probability of detecting the emissions reductions expected by the applicant. In addition to other requirements, each FM ETV test plan is to be designed to have at least a 90% probability of detecting the emission reductions expected by the applicant. This requirement was adopted to ensure, as much as practical, that the ETV test would accomplish the applicant's goals.

In this context, detecting means that the 95% confidence interval on the emission reduction does not include zero. (This requirement is for test design purposes and does not require that the test/QA plan be modified should actual test data show that the assumptions that went into the calculation were incorrect. However, insufficient replication can result in the inability to verify any emissions reduction and publication of an ETV report stating that a technology had no statistically significant benefit.) The test/QA plan prepared for the FM will reflect this requirement, based on the applicant's knowledge of his product and the testing organization's estimates of test variability.

At each test point, a minimum of three tests are required. More may be necessary for low emission reduction technologies. The definition of a single test depends on the technology. For diesel engines, for instance, one FTP cold start, three FTP hot starts, and one additional cycle are considered three tests when combined. Depending on the FM technology and test engine or vehicle, a complete single engine ETV may require as few as two or as many as 12 base and FM test points. Sections 5.2 (diesel engines), 5.3 (gasoline vehicles), and 5.4 (lubricants) provide the details of these requirements.

5.1.3 Analysis of Combined Emissions Data

5.1.3.1 Data analysis for single engine tests of immediate effect FMs. Immediate effect FMs produce their emission reduction as soon as they are fully flushed through the fuel system and are expected to have no residual effect. The emissions reduction can therefore be determined without concern for test engine drift or deterioration. Verification of immediate effect FMs requires a single base case test point followed closely in time by a single candidate FM test point and is very similar to that used to test retrofit devices. This section describes the data analysis procedure that will be used to calculate the emission reductions for immediate effect FMs.

The first steps are the calculation of the combined test emission results for each test and each pollutant for the base and candidate FM tests. E_B and E_F are understood to refer to a single pollutant in the equations below. Calculation of E_B and E_F from individual test results differs for diesel and gasoline engines and for LDVs and is described in the respective sections below. Once the E values for the test points are available, the sample means and standard deviations (s_B and s_F) are computed using Equations 1 and 2.

$$\overline{E}_B = \frac{\sum_{i=1}^{n_B} E_{B,i}}{n_B} \quad \text{and} \quad \overline{E}_F = \frac{\sum_{i=1}^{n_F} E_{F,i}}{n_F} \quad (1)$$

where:

- \overline{E}_B = mean emission rate for base for a single pollutant,
- \overline{E}_F = mean emission rate for FM for a single pollutant,
- $E_{B,i}$ = emission results for a single base (B) test for a single pollutant,
- $E_{F,i}$ = emission results for a single FM (F) test for a single pollutant,

n_B and n_F = number of base (B) and FM (F) tests, and
 s_B and s_F = standard deviations of base (B) and FM (F) tests.

$$s_B = \sqrt{\sum_1^{n_B} (E_{B,i} - \overline{E}_B)^2 / (n_B - 1)} \quad \text{and} \quad s_F = \sqrt{\sum_1^{n_F} (E_{F,i} - \overline{E}_F)^2 / (n_F - 1)} \quad (2)$$

The raw emission reduction for each pollutant, ER_{RAW} , is then computed as the difference between the combined emission results for the base and candidate FM case, divided by the base case emission, as shown in Equation 3.

$$ER_{RAW} = (\overline{E}_B - \overline{E}_F) / \overline{E}_B \quad (3)$$

The upper and lower bounds of the approximate confidence interval (CI) around ER_{RAW} are computed using Equations 4a and 4b.

$$CI \text{ (upper bound)} = ER_{RAW} + \left\{ \left(t_{\alpha/2} \cdot \sqrt{\frac{s_B^2}{n_B} + (1 - ER_{RAW})^2 \frac{s_F^2}{n_F}} \right) / \overline{E}_B \right\} \quad (4a)$$

$$CI \text{ (lower bound)} = ER_{RAW} - \left\{ \left(t_{\alpha/2} \cdot \sqrt{\frac{s_B^2}{n_B} + (1 - ER_{RAW})^2 \frac{s_F^2}{n_F}} \right) / \overline{E}_B \right\} \quad (4b)$$

where $t_{\alpha/2}$ is $t_{0.025}$ in tables of the critical values (alternatively, tail area probability) of the t-distribution, with degrees of freedom, v , given by Equation 5 (rounded down):

$$v = \frac{\left[\frac{s_B^2}{n_B} + (1 - ER_{RAW})^2 \frac{s_F^2}{n_F} \right]^2}{\left[\left(\frac{s_B^2}{n_B} \right)^2 / (n_B - 1) \right] + (1 - ER_{RAW})^4 \left[\left(\frac{s_F^2}{n_F} \right)^2 / (n_F - 1) \right]} \quad (5)$$

The fractional values of emission reduction and the confidence intervals are converted to percentages by multiplying by 100%.

Although ER_{RAW} is the observed value of the data for the single engine tested, there is significant potential for the true emission reduction achieved in the field to be lower due to measurement errors. Therefore, an environmentally conservative discounted single engine emission reduction, ER_{DST} , is also reported as the lower bound of the confidence interval using Equation 6.

$$ER_{DST} = 100\% \text{ CI (lower bound from Equation 4b)} \quad (6)$$

For example, if ER_{RAW} was 0.15 (15% emissions reduction) with a confidence interval of ± 0.05 ($\pm 5\%$), ER_{DST} would have a value of 0.1 (10%).

5.1.3.2 Calculation of fleet-wide emissions reductions for immediate effect FMs. For immediate effect FMs, the fleet emissions reduction (ER_{FLEET}) is computed by EPA-OTAQ for gasoline engines as the unweighted (gasoline) mean or as the weighted mean (diesel engines) of the discounted single engine emissions reductions. Emissions reductions are computed separately for each pollutant.

5.1.3.3 General treatment of cumulative effect FMs. ETV of cumulative effect FMs requires additional testing. Because the technology must be in use for an extended period to take full effect, the total duration of the testing can be long. Therefore, the base engine emissions may change as the engine/vehicle ages, or because ambient conditions change, or because test cell instrumentation requires recalibration. This situation leads to uncertainty about the cause of a measured emission change. Cumulative effect technologies also have a residual effect after use ceases. This characteristic prevents immediately re-running the baseline at the end of the test to quantify any drift.

Figure 1 illustrates the expected FM performance and testing model used in this protocol to evaluate a cumulative effect FM having residual effects on emissions. Increasing emissions with increasing service is assumed based on the known behavior of gasoline vehicles and their catalytic emissions control systems. Over the life of the vehicle, the emissions steadily increase as shown by the solid line, which represents the base case. Some of the deterioration is caused by changes in the engine, and some is caused by the emissions control system's deterioration. The slope and intercept of the deterioration line varies from gasoline vehicle to gasoline vehicle and from within and across vehicle's type and manufacturer. For the purposes of this protocol, the deterioration factor is assumed to be linear and unknown. Over the service life of diesel engines (when not controlled by catalytic systems), the deterioration factor is low and may be zero within the time frame of ETV tests. After changing to the candidate FM, the emissions are assumed to become lower. The shape of the curve during the transition is not important to this analysis.

The goal of the cumulative effects testing and data analysis is to separate the change in emissions due to the FM from the other changes. The emission reduction is assumed to be proportional to total emissions. That is, regardless of total emissions, the percent emissions reduction is assumed constant as implied by the natural log transformation of the emissions rate (vertical scale in Figure 1). As shown in Appendix C, the use of a log-scale analysis produces results nearly identical to using a percentage change in the native units when the measurement errors and effects to be detected are relatively small. The analysis is thus conceptually consistent with that for an immediate-effect FM.

fuel before each map or cold start procedure. The reference cycle map used for the candidate diesel fuel must be the same as determined for the base fuel. The oil and oil filter are to be changed immediately prior to test sequences E_{B1} , E_{FM1} , and E_{B5} .

The data analysis of the cumulative effect FMs described in the following sections is based on an assumption that Figure 1 represents the true behavior of FM, with t_b and t_d known so that there is no confounding between the base and FM fuel cases. These procedures are those recommended and preferred by EPA-OTAQ.

Because the data analysis approach in this protocol is specific to the technology performance and experimental design assumed in Figure 1, an applicant may propose a verification applying another experimental design. In this case, the applicant's proposal must include a detailed justification and demonstrate quantitatively its superiority to the ETV protocol's approach; the applicant's proposal will be evaluated and tested by ETV statisticians regarding the reasonableness of the design and the engine/vehicle selection. The test/QA plan will include an appendix describing development of the experimental design to be used for testing.

5.1.3.4 Data analysis for single engine cumulative effect FMs. The emission reduction is computed from the two FM measurements (E_{FM1} and E_{FM2}) and from the estimated base emissions at the same service (hours or miles). In Figure 1, this would be the intersection of a vertical line rising between E_{FM1} and E_{FM2} and the base case performance line (i.e., difference in rates at points X and Y). The base fueled emissions at that point are estimated from a linear least-squares regression of the natural logarithm of emissions [$\ln(E)$] versus service accumulation for the six base case emissions measurements (E_{B1} , E_{B2} ... E_{B6}). Appendix D develops this approach to analyzing the data, presents equations that allow calculation of the estimated effect of the FM and the variance of that estimate, and provides some suggestions to maximize the power of the experiment.

5.2 ETV Testing for Diesel FMs

This section applies to FMs used in compression-ignition engines.

5.2.1 Diesel Base Fuels

Applicants may choose from among the following two FM base fuel alternatives, which are described in more detail in Table 3:

1. The nationwide average base fuel for nationwide application of the FM.
2. FMs intended for California (or an area in which California-type fuel is the dominant available diesel fuel) may be tested using California-type fuel as the base fuel.

Applicants who intend to market FMs in specific markets (regional, specific, or other) may propose alternate base fuels for use during ETV testing. A proposal for an alternate base fuel must be accompanied by evidence that the fuel truly is a "base" that is in use and from which the candidate FM will reduce emissions. If acceptable, the fuel supplied by the applicant will be tested and reported as the base fuel in the ETV report and statement. ETV can make no representation regarding possible extension of the data to other base fuels.

In all these cases, the ETV report and statement will report the test conditions, the FM tested, and the results obtained.

Note that the ranges given in Table 3 for the properties of the base fuels are not as broad as those for the fuel allowed in emissions certification tests, and that the sulfur level has been limited to 15 ppm. The ranges were narrowed to reduce test-to-test variations in the emissions reductions measurements, whereas the ultra-low sulfur diesel (ULSD) is proposed as the test case. Refinery diesel product streams must be used to produce the base fuels for tests. They cannot be blended from purified chemicals. Because oxygenates are rarely used in diesel, neither the California nor the national average fuel may contain oxygenates. Although additives are not used consistently in diesel, it is permissible for the California and/or the national average fuel to contain a registered additive or additives designed to maintain fuel quality during transport and storage, such as an antioxidant and/or corrosion inhibitor.

Table 3. Properties of Base Fuel for ETV of Diesel FMs

Property	Nationwide Average Fuel	California Fuel	Applicant-Choice Base fuel ^a	ASTM Test
Accepted by EPA-OTAQ	Yes	Yes	No ^a	
Cetane number	43 to 46	51 to 54		D 613
Aromatics, volume %	32 to 36	20 to 24		D 5186
Specific gravity	0.84 to 0.86	0.83 to 0.85		D 1298
Additives	minimal ^b	minimal ^b		
Sulfur, ppm				
Highway	0 to 15	0 to 15		D 6428
Nonroad	2500 to 3500 ^c	100 to 160		D 2622
Distillation range				
10% point, °F	410 to 430	410 to 430		D 86
50% point, °F	490 to 520	490 to 520		D 86
90% point, °F	585 to 620	595 to 630		D 86

^a Testing of FMs using a base fuel chosen by the applicant is possible within this protocol.

^b Cetane improvers and some other additives cannot be avoided in refinery products. However, these are to be minimized, and no additional additives are to be used.

^c Use of highway diesel sulfur levels allowed in accordance with 40 CFR part 89.330.

5.2.2 Selection of Engines for ETV Testing

The applicant may select one of three targets for the candidate diesel FM: (1) a specific engine family as represented by a single test engine, (2) the entire on-highway diesel fleet, or (3) some portion of the on-highway diesel fleet. A candidate FM ETV can be conducted on any single engine meeting the requirements of Section 5.2.2.1.

5.2.2.1 General criteria for diesel engine selection. Test engines must be in good operating condition and representative of in-use engines. Standard engines proposed for testing must be in a certified configuration. The engines are to be “as delivered, without any added technologies, and are to be tuned to the manufacturer’s specifications. (Specially prepared engines [such as future technology engines that are not commonly available] may also be tested under this protocol, and will be identified as such. However, the acceptability of such a verification to EPA-OTAQ should be explored by the applicant prior to beginning verification if VDRP listing is desired.) For engines manufactured before implementation of emission standards, the engine must be representative of normal production engines.

Engines must have a minimum of 125 hours of use before beginning an ETV test and exhibit stable operation. Emissions control components must be sufficiently broken in so that they exhibit stable operation over the course of the test program. Because residual effect FMs may have been used in an engine before its use in the ETV program, the engine owner (testing organization or applicant) must establish that the engine can be considered a reasonable baseline for the engine family of interest, either through replicate baseline tests showing a stable baseline or documentation of its fueling history. On the base fuel, the test engine must not exceed 110% of its applicable emission standards. For engines manufactured before emission standards, the engine must not exceed 150% of the first standards for that engine category.

Rebuilt engines will be allowed so long as they represent a certified configuration, produce emissions at the certification standard when fueled by the base fuel (within limits given above), and meet other applicable criteria.

5.2.3 Test Procedures—General Requirements

5.2.3.1 Engine maintenance. All equipment used in the testing must be maintained and operated in accordance with applicable FTP regulations. To the extent practical, the engine and test conditions should be maintained the same between the base and candidate FM tests. This consideration applies to all aspects of engine operation and maintenance. Routine engine maintenance must be performed before beginning a verification test and, once testing has started, routine engine maintenance is not allowed. If use of an FM requires that an engine be tuned for the fuel, this requirement must be detailed in the test/QA plan and will be included in the report as a requirement for use of the FM. Resumption of testing following engine or test stand breakdown and repair will be evaluated by the APCTVC on a case-by-case basis and will be allowable only for brief shutdowns for which no emissions impact is considered likely. A full fuel analysis is required on both base and candidate FM fuel.

5.2.3.2 Test data format and retention. Raw test results will be retained by the testing laboratory in the electronic format required for EPA certification tests and made available to the APCTVC on request. Results for cold and hot starts will be reported both independently and appropriately weighted. Emissions during steady-state testing are to be reported mode-by-mode as well as in the final weighted form. Torque curves will be provided electronically for each engine map. Brake-specific fuel consumption (BSFC) will be measured during each engine map and provided with the map.

5.2.3.3 Fuel conditioning. When switching fuels, a conditioning cycle will be run to purge old fuel and stabilize engine operation on the new fuel. The conditioning cycle must represent normal engine operation and will be specified in the test/QA plan. The engine must be mapped prior to performing a test sequence each time a new test fuel (base fuel or candidate fuel) is used. Engine mapping is conducted following conditioning. The most recently generated engine map on base fuel shall be used in transient testing. The supplemental emissions test (SET) will be performed with the most recently conducted map.

5.2.3.4 ETV test procedures. For on-highway engines, the FTP is described at 40 CFR Part 86. The minimum immediate effects FM emission reduction ETV on-highway engine test at a single test point consists of one cold start FTP test, three hot start FTP tests, and one SET. The weighted cold start results shall be applied to each of the weighted hot start results to provide three (3) transient sets of data for each regulated pollutant and BSFC. Additional testing at each test point may be required to detect the expected emissions reduction, as described in Section 5.1.2.

The SET for on-highway engines is specified at 40 CFR 86.1360. The SET is a 13-mode steady-state test cycle. The test sequence shall consist of using the FTP to perform one cold start and three hot start transient tests followed by one SET.

For nonroad engines, the FTP is described at 40 CFR Part 89. In most cases, nonroad engines will be verified with both the applicable steady-state cycle and the nonroad transient cycle. However, constant speed engines, such as for generators, may be tested using only the steady-state cycles. For nonroad engines, the basic minimum immediate emission reduction ETV test requires triplicate multimode FTP tests plus the diesel nonroad transient cycle. Additional testing at each test point may be required to detect the expected emissions reduction, as described in Section 5.1.2.

For locomotive engines, the FTP is described at 40 CFR Part 92. The marine engine FTP is described in 40 CFR Part 94. Additional testing at each test point may be required to detect the expected emissions reduction, as described in Section 5.1.2.

Future revisions to the applicable FTP or new procedures adopted in applicable regulations are incorporated in this protocol. Unless otherwise described in this document or identified in the approved test/QA plan, the FTP is to be followed in its entirety. In accordance with this protocol, any deviations from the test/QA plan will be noted and thoroughly documented by the testing organization in its report.

Requests for the use of alternate or special test procedures to better predict emissions and/or engine operation will not be rejected without consideration. All data quality and QA requirements of this protocol must be met by any alternate test, and this protocol relies on the QA incorporated in the FTP. Significant modification of the FTP sampling and analysis system is unlikely to be acceptable. Changes in the FTP that amount to re-arrangement of existing portions of the test procedure and retain the existing QA steps are more likely to be acceptable.

With these constraints, alternate or special test procedures may be proposed in the application for the technology and will be reviewed with the APCTVC for conformance to this generic protocol before test/QA plan preparation.

Existing data of any kind and chassis and in-use field (e.g., on-road testing devices) data are not acceptable as the basis for ETV.

5.2.4 ETV of Diesel FMs Delivering Immediate Emission Reductions

5.2.4.1 ETV testing sequence. Emission testing on the base fuel must be conducted first. For an arbitrary engine choice for which no historical emissions performance information is available, the base/candidate test points may be conducted in either sequence of base/candidate/base/candidate (BCBC), or base/candidate/candidate/base (BCCB). Each test point (B or C) is to include the same number of tests. For the special case of an engine having a substantial documented emissions history (explained further below), a test sequence of BBCC is permitted.

Table 4 outlines the minimum single highway diesel engine test for an immediate emissions reduction FM using the BCCB sequence. The minimum number of tests required at each point in the test sequence is given in Equation B-3. For example purposes, the FM being evaluated in Table 4 is assumed to be one whose expected emissions reduction is large enough that the minimum test set (one cold test, three hot starts, and one SET) at each test point provides a sufficiently narrow confidence interval. Other diesel engine applications would run the appropriate FTP test sequence.

After the base fuel is used to conduct the prescribed minimum number of tests for the expected emission reduction, candidate fuel testing should be performed. After conducting the minimum number of prescribed tests on the candidate fuel, emission results for each pollutant should be analyzed. If the emission reduction achieved is less than expected, the applicant may run additional tests to support fuel performance. If additional testing on the candidate fuel is desired by the applicant, all testing on the candidate fuel should be completed before switching fuels.

Diesel engines are not expected to exhibit emissions deterioration such as is shown in Figure 1. However, for an unknown FM in an arbitrary engine, it is possible. Potential drift by the test diesel engine (Table 4, Step 11) is to be evaluated as follows:

1. By comparing base fuel emissions at the beginning and end of the test program. Initial and final base fuel results that are not statistically different indicate no deterioration and a zero slope emissions line.
2. By choosing an engine with a documented test history for which at least two baseline emissions measurements show constant emissions over a period that exceeds the expected total ETV test duration. The FM application should propose the engine and provide the requisite evidence of constant emissions so that the test/QA plan can be properly prepared. If the initial ETV baseline emissions result (Table 4, Step 3) is not statistically different from the previous two measurements for the engine, the final baseline test (Table 4, Step 10) may be conducted, on a separate day, prior to use of the FM, and the average emissions of the two will serve as the base-fuel emissions. That is, Step 10 becomes a new Step 3a.

Table 4. Minimum ETV Test Program for Single On-highway Diesel Engine and Immediate Effect FM

1. Select representative engine and stabilize operation on base fuel.
2. Map engine on base fuel and practice cycles.
3. Conduct cold start, three hot starts, and SET on base-fueled engine with base fuel map.
4. Switch to candidate FM, purge base fuel, and operate and stabilize engine.
5. Map engine with FM. Practice cycles using base fuel map.
6. Conduct cold start, three hot starts (using base fuel map), and SET (with FM map) on FM-fueled engine.
7. Repeat cold start, three hot starts (using base fuel map), and SET (with FM map) on FM-fueled engine.
8. Switch back to base fuel, purge FM fuel, and operate and stabilize engine.
9. Perform second map using base fuel. Perform practice cycles using new base map.
10. Using new base fuel map, conduct cold start, three hot starts, and SET.
11. Compare initial and final base fuel emissions results for statistical differences.

5.2.4.2 Data reduction for immediate effects diesel FM. For highway diesel engines, emissions tests results are recorded at each test point for HC, CO, NO_x, PM and the other measured pollutants. For each pollutant, the single cold start emissions measurement (e_c) is combined with each of up to three hot start emission measurements (e_H) to obtain up to three composite emissions rates [$(E_{COMP})_m$] following the normal fractional calculation for highway engines:

$$(E_{comp})_m = \frac{(1/7)(e_c) + (6/7)(e_H)_m}{(1/7)(W_c) + (6/7)(W_H)_m} \quad (7)$$

where:

- (E_{COMP}) = weighted mass emission level in grams per brake horsepower-hour and, if appropriate, the weighted mass total hydrocarbon equivalent, in grams per brake horsepower-hour,
- m = hot start test 1, 2, or 3,
- e_c = mass emission level in grams or grams carbon mass equivalent, measured during the cold start test,
- e_H = mass emission level in grams or grams carbon mass equivalent, measured during the hot start test,
- W_C = total brake horsepower-hour (brake horsepower integrated over time) for the cold start test,
- W_H = total brake horsepower-hour (brake horsepower integrated over time) for the hot start test.

Hot start tests that are combined with a cold start test must be obtained sequentially following that cold start, and no more than three hot starts may be combined with a single cold start or single SET. The composited FTP highway transient emission for each pollutant, E_{COMP} , is combined with a single SET as follows to obtain the combined tests emission rate (E) for each pollutant for each of the n tests at the test point:

$$(E)_i = 0.85 \cdot (E_{COMP})_i + 0.15 \cdot E_{SET} \quad (8)$$

for $i = 1$ to n tests required at each test point.

As an example, suppose a total of five $(E)_k$ measurements were required to be calculated at each test point to provide enough data. As stated by Equation 8, $(E_{COMP})_1$, $(E_{COMP})_2$ and $(E_{COMP})_3$ would be computed from the first cold start and the first three valid hot starts following the cold start. $(E_{COMP})_4$ and $(E_{COMP})_5$ would be computed from the second cold start and next two valid hot starts, giving the required total of five E_{COMP} values. One SET would be required for the first three E_{COMP} values and a second SET for the last two E_{COMP} values. Then the SET results would be combined with the E_{COMP} values to obtain five E_T values according to Equation 9. (The APCTVC recognizes that the emissions results generated in this way are not fully independent. This approach is a compromise allowed to reduce cost.)

The same process would be applied to both the base case and the candidate FM case.

The same general approach is applied to nonroad engines. Instead of combining a cold and hot start test result, E_{COMP} for nonroad tests is obtained from the nonroad multimode test following the weightings in Appendix B to Subpart E of 40 CFR Part 89 as appropriate for the intended nonroad use as shown in Equation 10.

$$(E_{COMP})_i = \sum_{j=1}^k f_j \cdot E_j \quad (9)$$

where:

- $(E_{COMP})_i$ = combined emissions rate for test i of n tests required at test point,
- k = total number of modes for intended application per 40 CFR 89,
- f_j = mode weighting factor from 40 CFR 89, Subpart E, Appendix B, for $j = 1, 2, \dots, k$ modes,
- E_j = pollutant emissions rate for $j=1, 2, \dots, k$ modes.

The nonroad transient test cycle takes the place of the SET for nonroad applications. Only a single nonroad transient test is required at each test point. The nonroad transient cycle emissions are combined with the combined multimode test emissions as follows:

$$E_i = X \cdot (E_{COMP})_i + Y \cdot E_{NTTC} \text{ for } i = 1 \text{ to } n \text{ tests required at each test point} \quad (10)$$

where: X = constant determined by EPA-OTAQ,
 Y = constant determined by EPA-OTAQ,
 E_{NTTC} = emissions from nonroad transient test cycle.

The emissions reductions for both highway and nonroad engines are then calculated using Equations 1 through 6 from Section 5.1.3.1.

5.2.5 FMs Delivering Cumulative Emission Reductions

5.2.5.1 ETV of single diesel engine tests of cumulative effect FMs. The general procedure discussed in Section 5.1.3.4 is applied for single engine tests.

5.3 **ETV of Gasoline FMs**

This section applies to fuels and fuel additives used in spark-ignition engines.

5.3.1 Base Fuels

The general requirement for a base gasoline fuel within ETV is that it be widely and consistently available within the region where the FM will be marketed and defined narrowly enough to give consistent test results. As part of the ETV test, the base fuel will be analyzed and the result reported in the ETV report and verification statement. The applicant will specify the desired base fuel in his application, with his choice based on the intended market.

5.3.2 Test Vehicles

5.3.2.1 General requirements. The gasoline FM applicant may select as the target of the verification results a specific engine family. The APCTVC specifies the general requirements for vehicles that will be used in the test and provides the single engine test protocol. General ETV requirements for gasoline test vehicles are as follows:

1. Test vehicles must be in their certified condition, have no obvious signs of tampering, and be in reasonably good repair. Vehicles may have no new emission control components.
2. Whether for single or multiple vehicle verification, the test/QA plan must specify the vehicle selection criteria and procurement method. Test vehicles must have at least 10,000 miles on their engines, be in good working condition, and not have been screened for sensitivity to the candidate FM.
3. All prior maintenance and repair information must be documented.
4. Rebuilt engines are not allowed.
5. Vehicles must not exceed 110% of the applicable emissions certification standard during baseline testing. Exceeding any emissions standard must be the result of the normal distribution of emissions; that is, the vehicle and emission control system must be operating properly, with no obvious reason for the non-compliance.

5.3.2.2 Number of test vehicles. For single LDV family verification, the specific LDV is the applicant's choice. The application for the FM should state the desired vehicle, and the characteristics of that vehicle will be included in the test/QA plan. If eventually seeking full U.S. fleet verification, the applicant is required to coordinate with EPA-OTAQ.

5.3.2.3 Nonroad use gasoline engines for FM verification. Gasoline FMs may be verified for emissions reductions in nonroad gasoline engines. The applicant recommends the desired test engine, which must meet the general criteria in Section 5.3.2.1.

5.3.3 General Test Procedures

All equipment used in the ETV testing must be maintained and operated in accordance with applicable FTPs. Raw test results are to be retained by the testing organization in the electronic format required for certification tests and made available to the APCTVC if requested. Results for each test phase are to be reported separately as well as with final weighted FTP test results.

5.3.3.1 Vehicle preparation and maintenance. Prior to baseline testing, test vehicles must have normal maintenance performed such as oil and air filter changes. Other recommended maintenance, such as positive crankcase ventilation (PCV), spark plugs, crankcase filter, etc., shall be performed if the normally recommended interval is due or would become due during the test program. Vehicles will be checked for trouble codes and maintenance indicator lights (MILs) and repairs performed before beginning the ETV test. No trouble codes may be stored when beginning ETV testing. Trouble codes set during testing must be recorded and described in the test records.

To the extent practical, the engine and test conditions should be maintained the same between the base and candidate FM tests. This consideration applies to all aspects of engine operation and maintenance. Routine engine maintenance must be performed before beginning a verification test and, once testing has started, routine engine maintenance is generally not allowed. If use of an FM requires that an engine be tuned for the FM, this requirement must be detailed in the test/QA plan and will be included in the report as a requirement for use of the FM. Resumption of testing following engine or test stand breakdown and repair will be evaluated by the APCTVC on a case-by-case basis and will be allowable only for brief shutdowns for which no emissions impact is considered likely. A full fuel analysis is required on both base and candidate FM fuel.

Before initiating ETV testing, the fuel tank(s) shall be drained, base fuel added to the 40% full level, and a triple preparation (three 505-second hot-start tests per the EPA Dynamometer Procedure 40 CFR 86.135-90) performed.

5.3.3.2 Required test procedures. For on-road vehicles and engines, the FTP is described by 40 CFR Part 86. For nonroad engines, the FTP is described by 40 CFR Part 90. The FTP applicable at the time of the test is to be used. Whenever an FTP test is performed on a light duty vehicle or light duty truck, it will be followed by a US06 test (40 CFR 86.159-00). Heavy duty gasoline engines are tested on an engine dynamometer (40 CFR 86 Subpart N).

The highway fuel economy test, cold CO test, and evaporative emission testing will be required of any FM that may reasonably be expected to affect fuel volatility. When evaporative emission testing is not being performed, the heat build portion of the test will not be required after adding fuel.

Requests by applicants to use alternate or special gasoline vehicle or engine test procedures to better predict emissions and/or engine operation in use will not be rejected without consideration. They must

be proposed in the application and will be discussed before preparing the test/QA plan, which must incorporate a complete description of the ETV test. The ETV testing data quality and QA requirements of this protocol must be met by any alternate test. Significant modification of the FTP sampling and analysis system is unlikely to be acceptable. Alternate test procedures that amount to rearrangements of existing portions of the FTP test for which the existing test descriptions and QA procedures remain valid are more likely to be acceptable. Specific modes of operation may be required to assess emission reductions for particular in-use operating conditions. Existing data may be used for test design.

5.3.4 Gasoline FMs Delivering Immediate Emission Effects

A single gasoline LDV test point consists of a complete composite FTP test (cold start test plus a valid hot start test) and the US06 test. In accordance with 40 CFR 86.137-94, emissions from the gasoline FTP tests are measured and recorded for all pollutants (HC, CO, NO_x, PM) for both phases of the cold start (transient and stabilized) and for the transient phase of the hot start. A minimum of three test points is required for both the base fuel and the candidate FM. After the base fuel is used to conduct the prescribed minimum number of tests for the expected emission reduction, candidate fuel testing should be performed. After conducting the minimum number of prescribed tests on the candidate fuel, emission results for each pollutant should be analyzed. If the emission reduction achieved is less than expected, the applicant may run additional tests to support better FM performance. If additional testing on the candidate fuel is desired by the applicant, all testing on the candidate fuel should be completed before switching fuels.

Additional testing may be conducted if the minimum testing requirements do not demonstrate the targeted emission reductions by continuing to test with the candidate fuel and then performing a corresponding number of tests with the base fuel.

The weighted FTP mass emission rate E_{comp} for each pollutant is obtained as described in 40 CFR 86.144-94 as the sum of 43% of the cold start emissions per mile (E_C) and 57% of the hot start emissions per mile (E_H).

$$E_{comp} = 0.43 \cdot E_C + 0.57 \cdot E_H \quad (11)$$

The combined emissions for each pollutant from a single test, E , are computed as follows:

$$E = 0.72 \cdot E_{comp} + 0.28 \cdot E_{US06} \quad (12)$$

where: E_{US06} = emission rate for the US06 test.

Each value of E_T is computed from separate FTP and US06 measurements. Therefore, if three tests are required to have sufficient data at a test point, a total of three full FTP tests and three US06 tests are required.

Calculation of the single engine emissions reduction is completed using Equations 1 through 6, with the combined emissions for each pollutant, E , for the base case being substituted for E_B , and E for the FM case being substituted for E_F .

The same general approach is applied to nonroad gasoline engines. Instead of combining a cold and hot start test result, E for nonroad tests is obtained from the multimode nonroad test following the weightings in 40 CFR Part 90 as appropriate for the intended nonroad use as shown in Equation 16.

$$E_i = \sum_{j=1}^k f_j \cdot E_j \quad (13)$$

where:

- E_i = emissions rate for test i of n tests required at each test point,
- k = total number of modes for intended application per 40 CFR 90, for $j = 1, 2, \dots, k$ modes,
- f_j = mode weighting factor from 40 CFR 90,
- E_j = pollutant emissions rate for $j=1,2,\dots,k$ modes.

5.3.5 ETV of Gasoline Cumulative Effect FMs

5.3.5.1 ETV of single gasoline vehicle with cumulative effect FMs. The general procedure discussed in Section 5.1.3.4 is applied for single engine tests.

5.3.5.2 ETV of multiple gasoline vehicles with cumulative effect FMs. For fleet-wide emissions reductions, the emissions reduction for each pollutant is computed from a linear regression on the data from the tested vehicles (as for diesel engines) as described in Appendix D.

5.4 **ETV of Lubricant FMs**

This protocol was developed to verify the performance of lubricant FMs that are straightforward replacements of conventional crankcase lubricants. Lubricant FMs tested are expected to provide equivalent or better performance than those recommended by the original equipment manufacturer (OEM) for the test engine(s). By providing emissions control and unchanged maintenance requirements, these FMs may provide a net emission reduction.

If a candidate lubricant is not a straightforward replacement for conventional crankcase lubricants or cannot meet the performance specifications required by the OEM, the applicant must provide an appropriate means to demonstrate that any emission reductions identified will be achieved in-use. For example, if the FM candidate lubricant cannot maintain the oil change interval recommended by the OEM, the applicant must provide a compliance and enforcement plan that will verify that the new interval will be followed in use to assure projected emission reductions are achieved in use. This plan will then be considered an integral part of the technology and the verification will be for the lubricant and its written plan for use.

If a candidate lubricant requires a special oil filter or other companion technology to function, the application must specify the requirement. The test will then be designed for both the FM lubricant and the companion technology, and the ETV verification will be for both technologies as a system.

As with the other FMs, verification of emissions reductions for lubricants is based on comparison of emissions during a base case test with those during a test using the candidate lubricant. For the base case and candidate lubricant test, the duration is approximately one oil change cycle, with emissions tests conducted periodically during that cycle. Tests done under this protocol do not evaluate the long term engine and emission control system deterioration/improvement from candidate lubricants; the applicant should be confident of and have conducted adequate tests to confirm the long term effects of the lubricant.

The applicant is responsible for providing necessary information on candidate and base lubricants as well as OEM specifications for lubricants and their change intervals for each test engine. All applicable specifications and ratings must be fully referenced and documented by the applicant. All additives contained in the candidate lubricant must be fully described. Any exceptions to the applicable specifications must be noted for discussion with the APCTVC and/or EPA-OTAQ. Additionally, the application must describe the lubricant, its source, all additives, and provide information showing that the candidate lubricant does not contribute to increased engine or emission control system deterioration. Where procedures are not specified in this section, applicable procedures in the gasoline or diesel sections must be followed.

5.4.1 Candidate Lubricants

The suitability of candidate lubricants for the proposed application will be evaluated based on comparison of the candidate FM's properties to those of a base lubricant for the tests referenced in Table 5. The lubricant FM application must report results for the tests in Table 5 (or their latest revision) for all grades proposed for use in the ETV verification. This table suggests ranges of results for these tests. Because test procedures and property standards may change, the protocol will not require compliance with these ranges. Instead, a verification will indicate how a candidate lubricant compares with an expected performance standard. All additives in the candidate lubricant must be fully described. This includes measurements of all properties listed in Table 5. The presence of additives or of performance specifications related to emission control system deterioration (such as phosphorus) will be specifically noted in the verification report because these could cause decreased emission control system durability or a reduced emission benefit after long term use.

Table 5. FM Lubricant Properties and Tests^a

Test	ASTM Number	Description	Range of Result
Kinematic viscosity @ 100 °C	ASTM D 445	Measures flow resistance of fluid to gravity	3.5 (SAE 0W) to 16.5 cSt (SAE 50)
Pour point	ASTM D 97	Measures temperature at which fluid sample will no longer flow by gravity	-25 to - 45 °C
Noack volatility	ASTM D 5800	Measures evaporation of fluid at 250 °C for 1 hr	0 to 30%
Flash point	ASTM D 92 or D 93	Temperature at which a spark will ignite a flame in the vapor space over test fluid	120 °C minimum
Rotating bomb oxidation test (RBOT)	ASTM D 2272	Measures time for uptake of 100 psi oxygen gas (by pressure drop) of fluid at 100 °C in closed, rotating vessel	30 minutes minimum
Chemical analysis	ICP Spectra or XRF	Quantitative analysis of elements	No halogens, Pb, catalyst poisons
Phosphorus content	ICP Spectra or XRF	Quantitative analysis of elements	1500 ppm maximum
Copper corrosion	ASTM D 130	Grades color change of copper surface after immersion in fluid for 3 hr at 100 °C	1B maximum
Rust prevention	ASTM D 665 A&B	Counts size and number of rust spots on fluid-treated steel surface in fresh water (A) and sea water (B)	Pass A
Foam control	ASTM D 892 Sequence I-IV	Measures foam head on fluid into which air is sparged under various conditions (Sequence I-IV)	None after 10 minutes in all sequences
Four ball wear	ASTM D 4172	Measures diameter of spot worn on stationary ball bearings by a driven ball bearing under 20 kg load	0.5 mm maximum
Falex pin and vee block	ASTM D 3233	Measures friction and wear on a pin spinning between blocks under measured clamping load	Steady state coeff. of friction = 0.15 max

^a Society of Automotive Engineers (SAE) Document J300, Viscosity Grades for Engine Oils, December, 1999.

The applicant must provide a single mixed batch of the candidate lubricant FM(s) in sufficient quantity for the entire program. The ETV report will list the lubricant grades tested and the emissions reduction obtained.

5.4.2 Base Lubricant and Test Fuel

The applicant must recommend potential base lubricating oils for the ETV verification. They are to be widely distributed, conventional technology lubricants, and are expected to be petroleum-based. The base lubricant must meet the most recent performance specifications for each engine or vehicle model. Where OEM specifications have been superseded by a new grade, the new grade must be used as the base lubricant. From the recommended list, the APCTVC will choose one brand of base lubricant for all ETVs, and the verification report will note emission reductions relative to that base lubricant.

If the applicant knows that the candidate lubricant may be affected by fuel properties, this should be described in the application, will be factored into the test design, and will be reported as characteristic of

the FM. As described in more detail below, the ETV test includes periodic emissions test sequences separated by mileage (time) accumulation periods. Test fuels meeting the base fuel specifications in the gasoline or diesel sections must be used at each test sequence of the program. Commercial fuel may be used for mileage accumulation, provided it is used consistently throughout the entire test. The test/QA plan will identify specific fuel properties for all phases of the program, and the ETV will report the measured emissions reduction specifically for the gasoline or diesel fuel used during the test.

The base lubricant and the test fuel must be obtained and prepared as needed such that both are available in sufficient quantities for the entire program.

5.4.3 Highway Use Test Engines or Vehicles

Test vehicle(s) or engine(s) used in the lubricant FM tests must be stable as described in the applicable gasoline and diesel FM sections. The base and candidate lubricants must meet the lubricant specifications for the test vehicle(s) or engine(s). Documentation of these specifications must be provided for each vehicle or engine.

5.4.3.1 Types of vehicles. The types of test vehicles shall be selected in accordance with the gasoline and/or diesel FM sections. Where more than one vehicle or engine will be tested, an effort should be made to maximize the diversity of engine characteristics, such as engine speed and operating temperatures, that might affect oil performance.

5.4.4 Nonroad Engine Selection

The general requirements for engine selection for ETV of modified fuels remains applicable for lubricant FMs intended for nonroad applications. The applicant may propose test engines in his application, and these recommendations will be reviewed by the APCTVC.

5.4.5 General Test Procedures

To minimize carryover effects between the lubricants, a purge of the test vehicle (engine) shall be performed each time the oil type is changed. If the base or candidate oil is clearly labeled with a specific purge step as standard operating procedure (SOP), that SOP will be incorporated in the test/QA plan. If a purge SOP is not provided, the test vehicle or engine must be operated for a full oil change interval on the new lubricant before the oil change interval during which emission testing will occur. This operation will help insure that a normal residual amount of used oil (base or FM lubricant) is in the test vehicle when testing is conducted. Whenever the oil is changed or added, the volume of all oil added or removed must be recorded. Prior to making any oil changes (removal or addition), the crankcase oil level and condition must be recorded.

5.4.5.1 Vehicle preparation and maintenance. All test vehicles/engines are to be in good operating condition and to have been maintained in accordance with OEM requirements. Vehicle information must be recorded and maintenance documented through shop records. Prior to beginning the ETV test sequence, the crankcase oil level and condition must be recorded. After the engine/vehicle start condition has been noted, normally scheduled maintenance that is due or may become due during the test program should be performed; and, if so equipped, spark plugs, PCV valve, and air and breather filters are to be changed. The condition of the parts removed is to be noted and these parts are to be retained. An oil sample may be obtained to determine oil condition. No MIL/OBD fault codes are to be present. This vehicle information must be reviewed for acceptability prior to beginning testing.

Similarly, at the end of the testing program, spark plugs, PCV valve, and air and breather filters will be removed, retained, and their condition noted. The vehicle/engine will be inspected, and any MIL/OBD faults noted. The condition of the vehicle/engine, indications of oil deposits, leaking, or any other oil-related potential concerns will be noted and described in detail in the verification report.

For replacement lubricant FMs, the same brand and part number of oil filters (as specified by the vehicle or engine original equipment manufacturer) must be used throughout the program. The number of filters required for the entire ETV program must be procured prior to its beginning, and the oil filter used at any time randomly selected from that stock.

Base and candidate oils must each be batch-mixed to have enough for the entire program. All special mixing and/or handling procedures must be consistent with good engineering judgment and fully described in the test/QA plan. All storage, mixing, and/or handling instructions for the candidate oil must be fully described in the application.

5.4.5.2 Required test procedures. The required emission tests are described in the applicable gasoline and diesel FM test sections. Equipment and reporting requirements, are specified in the applicable federal regulations. If an oil analysis is performed on any oil from a test vehicle, the results of that analysis will be included in the verification report.

5.4.5.3 Service accumulation. The test/QA plan will specify a service accumulation schedule for each vehicle to follow over the oil change interval. The OEM oil change interval should be used unless a longer interval is needed to evaluate changes over a longer period of operation such as if the oil were not changed in time. An applicant may request a shorter oil change interval. Where more than one vehicle or engine will be tested, the service accumulation schedules for different vehicles should include severe and normal operation to confirm performance of the candidate oil over a broad range of operation. In all cases, the service accumulation on the base oil and candidate oil must be the same over the oil change interval.

5.4.6 Lubricant FM ETV Test Sequences

Figure 2 shows the form of lubricant FM effects that are contemplated in the GVP data analysis in its most complex form with both short-term and long-term deterioration. The same analysis applies in cases exhibiting no deterioration in either the short term (over a single oil change) or the long term, and with different slopes for the base and FM cases. The estimated log (emission reduction) is the difference between the base case and FM case emissions at the midpoint of the FM case service. The analysis is simplest when the test points are symmetrical as shown in Figure 2.

The ETV test for a single vehicle/engine consists of a purge with the new lubricant and alternating test sequences and mileage/hours accumulation periods. As implied in Figure 2, it is assumed within this protocol that the emissions effect will be measurable during the first oil change of the candidate oil (following the purge step). If cumulative effects are expected, additional mileage accumulation may be incorporated into the test/QA plan and steps taken to return the vehicle/engine to baseline operation as described in Section 5.1. The applicant will be expected to provide the mileage/hours required for the FM to reach full effectiveness and the time required to return the vehicle/engine to baseline operation.

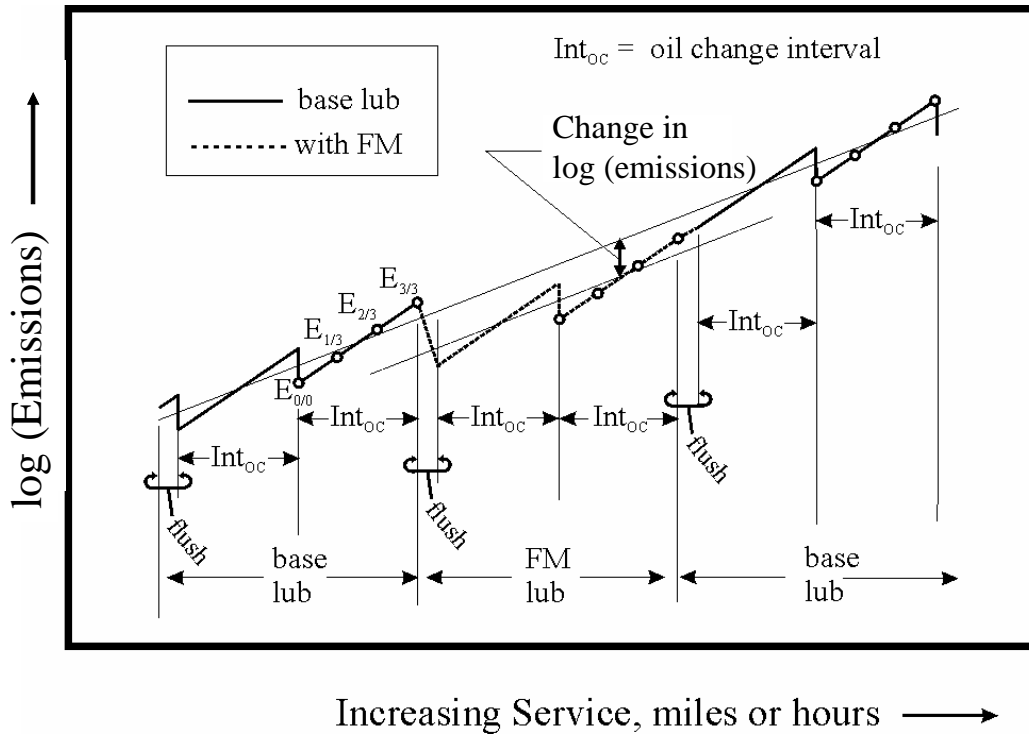


Figure 2. Lubricant FM Testing

The lubricant FM tests for light duty gasoline and all diesel engines are essentially the same as those described above for FMs. Figure 2 provides a graphic overview of the lubricant FM ETV test, and Table 6 gives the testing procedure for lubricant FMs. Details of the testing at the individual test points are as described in Sections 5.2 and 5.3 for diesel engines and gasoline vehicles, respectively.

Table 6. Lubricant FM Test Sequences

Light Duty Gasoline-Vehicle Test Sequence ^a
Fuel drain and 40% fill. Triple preparation
Fuel drain and 40% fill. Conduct FTP and US06 tests per Section 5.3.
Fuel drain and 40% fill. Conduct FTP and US06 tests per Section 5.3.
Fuel drain and 40% fill. Conduct FTP and US06 tests per Section 5.3.
Assign weight and combine results as described in Sections 5.3.5 and 5.3.6 to obtain the fully combined emission rates for each pollutant.
Heavy Duty Engine Test Sequence
Map engine.
Practice FTP cycles.
Run cold start test.
Run up to three hot start tests without running another cold start.
Run the SET.
Weight and combine emissions results as described in Sections 5.2.4 and 5.2.5 to obtain the fully composited emission rate for each pollutant.

^a Highway fuel economy testing is optional; but, if used, it must be performed after required tests and consistently in each test sequence to maintain test uniformity.

5.4.7.1 Single engine test data analysis. If there is no indication of emission system deterioration (the means of the base case test are the same), the single engine data may be analyzed applying Equations 1 through 6 as described in Section 5.1.3.1. All eight base case tests should be averaged to generate the base case mean. The resulting emission reduction for each pollutant will be reported.

If comparison of the two base case test series shows a measurable increase in emissions, a least-squares line should be fitted to the data applying the principles given in Appendix E. For an experiment in with a symmetrical design (Figure 2), the mean emission reduction, $\hat{\Delta}_j$, is

$$\hat{\Delta}_j = \overline{E2}_j - \frac{\overline{E1}_j + \overline{E3}_j}{2} \quad (14)$$

where:

- $\overline{E1}$ = the mean of the first four base case tests (in log-scale units) for the pollutant of interest,
- $\overline{E2}$ = the mean of the four FM tests (in log-scale units) for the pollutant of interest,
- $\overline{E3}$ = is the mean of the second four base case tests (in log-scale units) for the pollutant of interest.

Equation 18 is a recast version of Equation E-5 in Appendix E. As a percentage, the emission reduction is computed as

$$ER = (1 - e^{\hat{\Delta}_j}) \times 100\% \quad (15)$$

For non-symmetrical designs, the general form of the analysis in Appendix D will be applied.

5.4.7.2 Cumulative effect lubricant FM data analysis. The analysis of cumulative effect lubricant FM emission reductions is highly dependent on the type of cumulative effect caused by the FM. As of the date of this protocol, no data or theory were available describing the probable effect of cumulative effect FMs. As is shown in Appendix E, the effect of a lubricant FM is totally confounded with a long-term quadratic effect for a 12-test experimental design such as is shown in Figure 2. Therefore, more complex data analyses are not likely to bear fruit. In addition, no cumulative effect lubricant FM vendor has applied to ETV and no such effects have been postulated to the APCTVC. Therefore, all lubricant FM technologies will be treated as providing an immediate effect for the purposes of this protocol.

Should an applicant propose a cumulative effect lubricant, the APCTVC and the testing organization will develop a specific experimental design that applies the test design criteria stated or implied in this protocol for the other technologies.

6.0 REPORTING AND DOCUMENTATION

This section describes the procedures for reporting data in the verification report and verification statement. The specifics of what data must be included and the format in which the data must be included are addressed in this section (e.g., QA/QC summary forms, raw data collected, photographs/slides/video tapes). The verification report for each technology will include near the

beginning a verification statement that summarizes the ETV results. An example draft is attached as Appendix A. The verification report, including the verification statement, will be written by the APCTVC based on the test report submitted by the testing organization. The verification report and verification statement will be reviewed by the APCTVC and the technology applicant before being submitted to EPA for review and approval as specified in the ETV QMP.

6.1 Reports

Based on the test report from the laboratory, the APCTVC will prepare the draft verification report, which includes the following topics:

1. Verification statement;
2. Introduction;
3. Description and identification of product tested;
4. Procedures and methods used in testing;
5. Statement of operating range over which the test was conducted;
6. Summary and discussion of results as required to
 - a. support the verification statement,
 - b. explain and document necessary deviations from the test plan, and
 - c. discuss QA issues;
7. References; and
8. Appendices:
 - a. QA/QC activities and results,
 - b. Raw test data, and
 - c. Equipment calibration results.

The verification statement will include the following:

9. Technology applicant's name and technology's descriptive information,
10. Summary of ETV test program,
11. Results of the ETV test,
12. Notice of control device warranty and any limitations of the ETV results, and
13. Brief QA statement.

Review and approval of the draft ETV report and statement are described in Section 3.0.

6.2 Data Reduction

Data from measurements made as part of the ETV test will be reported as emissions rates in grams/kilowatt-hour (g/kW-h) (grams/brake horsepower-hour [g/bhp-hr]) or grams/mile (g/mi) and as percentage emission reductions from the baseline engine. The confidence limits will be presented as well as the mean emissions reduction, as discussed in Section 5.1.2. When they would be helpful to the mobile sources community because of established usage, the appropriate English engineering units will be supplied parenthetically.

7.0 DISSEMINATION OF ETV REPORTS AND STATEMENTS

After an FM technology has been tested and the draft verification report and verification statement prepared by the APCTVC, the APCTVC will send a draft of both to the applicant for review prior to

submission to EPA and release of the approved report to the public. This gives the applicant the opportunity to review the results, test methodology, and report terminology while the drafts remain working documents and are not publicly accessible. The applicant may submit comments and revisions on the draft statement and report to the APCTVC. The APCTVC will consider these comments and may suggest revisions of its own.

After incorporating appropriate revisions, the draft final verification report and verification statement will be submitted to EPA for review and approval. A signed original verification statement within the verification report will be filed and retained by the APCTVC, and signed originals will also be provided in verification reports to the applicant and to EPA. Three additional paper copies of the ETV report will be provided to the applicant. Further distribution of the ETV report, if desired, is at the applicant's discretion and responsibility. However, approved verification statements and verification reports will be posted on the ETV Web site for public access without restriction. The verification report appendices will not be posted on the Web site, but will be publicly available from the APCTVC.

8.0 APPLICANT'S OPTIONS SHOULD A TECHNOLOGY PERFORM BELOW EXPECTATIONS

ETV is not a technology research and development program; technologies submitted to ETV are to be commercially ready and with well-understood performance. Tests that meet the ETV data quality requirements (a valid FTP test) are considered valid and suitable for publishing; however, a technology may fail to meet the applicant's expectations. Based on limited testing, for instance, the applicant might expect an emission reduction of $30\% \pm 7\%$ result. However, the actual ETV result from the more complex FTP test cycle might be $20\% \pm 15\%$. The APCTVC will use its experience to avoid this situation, but it is possible. In this case, the applicant may choose to schedule additional tests, may accept the result and complete the verification, or may request that a verification statement not be issued. However, ETV reports are always in the public domain and will be posted on the ETV Web site. Verification reports will be written and will be available from EPA for review by the public regardless of a request not to issue a verification statement.

As another example, an applicant might expect a mean of 10% reduction with a confidence interval of $\pm 5\%$, but testing results in an actual verification shows a mean reduction of 5% with a confidence interval of $\pm 7\%$ reduction. In this case, the ETV data are insufficient to verify that the technology provided any reduction at all. Additional tests must be scheduled and a statistically significant reduction obtained for a verification statement to be issued. Inability to detect a statistically significant emission reduction (or failure to have sufficient tests) will prevent completion of the ETV, and the results of the ETV will be reported publicly stating that performance could not be distinguished from 0% reduction. A verification statement will not be issued in this case.

In either of the above cases, the applicant may improve the product and resubmit it under a new model identification for ETV testing. ETV reports and statements for acceptable tests of the new product will be issued as they are processed by the APCTVC and EPA (except that the results for several identical tests performed in rapid succession will be released simultaneously).

9.0 LIMITATIONS ON TESTING AND REPORTING

To avoid having multiple ETV reports for the same product and to maintain the ETV testing as a cooperative effort with the applicant, the following restrictions apply to ETV testing under this protocol:

- Applicants may submit only products they manufacture or whose distribution they control. Applicants may not submit for ETV testing control systems whose use is not in their control except with the agreement of the manufacturer or vendor.
- For a given product (e.g., brand and model), APCTVC policy is that only one ETV report and statement will be issued for any single application.
- Air pollution control technology frequently performs differently in different applications. Applicants may request additional tests of essentially identical technology if it is being applied to pollution sources that are clearly different from those for which verifications have been obtained.

10.0 REQUIREMENTS FOR TEST/QA PLAN

10.1 Quality Management

All testing organizations participating in this ETV Program must meet the QA/QC requirements defined below and have an adequate quality system to manage the quality of work performed. Documentation and records management must be performed according to the ETV QMP (U.S. EPA, 2002a) or its superceding document. Testing organizations must also perform assessments and allow audits by the APCTVC (headed by the APCT QA Officer) and EPA corresponding to those in Section 11.

All testing organizations participating in the Retrofit Air Pollution Control Technologies for Highway and Nonroad Use Diesel Engines Program must have an ISO 9000-accredited (ISO, 1994) or ANSI E4-compliant (ANSI, 1994) quality system and an EPA- or APCTVC-approved QMP.

10.2 Quality Assurance

All ETV testing will be done following an approved test/QA plan that meets *EPA Requirements for Quality Assurance Project Plans* (U.S. EPA, 2001c) and Part B, Section 2.2.2 of EPA's ETV QMP (U.S. EPA, 2002a). These documents establish the requirements for test/QA plans and the common guidance document, *Guidance for Quality Assurance Project Plans* (U.S. EPA, 2002b), provides guidance on how to meet these requirements. The APCT Quality Management Plan (RTI, 1998) implements this guidance for the APCTVC.

ETVs conducted under this generic protocol utilize test procedures described in the FTP (40 CFR Part 86 for highway engines and 40 CFR Part 89 for nonroad engines). The test/QA plan must describe in adequate detail how the FTP test methods are implemented by the testing organization. Replication of the FTP text is neither expected nor desired. The test/QA plan should reference the FTP in detail, by section and subsection, as appropriate for the topic under consideration. Any deviations from the FTP must be identified and explained. Internal SOPs may be referenced provided they are available for audit review. (SOPs need not be incorporated into the test/QA plan except by reference. If considered proprietary to the testing organization, they should be clearly marked.) When the FTP offers alternative test procedures or equipment, the test/QA plan must identify the alternative implemented. Similarly, if a range of operating parameters is allowed by the FTP, the specifics of the particular implementation must be provided. For a testing organization with multiple test cells, these details may be tabulated and incorporated by attaching a table and identifying the test cell on the test report. Steps the testing organization will take to ensure acceptable data quality in the test results are also identified in the test/QA plan. Detailed reference to SOPs, the calibration portions of the FTP, or other available documents is encouraged. Any needed SOPs will be developed in accordance with *Guidance for Preparing Standard Operating Procedures (SOPs)* (U.S. EPA, 2001b.)

The testing organization must prepare a test/QA plan and submit it for approval by the APCTVC. The test/QA plan must also be approved by EPA before the testing organization can begin ETV testing.

A test/QA plan contains the 24 elements listed below, the contents of which may be stand-alone or include references to the FTP or other widely distributed and publicly available sources. Legible hand-notated diagrams from the FTP are acceptable. If specific elements are not included, an explanation for not including them must be provided.

Group A Elements: Project Management

- A1 Title and Approval Sheet
- A2 Table of Contents
- A3 Distribution List
- A4 Project/Task Organization
- A5 Problem Definition/Background
- A6 Project/Task Description
- A7 Quality Objectives and Criteria
- A8 Special Training/Certifications
- A9 Documentation and Records

Group B Elements: Data Generation and Acquisition

- B1 Sampling Process Design (Experimental Design)
- B2 Sampling Methods
- B3 Sample Handling and Custody
- B4 Analytical Methods
- B5 Quality Control
- B6 Instrument/Equipment Testing, Inspection, and Maintenance
- B7 Instrument/Equipment Calibration and Frequency
- B8 Inspection/Acceptance of Supplies and Consumables
- B9 Non-direct Measurements
- B10 Data Management

Group C Elements: Assessment and Oversight

- C1 Assessments and Response Actions
- C2 Reports to Management

Group D Elements: Data Validation and Usability

- D1 Data Review, Verification, and Validation
- D2 Verification and Validation Methods
- D3 Reconciliation with User Requirements

The APCTVC will provide a test/QA plan template that illustrates its expectations.

10.3 Additional Requirements To Be Included in Test/QA Plan

The test/QA plan must include or reference a diagram and description of the extractive gaseous measurement system to be used for the testing and a list of the reference analyzers and measurement ranges to be used for quantifying the concentrations of all gaseous compounds to be measured, including both primary and ancillary pollutants.

The test/QA plan must include or reference a schematic drawing showing all sample and test locations, including the inlet and outlet to the technology sampling locations. The location of flow disturbances and the upstream and downstream distances from the sampling ports to those flow disturbances must be noted. The number of traverse points that will be sampled must be provided.

The test/QA plan must include or reference the appropriately detailed descriptions of all measuring devices that will be used during the test.

The test/QA plan must explain or reference the specific techniques to be used for monitoring process conditions appropriately for the source being tested. It must also note the techniques that will be used to estimate any other operational parameters.

The test/QA plan must include and document estimates of historical measurement variability that will be used, as discussed in Section 5.1.1 and Appendix B, to compute the number of tests required and provide confidence intervals on single-test ETVs.

The test/QA plan must include a list of data quality indicator goals for individual measurements that conform to those specified in the relevant sections of the FTP and the corresponding acceptance criteria.

11.0 ASSESSMENT AND RESPONSE

Each independent testing organization must conduct internal assessments of its quality and technical systems and must allow external assessments of these systems by APCTVC QA personnel and by EPA QA personnel. After an assessment, the testing organization will be responsible for developing and implementing corrective actions in response to the assessment's findings.

As appropriate, the APCTVC and/or EPA will conduct assessments to determine the testing organization's compliance with its test/QA plan. The requirement to conduct assessments is specified in EPA's ETV QMP (U.S. EPA, 2002a), and in RTI's APCTVC QMP (APCTVC, 1998). EPA will assess RTI's compliance with APCTVC's test/QA plans. APCTVC will assess the compliance of other organizations with their test/QA plans. The assessments will be conducted according to *Guidance on Technical Audits and Related Assessments for Environmental Data Operations* (U.S. EPA, 2000) and *Guidance on Assessing Quality Systems* (U.S. EPA, 2001a.)

11.1 Assessment Types

Quality system assessment—Qualitative assessment of a particular quality system to establish whether the prevailing quality management structure, policies, practices, and procedures meet EPA requirements and are adequate for ensuring that the type and quality of measurements needed are obtained.

Technical systems audit—Qualitative on-site audit of the physical setup of the test. The auditors determine the compliance of testing personnel with the test/QA plan.

Performance evaluation audit—Quantitative audit in which measurement data are independently obtained and compared with routinely obtained data to evaluate the accuracy (bias and precision) of a measurement system.

Audit of data quality—Qualitative and quantitative audit in which data and data handling are reviewed and data quality and data usability are assessed.

11.2 Assessment Frequency

Activities performed during verifications performance operations that affect the quality of the data will be assessed regularly and the findings reported to management to ensure that the requirements stated in the generic verification protocols and the test/QA plans are being implemented as prescribed.

The types and minimum frequency of assessments for the ETV Program are listed in Part A Section 9.0 of EPA's ETV QMP (U.S. EPA, 2002a). Tests conducted by the APCTVC will have, at a minimum, the following types and numbers of assessments:

- Quality system audit: Self-assessments by the testing organization at least once, and at least one independent assessment of the testing organization.
- Technical systems audits: Self-assessments (qualitative) by the testing organization at least once per test, and at least one independent assessment of the testing organization.
- Performance evaluation audits: Self-assessments (quantitative) by the testing organization on each test, and at least one independent assessment of the testing organization.
- Audits of data quality: Self-assessments (quantitative and qualitative) by the testing laboratory of at least 10% of all the ETV data with detailed reports of the audit results to be included in the data packages sent to the APCTVC for review.

The independent assessments of tests conducted by RTI for the APCTVC will be performed by EPA. The independent assessments of other organizations will be performed by the APCTVC.

11.3 Response to Assessment

When needed, appropriate corrective actions shall be taken and their adequacy verified and documented in response to the findings of the assessments. Data found to have been taken from nonconforming technology shall be evaluated to determine its impact on the quality of the required data. The impact and the action taken shall be documented. Assessments are conducted according to procedures contained in the APCT QMP. Findings are provided in audit reports. Responses by the testing organization to adverse findings are required within 10 working days of receiving the audit report. Followup by the auditors and documentation of responses are required.

12.0 SAFETY MEASURES

12.1 Safety Responsibilities

The testing organization's project leader is responsible for ensuring compliance with all applicable occupational health and safety requirements. Each individual staff member is expected to follow the requirements and identify personnel who deviate from them and report such action to their supervisor.

12.2 Safety Program

The testing organization must maintain a comprehensive safety program and ensure that all test personnel are familiar with and follow it.

13.0 REFERENCES

APCTVC. *Verification Testing of Air Pollution Control Technology – Quality Management Plan*. Air Pollution Control Technology Program. Research Triangle Institute, Research Triangle Park, NC. 1998.

APCTVC. *Generic Verification Protocol for Diesel Exhaust Catalysts, Particulate Filters, and Engine Modification Control Technologies for Highway and Nonroad Use Engines*. Air Pollution Control Technology Program. Research Triangle Institute, Research Triangle Park, NC. 2002.

ASQC (American Society for Quality Control). *Specifications and Guidelines for Quality Systems for Environmental Data Collection and Environmental Technology Programs* ANSI/ASQC E4-1994. American Society for Quality Control, Milwaukee, WI. 1994.

ASTM. *Standard Test Method for Sulfur in Petroleum Products by Wavelength Dispersive X-ray Fluorescence Spectrometry* ASTM D 2622. ASTM International, West Conshohocken, PA. 1998.

ASTM. *Standard Test Methods for Measurement of Extreme Pressure Properties of Fluid Lubricants (Falex Pin and Vee Block Methods)* ASTM D 3233. ASTM International, West Conshohocken, PA. 1998a.

ASTM. *Standard Test Method for Wear Preventive Characteristics of Lubricating Fluid (Four-Ball Method)* ASTM D 4172. ASTM International, West Conshohocken, PA. 1999.

ASTM. *Standard Test Method for Determination of Aromatic Content and Polynuclear Aromatic Content of Diesel Fuels and Aviation Turbine Fuels by Supercritical Fluid Chromatography* ASTM D 5186. ASTM International, West Conshohocken, PA. 1999a.

ASTM. *Standard Test Method for Density, Relative Density (Specific Gravity), or API Gravity of Crude Petroleum and Liquid Petroleum Products by Hydrometer Method* ASTM D 1298. ASTM International, West Conshohocken, PA. 1999b.

ASTM. *Test Method for Total Sulfur in Liquid Aromatic Hydrocarbons and Their Derivatives by Oxidative Combustion and Electrochemical Detection* ASTM D 6428. ASTM International, West Conshohocken, PA. 1999c.

ASTM. *Standard Test Method for Evaporation Loss of Lubricating Oils by the Noack Method* ASTM D 5800. ASTM International, West Conshohocken, PA. 2000.

ASTM. *Standard Test Method for Detection of Copper Corrosion from Petroleum Products by the Copper Strip Tarnish Test* ASTM D 130. ASTM International, West Conshohocken, PA. 2000a.

ASTM. *Standard Test Method for Distillation of Petroleum Products at Atmospheric Pressure* ASTM D 86. ASTM International, West Conshohocken, PA. 2001.

ASTM. *Standard Test Method for Kinematic Viscosity of Transparent and Opaque Liquids (the Calculation of Dynamic Viscosity)* ASTM D 445. ASTM International, West Conshohocken, PA. 2001a.

ASTM. *Standard Test Method for Cetane Number of Diesel Fuel Oil* ASTM D 613. ASTM International, West Conshohocken, PA. 2001b.

ASTM. *Standard Test Method for Flash and Fire Points by Cleveland Open Cup Tester* ASTM D 92. ASTM International, West Conshohocken, PA. 2002.

ASTM. *Standard Test Methods for Flash-Point by Pensky-Martens Closed Cup Tester* ASTM D 93. ASTM International, West Conshohocken, PA. 2002a.

ASTM. *Standard Test Method for Pour Point of Petroleum Products* ASTM D 97. ASTM International, West Conshohocken, PA. 2002b.

ASTM. *Standard Test Method for Rust-Preventing Characteristics of Inhibited Mineral Oil in the Presence of Water* ASTM D 665. ASTM International, West Conshohocken, PA. 2002c.

ASTM. *Standard Test Method for Foaming Characteristics of Lubricating Oils* ASTM D 892. ASTM International, West Conshohocken, PA. 2002d.

ASTM. *Standard Test Method for Oxidation Stability of Steam Turbine Oils by Rotating Pressure Vessel* ASTM D 2272. ASTM International, West Conshohocken, PA. 2002e.

CARB. *Test Method for Soluble Organic Fraction (SOF) Extraction*. California Air Resources Board, El Monte, CA. April, 1989.

CARB. *Proposed Regulation Order (DRAFT) Verification Procedure for Diesel Retrofit Systems*. <http://www.arb.ca.gov/msprog/mailouts/msc0114/msc0114att1.pdf>, California Air Resources Board, El Monte, CA. August, 2001.

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U.S. EPA (Environmental Protection Agency). *Guidance on Assessing Quality Systems (Quality Staff Draft)*. EPA QA/G-3. Office of Environmental Information, U.S. Environmental Protection Agency. Washington, DC. August, 2001a.

U.S. EPA (Environmental Protection Agency). *Guidance for Preparing Standard Operating Procedures (SOPs)*. EPA QA/G-6. EPA 240/B-01/004. <http://www.epa.gov/quality/qs-docs/g6-final.pdf>, Office of Environmental Information, U.S. Environmental Protection Agency. Washington DC. March, 2001b.

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U.S. Government. Protection of Environment. Title 40, Part 92, Code of Federal Regulations, as of July 1, 2002. Federal Register. Washington, DC. 2002c.

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APPENDIX A: EXAMPLE VERIFICATION STATEMENT

Appendix A is an example verification statement written for a generic fuel modification intended to reduce engine emissions from mobile diesel engines. The technology is assumed to have an immediate effect and to be directed at a highway use engine. It is assumed to provide sufficiently large emissions reductions, requiring only the minimum number of tests by the minimum-number-of-tests calculation.

This generic verification statement is intended only to show the form of a verification statement. It will require modification for each technology verified, depending on the details of that technology's design, construction, and operation. The test/QA plan written for each test will include a draft verification statement customized for the technology actually being tested. The text of that specific verification statement will address the significant parameters that apply to the technology tested.

THE ENVIRONMENTAL TECHNOLOGY VERIFICATION PROGRAM



U.S. Environmental Protection Agency



ETV Joint Verification Statement

TECHNOLOGY TYPE: MOBILE DIESEL ENGINE FUEL MODIFICATION INTENDED TO PROVIDE EMISSIONS REDUCTIONS

APPLICATION: CONTROL OF EMISSIONS FROM MOBILE DIESEL ENGINES IN (HIGHWAY) (NONROAD) USE BY (TECHNOLOGY TYPE)

TECHNOLOGY NAME: TECHNOLOGY NAME

COMPANY: COMPANY NAME

ADDRESS: ADDRESS PHONE: (000) 000-0000
CITY, STATE ZIP FAX: (000) 000-0000

WEB SITE: <http://www.company.com>

E-MAIL: some.one@company.com

The U.S. Environmental Protection Agency (EPA) has created the Environmental Technology Verification (ETV) Program to facilitate the deployment of innovative or improved environmental technologies through performance verification and dissemination of information. The goal of the ETV Program is to further environmental protection by accelerating the acceptance and use of improved and cost-effective technologies. ETV seeks to achieve this goal by providing high quality, peer reviewed data on technology performance to those involved in the design, distribution, financing, permitting, purchase, and use of environmental technologies.

ETV works in partnership with recognized standards and testing organizations; stakeholder groups which consist of buyers, vendor organizations, permittees, and other interested parties; and with the full participation of individual technology developers. The program evaluates the performance of innovative technologies by developing test plans that are responsive to the needs of stakeholders, conducting field or laboratory tests (as appropriate), collecting and analyzing data, and preparing peer-reviewed reports. All evaluations are conducted in accordance with rigorous quality assurance protocols to ensure that data of known and adequate quality are generated and that the results are defensible.

The Air Pollution Control Technology Verification Center (APCTVC), one of six centers under the ETV Program, is operated by RTI, in cooperation with EPA's National Risk Management Research Laboratory. The APCTVC has evaluated the performance of a _____ TYPE _____ fuel modification for mobile diesel engines, the TECHNOLOGY by COMPANY NAME.

ETV TEST DESCRIPTION

All tests were performed in accordance with the APCTVC *Generic Verification Protocol for Determination of Emissions Reductions Obtained by Use of Alternative or Reformulated Liquid Fuels, Fuel Additives, Fuel Emulsions, and Lubricants for Highway and Nonroad Use Diesel Engines and Light Duty Gasoline Engines* and the specific technology test plan “ETV Test/QA Plan for TECHNOLOGY NAME” These documents include requirements for quality management, quality assurance, procedures for product selection, auditing of the testing organizations, and test reporting format.

The mobile diesel engine air pollution control technology was tested at TESTING ORGANIZATION. The performance verified was the percentage emission reduction achieved by the fuel modification for particulate matter (PM), nitrogen oxides (NO_x), hydrocarbons (HCs), and carbon monoxide (CO) relative to the performance of the same engine on base fuel. Operating conditions were documented and ancillary performance measurements were also made. The basic modules of the test procedure are found in the Federal Test Procedures (FTPs) for emissions certification of diesel highway engines (40 CFR Part 86), diesel nonroad engines (40 CFR Part 89), and light-duty gasoline engines (40 CFR Part 86). Multiple replicate tests are required, depending on the type of fuel modification (FM) and the expected emissions reductions. A summary description of the ETV test is provided in Table A-1.

Table A-1. Summary of the Conditions for ETV Test of TECHNOLOGY NAME on ENGINE DESCRIPTION

Test conducted	Highway Transient Federal Test Procedure (FTP)
Engine family	<u>ENGINE MFR NAME</u> Series XXXYYY, ??? operating hours prior to test
Engine size	YYY kW (XXX hp)
Technology	ACME Mark II Fuel Additive blended into CA 15 ppm ultra-low sulfur diesel fuel (ULSD)
Technology description	Additive is blended at the terminal with the base fuel at 0.02% by weight.
Test cycle or mode description	For both the base and FM-fueled tests, duplicate test sequences were run, each consisting of 1 cold start, 3 hot starts, and 1 highway steady-state (SET) cycle.
Base fuel description	EPA standard diesel per 40 CFR Part 86.1313-98
Critical measurements	PM, NO _x , HCs, and CO per the FTP
Ancillary measurements	CO ₂ , exhaust temperature, fuel consumption

VERIFIED TECHNOLOGY DESCRIPTION

This verification statement is applicable to the TECHNOLOGY NAME (to include model number and other identifying information as needed), which is a proprietary fuel additive manufactured by MANUFACTURER NAME. TECHNOLOGY NAME is distributed to fuel terminals and is blended into diesel fuel at the time all other additives are blended.

This verification statement describes the performance of TECHNOLOGY NAME on the diesel engine identified in Table A-1. The fuel additive, TECHNOLOGY NAME, is expected to provide similar emissions control performance on other engines having similar exhaust stream characteristics (similar fuel and engine technology) when properly sized for the application.

VERIFICATION OF PERFORMANCE

TECHNOLOGY NAME achieved the emissions reduction shown in Table A-2 at the stated conditions. The number of required ETV tests required was estimated to be the minimum test, consisting of one cold start, three hot starts, and one SET for each of six baseline tests and two candidate FM tests. This estimate was confirmed by the ETV test results. For the purposes of determining the status of the technology in regard to EPA’s voluntary retrofit program, the prospective user is encouraged to contact EPA-Office of Transportation and Air Quality (OTAQ) or visit the retrofit program web site at <http://www.epa.gov/otaq/retrofit/>.

Table A-2. Verified Emissions Reductions for *TECHNOLOGY NAME*

Test Engine: Manufacturer’s Name and Model No. AA1	Technology Test			
	Base Fuel	Candidate FM	Emissions Reduction, % ^a	
			Raw ^b	Discounted ^c
Critical Measurements of Emissions				
Hot start PM, g/bkWh (g/bhp-hr) or g/mi				
Composited PM, g/bkWh (g/bhp-hr)				
Hot start NO _x , g/bkWh (g/bhp-hr)				
Composited NO _x , g/bkWh (g/bhp-hr)				
Composited HC, g/bkWh (g/bhp-hr)				
Composited CO, g/bkWh (g/bhp-hr)				
Ancillary Measurements				
Engine power, kW (hp)				
Peak torque, N-m (lb _r -ft)				
Composited CO ₂ , g/bkWh (g/bhp-hr)				
Exhaust flow, L/min (ft ³ /min)				
Exhaust temperature, °C (°F)				
Backpressure, kPa (in. Hg)				
Fuel usage, ^d % reduction				
Technology in/out temperature, °C (°F)				
Comments				

^aUnits of measure in rows are as indicated, except shaded columns in %.

^bER_{RAW} from Equation 3 of the GVP.

^cER_{DSCF} from Equation 6 of the GVP.

^d(Candidate PM-base fuel)/Base fuel x 100.

The APCT QA Officer has reviewed the test results and quality control data and has concluded that the DQOs given in the generic verification protocol and test/QA plan have been attained.

During the ETV tests, EPA or APCTVC QA staff conducted technical assessments at the testing organization. These confirm that the ETV tests were conducted in accordance with the testing organization’s EPA-approved test/QA plan.

This verification statement verifies the emissions characteristics of *TECHNOLOGY NAME* within the stated range of application. Extrapolation outside that range should be done with

APPENDIX B: DETERMINING MINIMUM NUMBER OF TESTS REQUIRED AT EACH TEST POINT

The ETV program for mobile source emissions requires that a testing program for a given technology attempt to achieve the following for each vehicle tested:

- The emissions reduction (ER) is to be tested using a t-test with significance level of 0.05; the null hypothesis is that the FM produces no reduction, and the alternative is that it reduces emissions.
- For the applicant's expected ER, a statistical power of 0.90 is desired.

For FM, the t-test can be formulated in terms of a confidence interval as in equation (4) of the protocol document, or as the ratio (observed ER)/(square root of variance of ER). The goal of this appendix is to derive the sample size needed for this statistical test to achieve the desired level of power.

An approximate variance expression for the emissions reduction is embedded in eq. (4) of the protocol document. This variance is

$$Var(ER) \approx \left(\frac{1}{\bar{E}_B} \right)^2 \left[\frac{s_F^2}{n_F} + (1-ER)^2 \frac{s_B^2}{n_B} \right] \quad (B-1)$$

- where
- \bar{E}_B = the mean of the baseline emissions
 - s_F^2 = the variance of the FM emissions
 - s_B^2 = the variance of the baseline emissions
 - n_F = the number of emissions measurements in the FM sample
 - n_B = the number of emissions measurements in the baseline sample

To get an initial sample size, assume that

$$n = n_B = n_F \text{ and } s_B^2 = s_F^2 = s^2 .$$

Then (B-1) becomes

$$Var(ER) = \frac{1}{n} \frac{s^2}{\bar{E}_B^2} \left[1 + (1-ER)^2 \right] \quad (B-2)$$

Let μ_B and μ_F denote the true mean emissions level for the given vehicle under baseline and FM conditions, respectively. Assume that we want to have a probability of $1-\beta$ of declaring significance if the FM results in an emissions level equal to $k\mu_B$, where, for instance, k might be 0.95. The true ER would then be given by $\frac{\mu_B - \mu_F}{\mu_B} = 1-k$, or 0.05. Then, if we want n to be

large enough to detect an true ER of (1-k) with power (1-β), an approximate formula for n would be given by,

$$n \geq \frac{(z_{1-\alpha} + z_{1-\beta})^2 \left(\frac{\sigma^2}{\mu_B^2} \right) [1+k^2]}{(1-k)^2} + \frac{z_{1-\alpha}^2}{2} \quad (\text{B-3})$$

where μ_B = the true population mean baseline emissions rate

σ^2 = the true population measurement-error variance (for both baseline and fuel additive emissions)

$Z_{1-\alpha}$ = the standard normal deviate associated with probability 1-α

$Z_{1-\beta}$ = the standard normal deviate associated with probability 1-β.

The n calculated in (B-3) is the sample size for both FM and baseline tests (i.e., the total number of tests is 2n); the calculated n should be rounded up to next highest integer. The first term in (B-3) is based on a modification of the standard sample size formula for a one sided z-test; note that it depends on the magnitude of the effect to be detected (k), the relative measurement-error variance (in the parentheses), and the specified error rates (α and β). The second term is a correction factor that accounts for the fact that a t-test rather than z-test (i.e., normal-distribution-based test) is used, since n will generally be small. A derivation of the correction factor is available in Appendix A of the EPA G-4 guidance document (*Guidance on the Data Quality Objectives Process* (EPA/600/R-96/055)).

As an example of applying (B-3), assume the following:

α=0.05, so $z_{1-\alpha}$ =1.645;

β=0.10 when k=0.95, so $z_{1-\beta}$ =1.282;

relative measurement error standard deviation = 0.02 (i.e., 2%).

Then substituting into (B-3) yields

$$n \geq \frac{(1.645 + 1.282)^2 (0.02)^2 [1 + (0.95)^2]}{(1 - 0.95)^2} + \frac{(1.645)^2}{2} = 2.61 + 1.35 = 3.96 \quad (\text{B-4})$$

In this situation, 4 baseline and 4 FM tests would be sufficient to demonstrate the emissions reduction with the desired confidence.

APPENDIX C: USE OF LOG SCALE TO TEST EMISSIONS REDUCTIONS

Let 100δ represent the true percentage reduction in emissions due to a candidate FM relative to the baseline emissions. That is, if there were no measurement error and no temporal variation associated with measurements, then we would expect the baseline emissions, E_B , and the FM-based emissions, E_F , to be related as

$$\delta = \frac{E_B - E_F}{E_B} \quad (C-1)$$

This implies that

$$E_B \delta = E_B - E_F \quad (C-2)$$

or

$$E_F = E_B (1 - \delta) \quad (C-3)$$

Now suppose there is a series of n measurements for each type emission (E_{Bi} and E_{Fi} , $i=1,2,\dots,n$) and that these are summed. Then, from Equation C-3, the sums would be expected to be related as

$$\sum_{i=1}^n E_{Fi} = \left(\sum_{i=1}^n E_{Bi} \right) (1 - \delta) \quad (C-4)$$

This suggests that a natural estimator for $(1-\delta)$ would be the ratio of the sums, or equivalently, that an estimator $\hat{\delta}$ for δ is

$$\hat{\delta} = 1 - \frac{\sum_{i=1}^n E_{Fi}}{\sum_{i=1}^n E_{Bi}} \quad (C-5)$$

This is the estimator described in Equation 3 of Section 5.1.3.1 of this generic verification protocol. It was proposed for use in simple before-versus-after analyses in which no residual effects were anticipated. In that context, confidence intervals for δ were developed which were used for testing the null hypothesis, $H_0: \delta = 0$, versus the alternative hypothesis, $H_A: \delta > 0$.

Elsewhere in this generic verification protocol, the use of a log-scale for assessing emission reductions is advocated. In particular, in testing fuel additives and lubricants where carry-over effects may occur and where phase-in periods are needed, it is not practical to test the baseline and FM conditions at essentially the same mileage or hours of engine operation. A log-scale

model is proposed for estimating baseline emissions at that point where the FM tests are conducted. This is appropriate for several reasons.

First, the log-scale analysis is much easier to deal with statistically. Defining an estimator of δ in a manner analogous to Equation C-5 would result in complex variance formulas and complex formulas for approximate degrees of freedom because, in the original scale, measurement error variances are likely to change with varying emission levels. Use of the log scale, which presumes that standard deviations of measured emissions are approximately proportional to their magnitude, allows the relevant variances to be calculated in a simple fashion and for degrees of freedom to be determined exactly.

Second, when measurement errors are relatively small (e.g., relative standard deviations [RSDs] less than 20%) and when effects to be detected are relatively small (e.g., 5% or 10%, rather than 50%), the log-scale analysis will produce results nearly identical to that implied by Equation C-5. To see this, the log-scale equivalents of the above relationships are defined. Note that Equation C-3 implies (all logs are natural logarithms)

$$\ln(E_F) = \ln(E_B) + \ln(1 - \delta) . \quad (C-6)$$

For a series of measurements, then

$$\ln(1 - \delta) = \mu_F - \mu_B , \quad (C-7)$$

where μ_F and μ_B are the true ln-scale mean emissions for FM and base respectively.

A natural estimator of $\ln(1-\delta)$ is therefore the difference in the observed ln-scale means from a series of measurements:

$$\ln(1 - \delta) \cong \bar{Y}_F - \bar{Y}_B , \quad (C-8)$$

where \bar{Y}_F and \bar{Y}_B are the observed log-scale means. This implies that the $\tilde{\delta}$ can be estimated in terms of the ratio of the geometric means (GMs):

$$\tilde{\delta} = 1 - \frac{\exp(\bar{Y}_F)}{\exp(\bar{Y}_B)} \equiv 1 - \frac{GM_F}{GM_B} . \quad (C-9)$$

Note that the hypotheses expressed in Equation C-6 can be equivalently stated in log-scale units as

$$H_0: \ln(1-\delta) = 0 \text{ versus } H_A: \ln(1-\delta) < 0 \quad (C-10)$$

or

$$H_0: \mu_F = \mu_B \text{ versus } H_A: \mu_F < \mu_B . \quad (\text{C-11})$$

The similarity of the results obtained via the alternate approaches for estimating, and testing for, emission reductions is demonstrated by the simulation results given in Table C-1. Three different sample sizes were considered. In each case, a log-scale measurement error standard deviation of 0.1 (essentially a 10% RSD) was used. The true effects shown in column 2 were used to generate normally distributed “data.” The estimated values of the effects and the results of the respective t tests are very similar, especially for the smaller effect sizes.

Table C-1. Summary of Simulation Results

Total <i>n</i> ^a	True Effects		Estimated Effects			Standard Errors (<i>s.e.s</i>) of Estimates		p Values from t Tests ^b	
	ln (1- δ)	δ	$\hat{\delta}$	$\hat{\mu}_F - \hat{\mu}_B$	$\tilde{\delta}$	<i>s.e.</i> [$\hat{\delta}$]	<i>s.e.</i> [$\hat{\mu}_F - \hat{\mu}_B$]	<i>p</i> ₁	<i>p</i> ₂
400	-0.03	0.030	0.027	-0.028	0.027	0.010	0.011	0.004	0.005
	-0.05	0.049	0.051	-0.053	0.052	0.010	0.010	0.000	0.000
	-0.10	0.095	0.086	-0.091	0.087	0.009	0.010	0.000	0.000
	-0.15	0.139	0.152	-0.164	0.152	0.008	0.010	0.000	0.000
	-0.20	0.181	0.166	-0.182	0.167	0.009	0.010	0.000	0.000
	-0.25	0.221	0.203	-0.227	0.203	0.008	0.010	0.000	0.000
	-0.30	0.259	0.260	-0.299	0.259	0.007	0.010	0.000	0.000
60	-0.03	0.030	0.014	-0.015	0.015	0.025	0.026	0.290	0.276
	-0.05	0.049	0.029	-0.028	0.028	0.024	0.025	0.116	0.135
	-0.10	0.095	0.056	-0.062	0.060	0.023	0.025	0.010	0.008
	-0.15	0.139	0.143	-0.155	0.144	0.021	0.024	0.000	0.000
	-0.20	0.181	0.158	-0.172	0.158	0.021	0.026	0.000	0.000
	-0.25	0.221	0.185	-0.206	0.186	0.017	0.021	0.000	0.000
	-0.30	0.259	0.273	-0.315	0.270	0.019	0.026	0.000	0.000
8	-0.03	0.030	0.108	-0.116	0.109	0.053	0.059	0.047	0.048
	-0.05	0.049	0.021	-0.019	0.019	0.058	0.059	0.368	0.381
	-0.10	0.095	0.135	-0.143	0.133	0.038	0.044	0.019	0.008
	-0.15	0.139	0.138	-0.148	0.138	0.045	0.052	0.014	0.015
	-0.20	0.181	0.289	-0.343	0.290	0.035	0.049	0.000	0.000
	-0.25	0.221	0.223	-0.253	0.223	0.017	0.021	0.000	0.000
	-0.30	0.259	0.111	-0.117	0.111	0.030	0.035	0.007	0.008

^a *n*/2 observations each for FM and for baseline.

^b *p*₁ is for t test based on $\hat{\delta}$. *p*₂ is for t test based on $\hat{\mu}_F - \hat{\mu}_B$.

APPENDIX D: DATA ANALYSIS FOR CUMULATIVE EFFECT FMs

Assume that a series of emission measurements are made at each of four mileage points as indicated in Figure 1 of this generic verification protocol. In particular, assume that the third mileage point is for the candidate FM and that the other three points represent baseline measurements. Let X denote the mileage and let Y denote the natural log of the emissions for a given contaminant. Let \bar{X}_{Fj} and \bar{X}_{Bj} denote the average mileages associated with the FM measurements and baseline measurements, respectively, for vehicle j . For a single vehicle, the FM effect, Δ_j , is defined as the difference in $\ln(\text{emissions})$ occurring at \bar{X}_{Fj} . The value $\hat{\Delta}_j$, which is an approximation of Δ_j , can be estimated as

$$\hat{\Delta}_j = \hat{Y}_{Fj}(\bar{X}_{Fj}) - \hat{Y}_{Bj}(\bar{X}_{Fj}) \quad (\text{D-1})$$

where $\hat{Y}_{Fj}(\bar{X}_{Fj})$ is the predicted FM-based emissions at the (average) mileage associated with those measurements, and $\hat{Y}_{Bj}(\bar{X}_{Fj})$ is the predicted baseline emissions at that same mileage. With the measurement design indicated above, $\hat{Y}_{Fj}(\bar{X}_{Fj})$ is simply the average of the FM-based $\ln\{\text{emissions}\}$:

$$\hat{Y}_{Fj}(\bar{X}_{Fj}) = \bar{Y}_{Fj} = \frac{1}{n_F} \sum_{i=1}^{n_F} y_{ij} \quad (\text{D-2})$$

where n_F is the number of FM-based measurements, $y_{ij} = i^{\text{th}}$ observed $\ln(\text{emission})$ for vehicle j , and the summation is over the FM-based measurements. On the other hand, $\hat{Y}_{Bj}(\bar{X}_{Fj})$ must be estimated based on the assumed baseline relationship between Y and X . If this relationship is assumed to be linear, then a statistical model for simultaneously estimating Δ_j and the parameters of the linear baseline relationship is the following:

$$y_{ij} = \alpha_j + \Delta_j Z_{ij} + \beta_j (x_{ij} - \bar{X}_{Fj}) + \varepsilon_{ij} \quad (\text{D-3})$$

where

- y_{ij} = i^{th} observed $\ln(\text{emission})$ for vehicle j ,
- x_{ij} = mileage associated with i^{th} observation for vehicle j ,
- Z_{ij} = 1 if i^{th} observation for j^{th} vehicle is for FM-based condition,
= 0, otherwise,
- ε_{ij} = random error for i^{th} observation for vehicle j , and

α_j , Δ_j , and $+\beta_j(x)$ are parameters to be estimated. With the model parameters defined in this way, the resulting estimates from a least squares regression are as follows:

$\hat{\alpha}_j = \hat{Y}_{Bj}(\bar{X}_{Fj})$ = estimated baseline (ln-scale) emissions at the mileage where the FM-based tests are conducted,

$\hat{\Delta}_j$, as defined by Equation (D-1), is the estimated effect of the FM, and

$$\hat{\beta}_j = \frac{\sum_{i=1}^{n_B} x_{ij} y_{ij} - n_B \bar{X}_{Bj} \bar{Y}_{Bj}}{\sum_{i=1}^{n_B} x_{ij}^2 - n_B \bar{X}_{Bj}^2} = \text{estimated deterioration rate under baseline conditions,}$$

where n_B is the total number of baseline measurements and \bar{Y}_{Bj} is the mean of the n_B baseline measurements. It should be noted that this slope estimate is identical to the least squares estimate that would be obtained if only baseline data were included in the regression. Standard multiple regression software can therefore be used to produce both an estimate of the desired FM effect and of its standard error. Hence, confidence interval estimates for $\hat{\Delta}_j$ (or hypothesis tests) are straightforward. The variance of the estimated effect can be estimated as

$$\text{Var}[\hat{\Delta}_j] = s_j^2 \left[\frac{1}{n_F} + \frac{1}{n_B} + \frac{(\bar{X}_{Fj} - \bar{X}_{Bj})^2}{\sum_{i=1}^{n_B} x_{ij}^2 - n_B \bar{X}_{Bj}^2} \right] \quad (\text{D-4})$$

where s_j^2 is the residual variance from the multiple regression performed on the vehicle j data. (If the model is accurate, then s_j^2 is an estimate of the measurement error variance of the emissions.) The degrees of freedom associated with Equation D-4 is $n_F + n_B - 3$.

The primary single-vehicle hypothesis of interest is the following:

$$H_0: \Delta_j = 0 \text{ vs. } H_A: \Delta_j < 0 \quad (\text{D-5})$$

This is tested by computing a t statistic on the estimated effect, $\hat{\Delta}_j$,

$$t = \frac{\hat{\Delta}_j}{\sqrt{\text{Var}(\hat{\Delta}_j)}} \quad (\text{D-6})$$

and comparing the result to t_c , the 5th percentage point of a t distribution with $n_F + n_B - 3$ degrees of freedom (e.g., if the total sample size is 24, then $t_c = -1.721$). The null hypothesis, H_0 , is rejected if $t < t_c$.

To achieve the desired ETV confidence level (95%) and level of statistical power (90% at the applicant's anticipated effect level) for testing this hypothesis, one must ensure that the variance

in Equation (D-4) is sufficiently small. Clearly, the magnitude on Equation (D-4) depends not only on the sample sizes and the underlying measurement error variance, but also on the design – namely, the spacing of the mileage points and the amount of replicate testing at each of those points. In general, smaller variance will be achieved by increasing the dispersion of the baseline mileage points used in the regression and/or by decreasing the absolute difference between \bar{X}_{Fj} and \bar{X}_{Bj} . Note that all of the quantities appearing inside the brackets of Equation (D-4) depend solely on the particular design used. Hence, for any given design, the power of the test can be determined as follows.

- First determine the degrees of freedom and critical value, t_c , of the test, as defined above (e.g., select the 95th percentage point from a table of percentage points of the t distribution).
- Based on prior data, assume a value for the true underlying measurement error variance; denote this quantity as σ^2 .
- Then compute a noncentrality parameter, D , as

$$D = \frac{\delta}{\sqrt{\sigma^2 K_j}} \quad (\text{D-7})$$

where δ is the anticipated effect (in ln-scale units, or relative difference) and K_j is the quantity inside the brackets in Equation (C-4). (Given the formulation of the hypothesis test, δ should be negative.)

- The power (the probability of rejecting the null hypothesis when a true effect is equal to δ) is then determined as

$$\Pr[T(D) < t_c] \quad (\text{D-8})$$

where $T(D)$ denotes a random variable following a noncentral t distribution with noncentrality parameter D and $n_F + n_B - 3$ degrees of freedom. (Standard statistical software packages such as S-Plus or SAS have built-in functions for calculating such percentage points from noncentral t distributions.)

- By varying the design and/or the sample sizes, one can determine when Equation (D-8) exceeds 0.90, the desired power.

APPENDIX E: SINGLE VEHICLE TESTS FOR LUBRICANTS

Assume that emission measurements are made at each of four mileage points within each of three phases, as indicated in Figure 2 of the generic verification protocol. In particular, assume that phase 2 consists of tests for the candidate FM and that phases 1 and 3 consist of baseline measurements. Note the following characteristics regarding the mileage scale of the design:

- The within-phase designs are the same for each phase. They can be characterized by a variable U , which is the mileage since oil change. Let U_{ijk} = the mileage since last oil change for measurement i within phase k for vehicle j , and let \bar{U}_{jk} denote the average of these mileages for phase k of vehicle j . Let $u_{ijk} = U_{ijk} - \bar{U}_{jk}$ be the deviation of these mileages from their respective phase-specific means. (Nominally, the mileages within a phase are equally spaced, so that the four U values are proportional to 0, 1, 2, and 3; hence the deviations are proportional to -3, -1, 1, and 3.)
- In terms of the mileage scale, phase 2 is centered between phases 1 and 3. Hence, a continuous variable representing phase (with values of 1, 2, and 3) is in fact equivalent, apart from a scale factor and location factor, to a mileage variable. (That is, if the average mileages for the phases are denoted as \bar{X}_{kj} and if deviations from the phase 2 mean are computed, then these deviations will be proportional to -1, 0, and 1, respectively, for phases 1, 2, and 3. This is the same variable as can be obtained by subtracting 2 from the phase indicator, k .)

An important consequence of the second bullet is that *the effect of the lubricant FM is totally confounded with a long-term quadratic deterioration effect*. To see this, assume for the moment that phase 2 also involves baseline measurements and assume that (a) within-phase deterioration effects are linear, and (b) that long-term (i.e., across phases or oil changes) deterioration effects are potentially quadratic. This corresponds to a saw-toothed curve with linear segments within phases that are connected at their midpoints by a second-order curve.

The statistical model for such a situation can be expressed as

$$y_{ijk} = \alpha_{jk} + \beta_{jk}u_{ijk} + \lambda_j L_{ijk} + \Delta_j Q_{ijk} + \epsilon_{ijk} \quad (\text{E-1})$$

where

- y_{ijk} = i^{th} observed $\ln(\text{emission})$ for vehicle j and phase k ,
- u_{ijk} = within-phase mileage deviation (standardized, if desired [as described above], to take on values of -3, -1, +1, and +3),
- L_{ijk} = -1 for phase 1 observations,
= 0 for phase 2 observations,
= +1 for phase 3 observations,
- Q_{ijk} = -1/3 for phase 1 observations,
= +2/3 for phase 2 observations,
= -1/3 for phase 3 observations,
- ϵ_{ijk} = random error for i^{th} observation for phase k and vehicle j , and

α_{jk} , β_{jk} , λ_j , and Δ_j are parameters to be estimated.

With the model terms defined in this way, the resulting estimates, indicated by a $\hat{}$, from a least-squares regression on the vehicle j data are as follows:

$$\hat{\alpha}_{jk} = \bar{Y}_{jk} = \text{average ln(emissions) for phase } k \text{ and vehicle } j, \quad (\text{E-2})$$

$$\hat{\beta}_{jk} = \frac{\sum_{i=1}^4 u_{ijk} y_{ijk}}{\sum_{i=1}^4 u_{ijk}^2} = \text{within-phase deterioration factor for vehicle } j, \text{ phase } k \text{ (expressed in thousand-mile [K] units, where } 6\text{K is the number of miles between the first and last tests within a phase),} \quad (\text{E-3})$$

$$\hat{\lambda}_j = 0.5(\bar{Y}_{j3} - \bar{Y}_{j1}) = \text{linear component of long-term deterioration factor (expressed in phase units), and} \quad (\text{E-4})$$

$$\hat{\Delta}_j = \bar{Y}_{j2} - \frac{\bar{Y}_{j1} + \bar{Y}_{j3}}{2} = \text{quadratic component of long-term deterioration factor (expressed in phase units).} \quad (\text{E-5})$$

Now assume that the phase 2 measurements are for the lubricant FM rather than for baseline. Also assume that the long-term deterioration for baseline measurements is linear. This latter assumption is necessary if the effect of the FM for a given vehicle is to be defined as the “average FM emissions for phase 2 minus the baseline emissions that are predicted for phase 2,” since we cannot isolate the effect of the FM from the quadratic component of the long-term baseline deterioration factor. For these assumptions, the model of Equation (E-1) still applies, but now Δ_j represents the effect of the FM and its estimate is given by Equation (E-5).

For the given design and the above model, fitting the model of Equation (E-1) to the data for a single vehicle will result in a variance for the estimated FM effect, $\hat{\Delta}_j$, as

$$\text{Var}[\hat{\Delta}_j] = 3s_j^2 / 8 \quad (\text{E-6})$$

where s_j^2 is the residual variance from the multiple regression performed on the vehicle j data. (If the model is accurate, then s_j^2 is an estimate of the measurement error variance of the emissions.) The degrees of freedom associated with this variance is 4. The model of Equation (E-1) can also be fit using data from all tested vehicles; in that case, the variance of the estimated FM effect for vehicle j is

$$\text{Var}[\hat{\Delta}_j] = 3s_p^2 / 8 \quad (\text{E-7})$$

where s_p^2 is the (pooled) residual variance from the multiple regression performed on the m vehicles in the fleet. The degrees of freedom associated with Equation (E-7) is $4m$.

Standard multiple regression software can therefore be used to produce both an estimate of the desired FM effect and of its standard error. Hence, confidence interval estimates for Δ_j (or hypothesis tests) are straightforward. The primary single-vehicle hypothesis of interest is the null hypothesis, $H_0: \Delta_j = 0$, versus the alternative hypothesis, $H_A: \Delta_j < 0$.

This is tested by computing a t statistic, on the estimated effect, Δ_j ,

$$t = \frac{\hat{\Delta}_j}{\sqrt{\text{Var}(\hat{\Delta}_j)}} \quad (\text{E-8})$$

and comparing the result to t_c , the 5th percentage point of a t distribution with 4 or $4m$ degrees of freedom. The null hypothesis, H_0 , is rejected if $t < t_c$.

To achieve the desired ETV confidence level (95%) and level of statistical power (90% at the applicant's anticipated effect level) for testing this hypothesis, one must ensure that the variance in Equations (E-6) or (E-7) is sufficiently small. The power of the test can be determined as follows:

- First determine the degrees of freedom and critical value, t_c , of the test, as defined above (e.g., select the 95th percentage point from a table of percentage points of the t distribution).
- Based on prior data, assume a value for the true underlying measurement error variance; denote this quantity as σ^2 .
- Then compute a noncentrality parameter as

$$D = \frac{\delta}{\sqrt{\sigma^2 (3/8)}} \quad (\text{E-9})$$

where δ is the anticipated effect (in ln-scale units, or relative difference). (Given the formulation of the hypothesis test, δ should be negative.)

- The power, the probability of rejecting the null hypothesis when a true effect is equal to δ , is then determined as

$$\Pr[T(D) < t_c] \quad (E-10)$$

where $T(D)$ denotes a random variable following a noncentral t distribution with noncentrality parameter D and 4 or $4m$ degrees of freedom. (Standard statistical software packages such as S-Plus or SAS have built-in functions for calculating such percentage points from noncentral t distributions.)

APPENDIX F: SENSITIVITY OF NUMBER OF TESTS CALCULATION TO MEASUREMENT VARIABILITY

Table F-1 presents the results of a sensitivity analysis of the calculation of the required number of tests in the particular cases of high (85%) and low (10% and 5%) reductions in emissions. The number of tests reported in the final column is the number required to have a 90% probability of detecting the emissions reduction with 95% confidence. Equation B-3 in Appendix B was used to compute the required number of tests. As in these sections, all calculations utilize the normal distribution under the assumption that the test measurement error is known and constant.

Within Table F-1, the variability of the baseline engine measurement ranges from 2 to 30%, and the controlled engine measurement variability from 10 to 30%. All of the percentage numbers in the table are referenced to a baseline engine emission. To convert the percentages to absolute emission rates, they must be multiplied by a baseline engine emission rate, and at 30% variability the standard deviations are twice the emission rates in g/bhp-hr. The emissions and standard deviations in Table F-1 have all been calculated for a baseline engine emitting PM at the 1990 certification level of 0.6 g/bhp-hr. For example, from the first row, an 85% reduction means an absolute PM emission of 0.09 g/bhp-hr. A 10% controlled engine measurement variability means the standard deviation for that measurement is 0.06 bhp-hr. For the baseline engine, the variability is 2%, so the baseline engine standard deviation is 0.012 bhp-hr. The same approach can be used to make a similar table for any other emission rate by multiplying the percentages by the desired baseline emission rate.

While the number of required tests increases as the test variability increases, Table F-1 shows that the increase is modest at high emissions reduction levels. While higher variability is expected at higher levels of control because the absolute emissions concentrations are low, the large reduction in emissions is easily detected.

On the other hand, lower variability is expected for low emissions reductions, but the smaller changes are harder to detect and more tests are required. Therefore even modest variability levels (relative to those in the top block of Table F-1) lead to very large numbers of tests.

As was discussed in Section 5.1.2, calculation of the confidence intervals on the mean emissions reduction will be based on population statistics and will utilize the t-distribution. Thus, the number of tests calculated using Equation B-3 (population statistics) may be fewer than will be required by the data itself based on sample statistics. As mentioned in Appendix B, an approximate calculation can be made for sample variability utilizing the Student's t-distribution rather than the normal (z-distribution) in Equation B-3. This use of Equation B-3 is not strictly valid, but may be useful for low emission reduction and/or high variability test designs to make a better estimate of the number of tests required.

Table F-1. Sensitivity of Number of Tests to Measurement Variability

Expected emissions reduction, %	Controlled engine emissions, g/bhp-hr, relative to a baseline engine at the 1990 PM certification emission limit	Controlled engine variability, % of baseline engine	Controlled engine standard deviation, g/bhp-hr for baseline emission of 0.6 g/bhp-hr	Baseline engine variability, %, with the 1990 certification limit as baseline	Baseline engine standard deviation, g/bhp-hr, for 1990 emission limit baseline emission of 0.6 g/bhp-hr	Number ^a of tests to achieve 90% probability of detecting reduction with 95% confidence
85	0.09	10	0.06	2	0.012	1
85	0.09	15	0.09	2	0.012	1
85	0.09	20	0.12	2	0.012	1
85	0.09	30	0.18	2	0.012	1
85	0.09	10	0.06	10	0.060	1
85	0.09	15	0.09	10	0.060	1
85	0.09	20	0.12	10	0.060	1
85	0.09	30	0.18	10	0.060	1
85	0.09	10	0.06	30	0.150	2
85	0.09	15	0.09	30	0.150	2
85	0.09	20	0.12	30	0.150	2
85	0.09	30	0.18	30	0.150	2
10	0.54	2	0.012	2	0.012	1
10	0.54	4	0.024	4	0.024	3
10	0.54	6	0.036	6	0.036	6
10	0.54	8	0.048	8	0.048	10
10	0.54	10	0.06	10	0.060	16
5	0.57	2	0.012	2	0.012	3
5	0.57	4	0.024	4	0.024	11
5	0.57	6	0.036	6	0.036	24
5	0.57	8	0.048	8	0.048	42
5	0.57	10	0.06	10	0.060	66

^a For ETV, the minimum number of tests is three.